

CRAFTSTONE DRAWING LIST

SHEET	DESCRIPTION	ISSUED
1.	CRAFTSTONE ANCHOR	
A1	CRAFTSTONE ANCHOR	22/11/22
2.	BASE/EDGE DETAILS	
B1	TYPICAL SLAB EDGE DETAIL	22/11/22
B2	BASE REBATE WITH HAUNCHING	22/11/22
B3	TYPICAL REBATED SLAB DETAIL	22/11/22
B4	TYPICAL TIMBER SUB FLOOR DETAIL	22/11/22
B5	TYPICAL TIMBER FOUNDATION DETAIL	22/11/22
3.	JOINERY FLASHING DETAILS	
C1	TYPICAL WINDOW HEAD DETAIL	22/11/22
C2	ALTERNATIVE SILL DETAIL - MECHANICAL FLASHING - FLUSH MOUNT	22/11/22
C3	ALTERNATIVE JAMB DETAIL - MECHANICAL FLASHING - FLUSH MOUNT	22/11/22
C4	ALTERNATIVE JAMB DETAIL - SCRIBER	22/11/22
C5	TYPICAL WINDOW SILL DETAIL	22/11/22
C6	TYPICAL GARAGE HEAD DETAIL	22/11/22
C7	ALTERNATIVE JAMB DETAIL - ALUMINIUM "L" ANGLE	22/11/22
C8	COMMERCIAL JOINERY JAMB DETAIL- ALUMINIUM "L" ANGLE	22/11/22
4.	INTERNAL CORNER JUNCTIONS	
D1	TYPICAL INTERNAL CORNER DETAIL	22/11/22
D2	TYPICAL INTERNAL CORNER - WEATHERBOARD	22/11/22
D3	INTERNAL JUNCTION - CRAFTSTONE TO BRICK	22/11/22
D4	TYPICAL INTERNAL CORNER - "W" FLASHING	22/11/22
D5	GARAGE DOOR JAMB DETAIL	22/11/22
D6	TYPICAL INTERNAL CORNER WITH FLATBOARD CLADDING	22/11/22
D7	INTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	22/11/22
D8	INTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS	22/11/22
D9	MITRE INTERNAL CORNER OPTION 1	22/11/22
5.	EXTERNAL CORNER JUNCTIONS	
E1	TYPICAL EXTERNAL CORNER DETAIL	22/11/22
E2	TYPICAL EXTERNAL CORNER WITH FLAT BOARD CLADDING	22/11/22
E3	EXTERNAL CORNER WITH FLAT BOARD CLADDING - ALTERNATIVE	22/11/22
E4	EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK-OPTION 1	22/11/22
E5	EXTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	22/11/22
E6	EXTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS	22/11/22
E7	TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION 1	22/11/22
E8	TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION 2	22/11/22
E9	EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK-OPTION 2	22/11/22
E10	EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK-OPTION 3	22/11/22

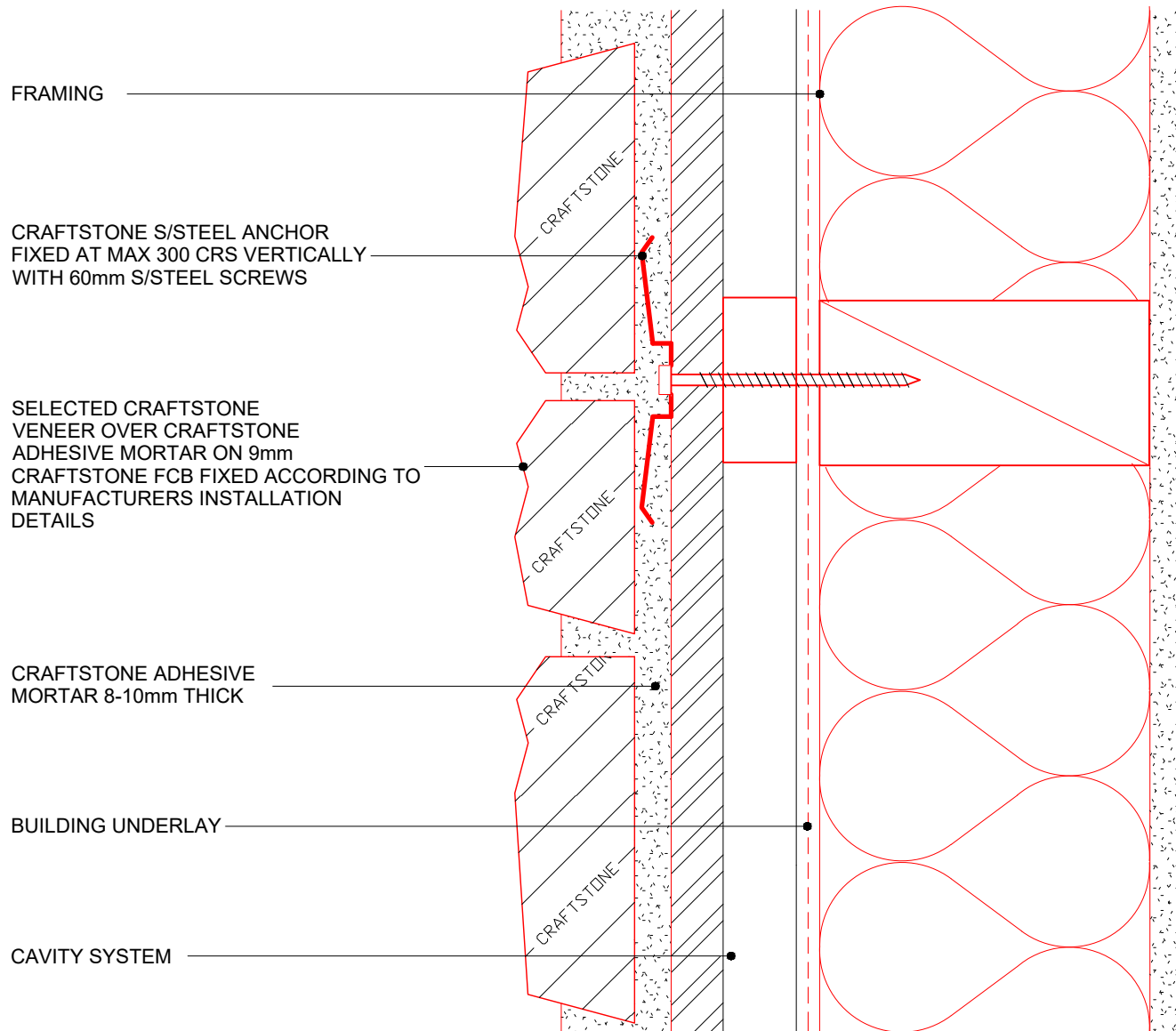
CRAFTSTONE DRAWING LIST

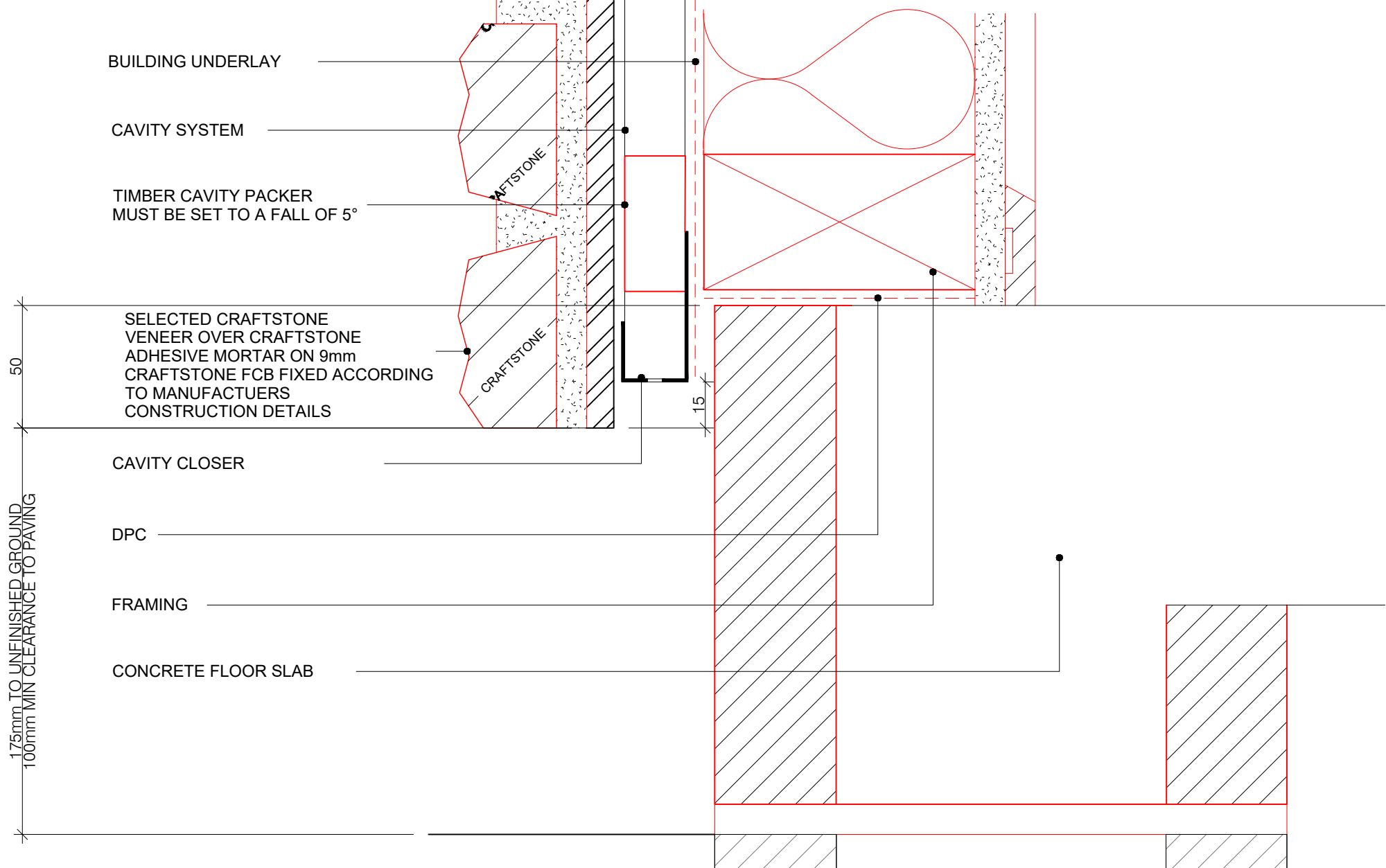
SHEET	DESCRIPTION	ISSUED
6.	HORIZONTAL CONTROL JOINTS	
F1	HORIZONTAL CONTROL JOINT - MID-FLOOR JOIST	22/11/22
F2	HORIZONTAL CONTROL JOINT OPTION	22/11/22
F3	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE - OPTION 1	22/11/22
F4	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE - OPTION 2	22/11/22
F5	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 1	22/11/22
F6	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 2	22/11/22
F7	INTER-STOREY DRAINAGE JOINT - OPTION 1	22/11/22
F8	INTER-STOREY DRAINAGE JOINT - OPTION 2	22/11/22
F9	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 1	22/11/22
F10	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 2	22/11/22
F11	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 1	22/11/22
F12	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 2	22/11/22
F13	HORIZONTAL JOINT WITH FLATBOARD - OPTION 1	22/11/22
F14	HORIZONTAL JOINT WITH FLATBOARD - OPTION 2	22/11/22
F15	HORIZONTAL JOINT WITH FLATBOARD WITH CONCEALED FLASHING - OPTION 1	22/11/22
F16	HORIZONTAL JOINT WITH FLATBOARD WITH CONCEALED FLASHING - OPTION 2	22/11/22
F17	HORIZONTAL JOINT WITH WEATHERBOARD - OPTION 1	22/11/22
F18	HORIZONTAL JOINT WITH WEATHERBOARD - OPTION 2	22/11/22
F19	HORIZONTAL JOINT WITH WEATHERBOARD WITH CONCEALED FLASHING - OPTION 1	22/11/22
F20	HORIZONTAL JOINT WITH WEATHERBOARD WITH CONCEALED FLASHING - OPTION 2	22/11/22
7.	VERTICAL CONTROL JOINTS	
G1	VERTICAL CONTROL JOINT	22/11/22
G2	TYPICAL VERTICAL JOINT - STONE VENEER TO WEATHERBOARD - OPTION 1	22/11/22
G3	TYPICAL VERTICAL JOINT - STONE VENEER TO WEATHERBOARD - OPTION 2	22/11/22
G4	VERTICAL JUNCTION - CRAFTSTONE TO BRICK	22/11/22
G5	TYPICAL VERTICAL JOINT - STONE VENEER TO FLATBOARD CLADDING	22/11/22
G6	INTERNAL JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	22/11/22
G7	INTERNAL JUNCTION TO 50 OR 75mm ACC SYSTEM	22/11/22
8.	SOFFITS	
H1	TYPICAL SOFFIT DETAIL	22/11/22
H2	REVERSE-SLOPE SOFFIT FLASHING - OPTION 1	22/11/22
H3	PARAPET WALL WITH CRAFTSTONE CAPSTONE OVER METAL FLASHING	22/11/22

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SHEET	DESCRIPTION	ISSUED
8.	CHIMNEY/ROOF DETAILS	
J1	TYPICAL ROOF ABUTMENT DETAIL	22/11/22
J2	CHIMNEY CAP DETAIL	22/11/22
9.	MISCELLANEOUS	
K1	METER BOX FLASHING DETAIL	22/11/22
K2	COLUMN FRAME-UP	22/11/22
K3	PIPE PENETRATION DETAIL	22/11/22
K4	COLUMN OR POST CAPPING DETAIL	22/11/22
K5	COLUMN - BASE DETAIL - OPTION 1	22/11/22
K6	COLUMN - BASE DETAIL - OPTION 2	22/11/22







**CRAFT
STONE**

Real Stone Made Easy

TYPICAL SLAB EDGE DETAIL

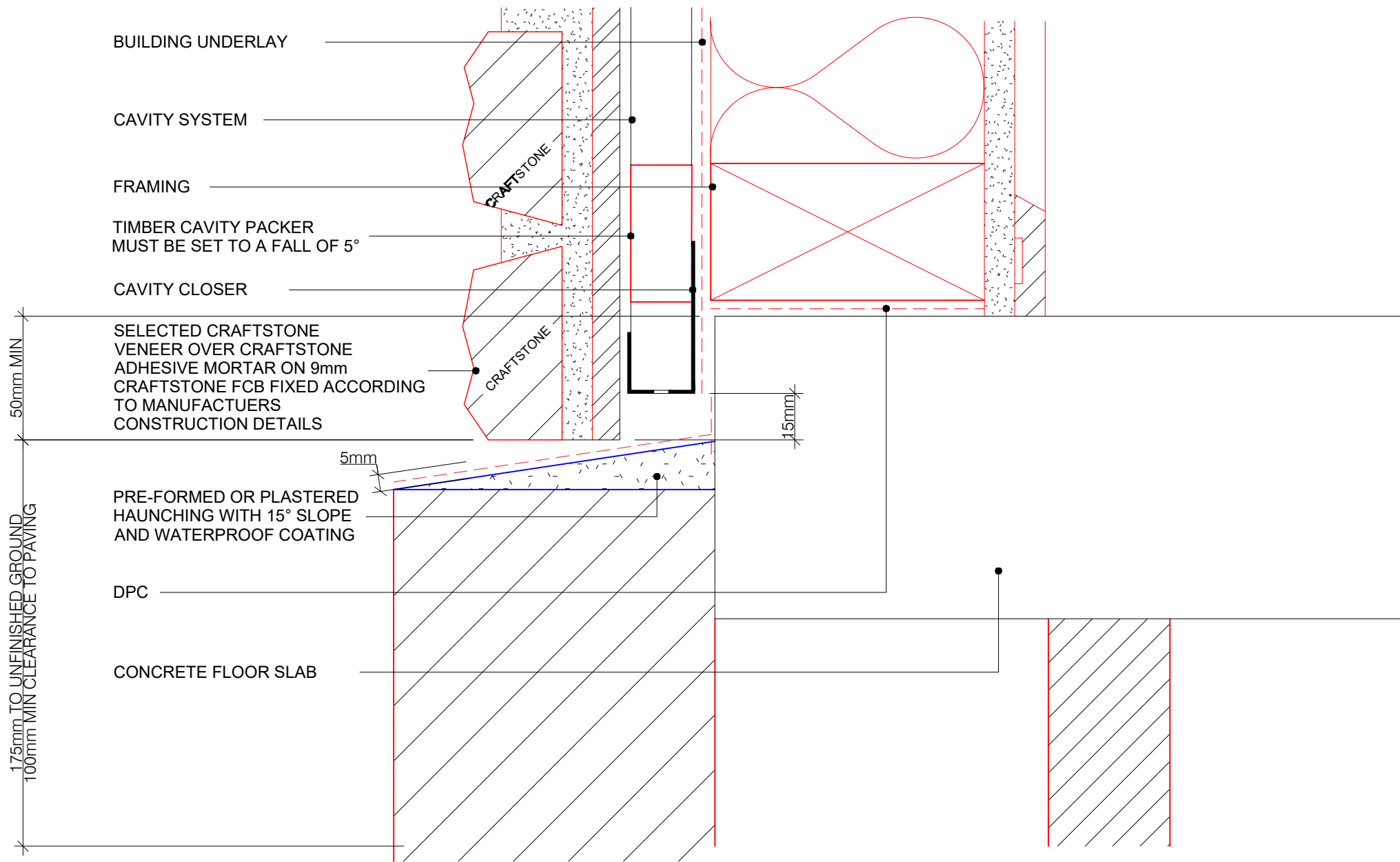
22/11/22
ISSUED

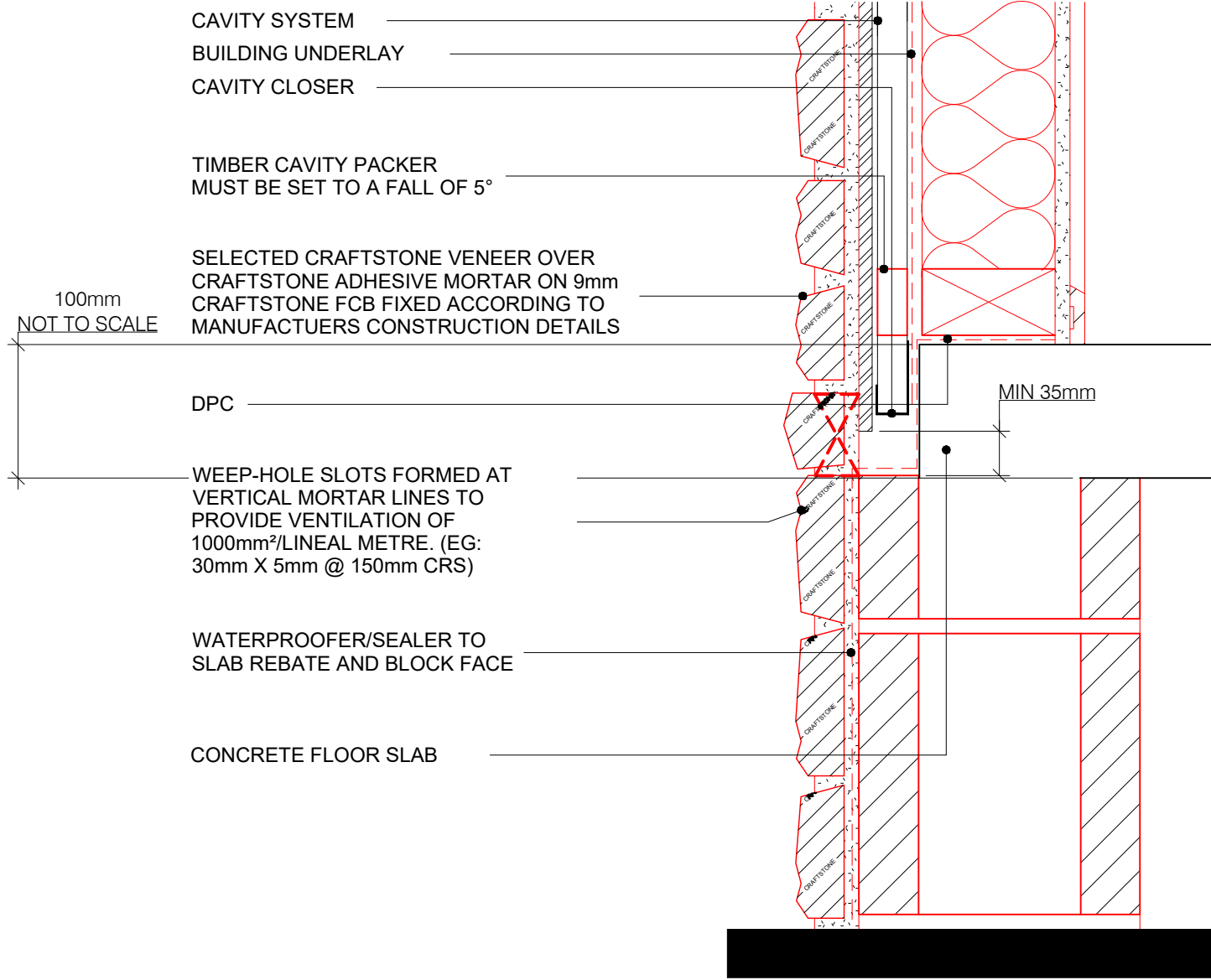
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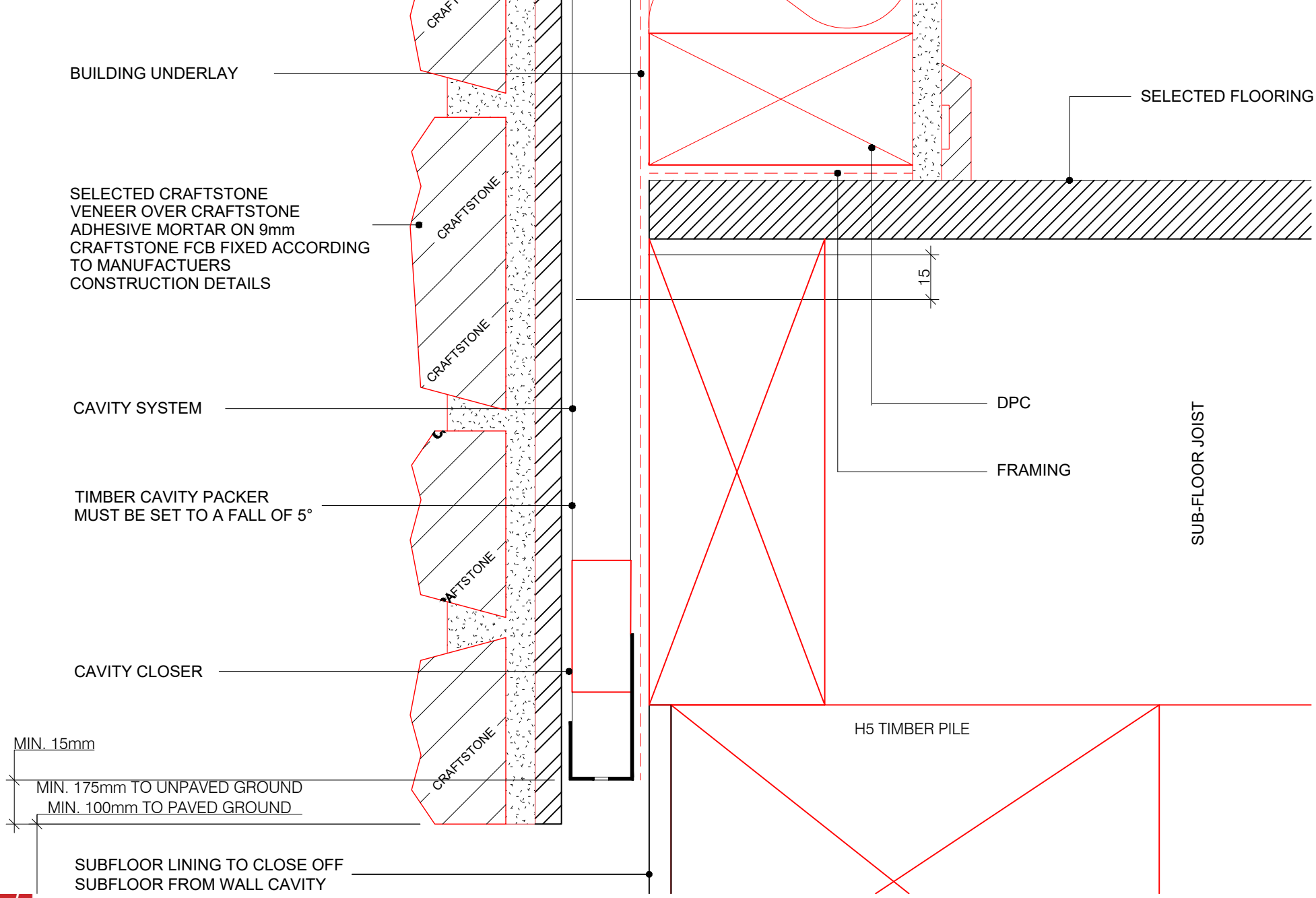
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B1
SHEET







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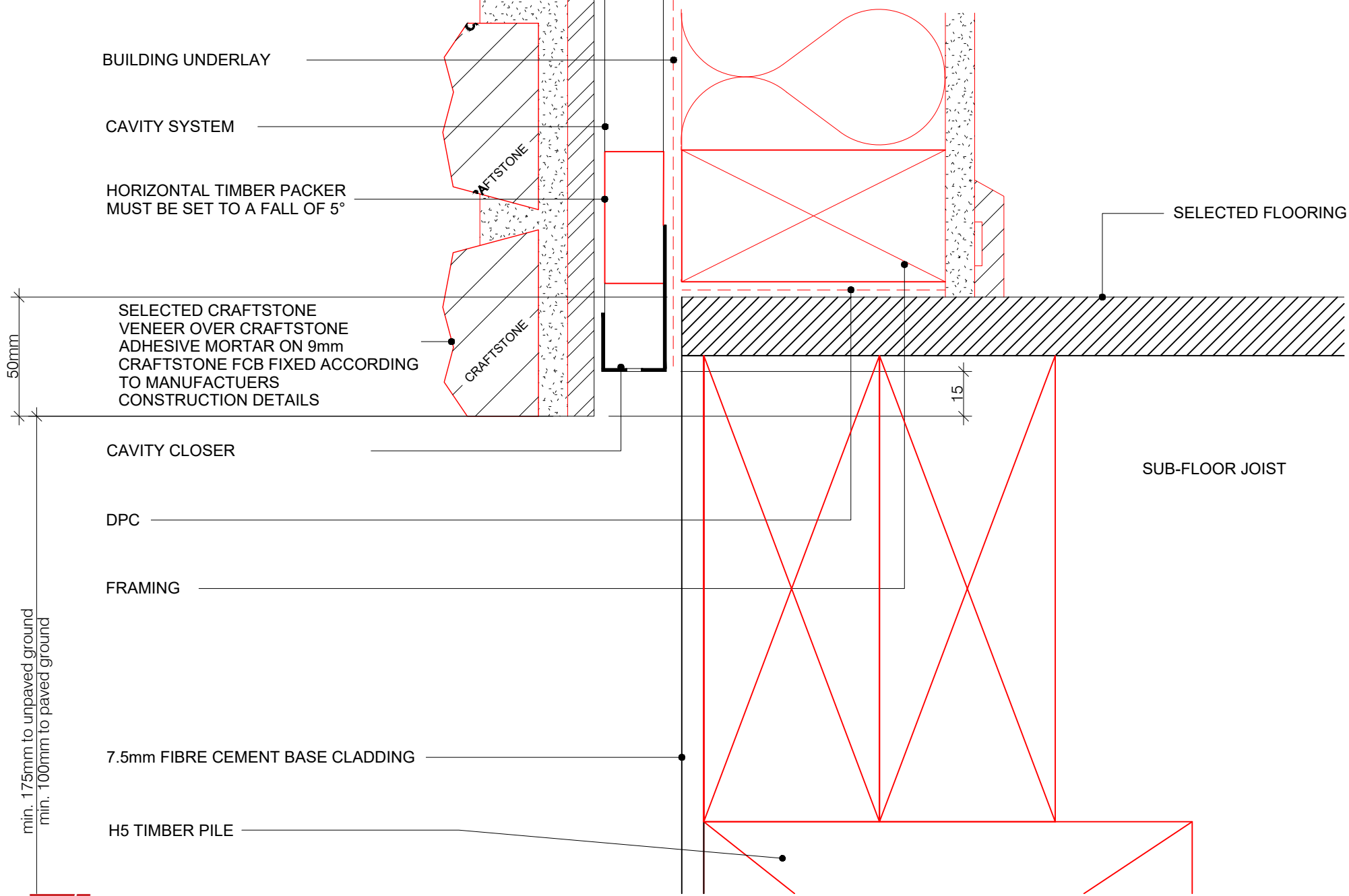
TYPICAL TIMBER SUB FLOOR DETAIL

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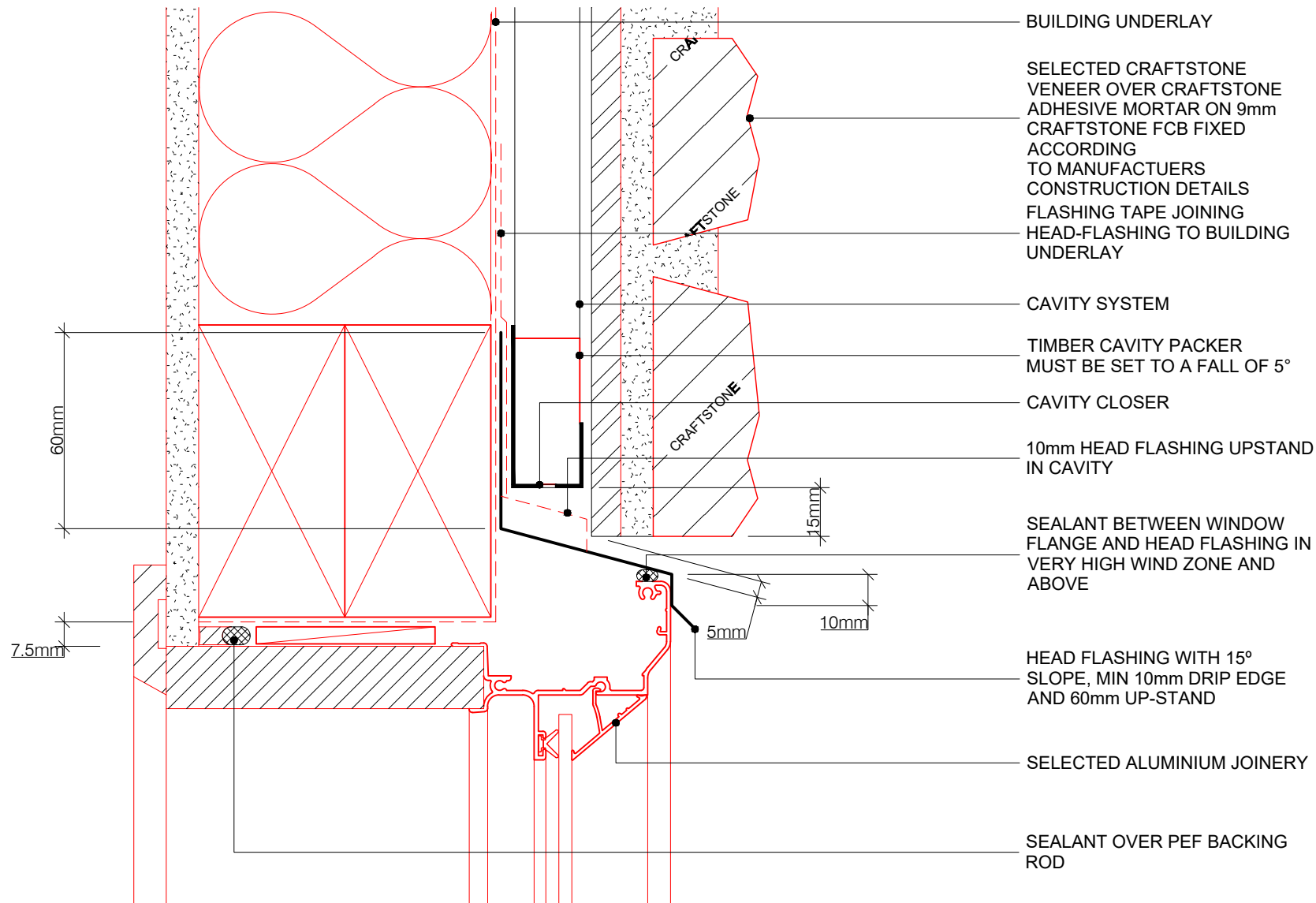
TYPICAL TIMBER FOUNDATION DETAIL

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B5
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BUILDING UNDERLAY

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS FLASHING TAPE JOINING HEAD-FLASHING TO BUILDING UNDERLAY

CAVITY SYSTEM

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY CLOSER

10mm HEAD FLASHING UPSTAND IN CAVITY

SEALANT BETWEEN WINDOW FLANGE AND HEAD FLASHING IN VERY HIGH WIND ZONE AND ABOVE

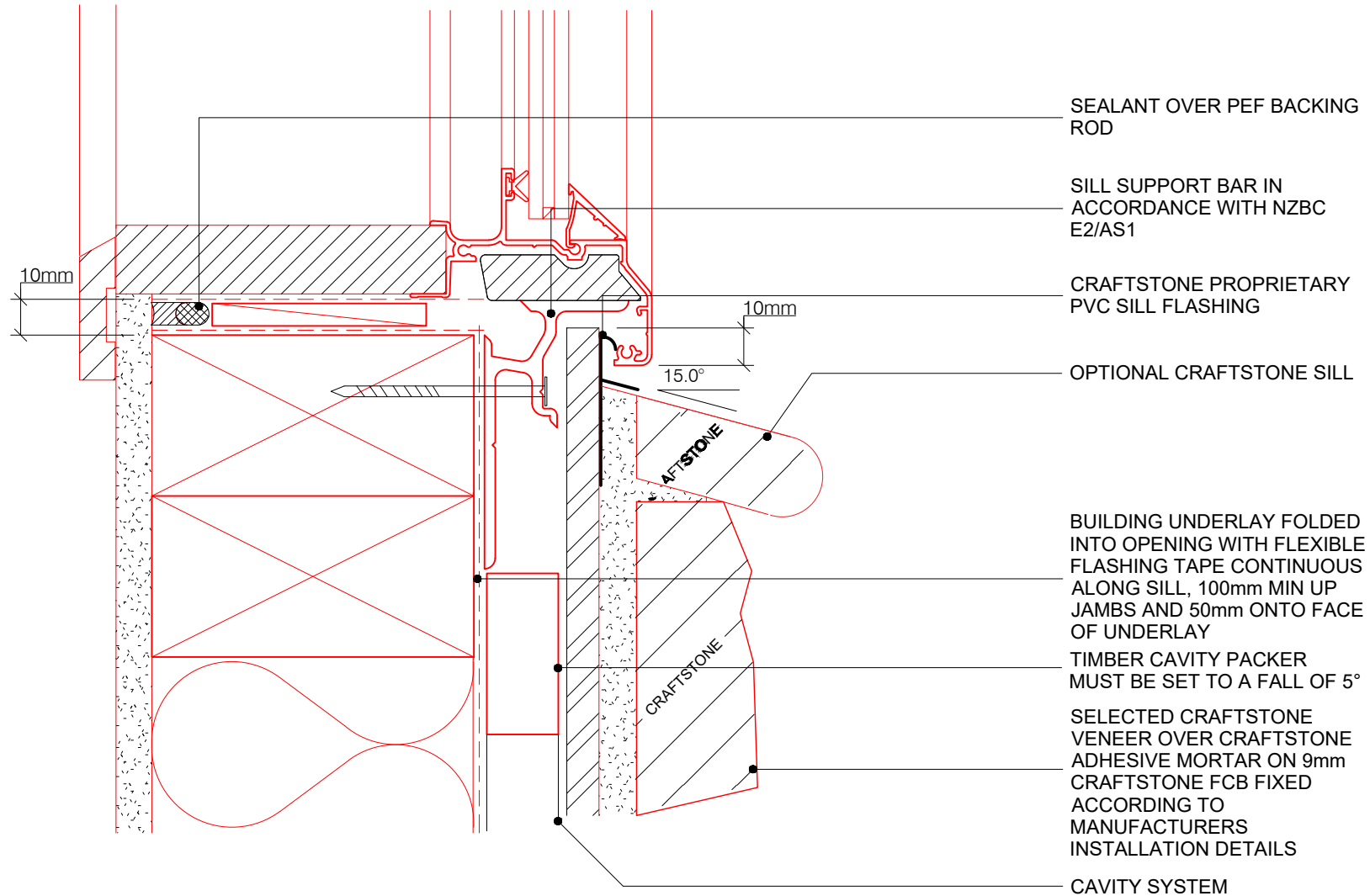
HEAD FLASHING WITH 15° SLOPE, MIN 10mm DRIP EDGE AND 60mm UP-STAND

SELECTED ALUMINIUM JOINERY

SEALANT OVER PEF BACKING ROD



NOTE: ALLOW 3-5mm CLEARANCE
 BETWEEN JOINERY FIN AND 9mm
 CRAFTSTONE FCB FOR
 INSTALLATION OF FLASHING



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ALTERNATIVE SILL DETAIL - MECHANICAL FLASHING - FLUSH MOUNT

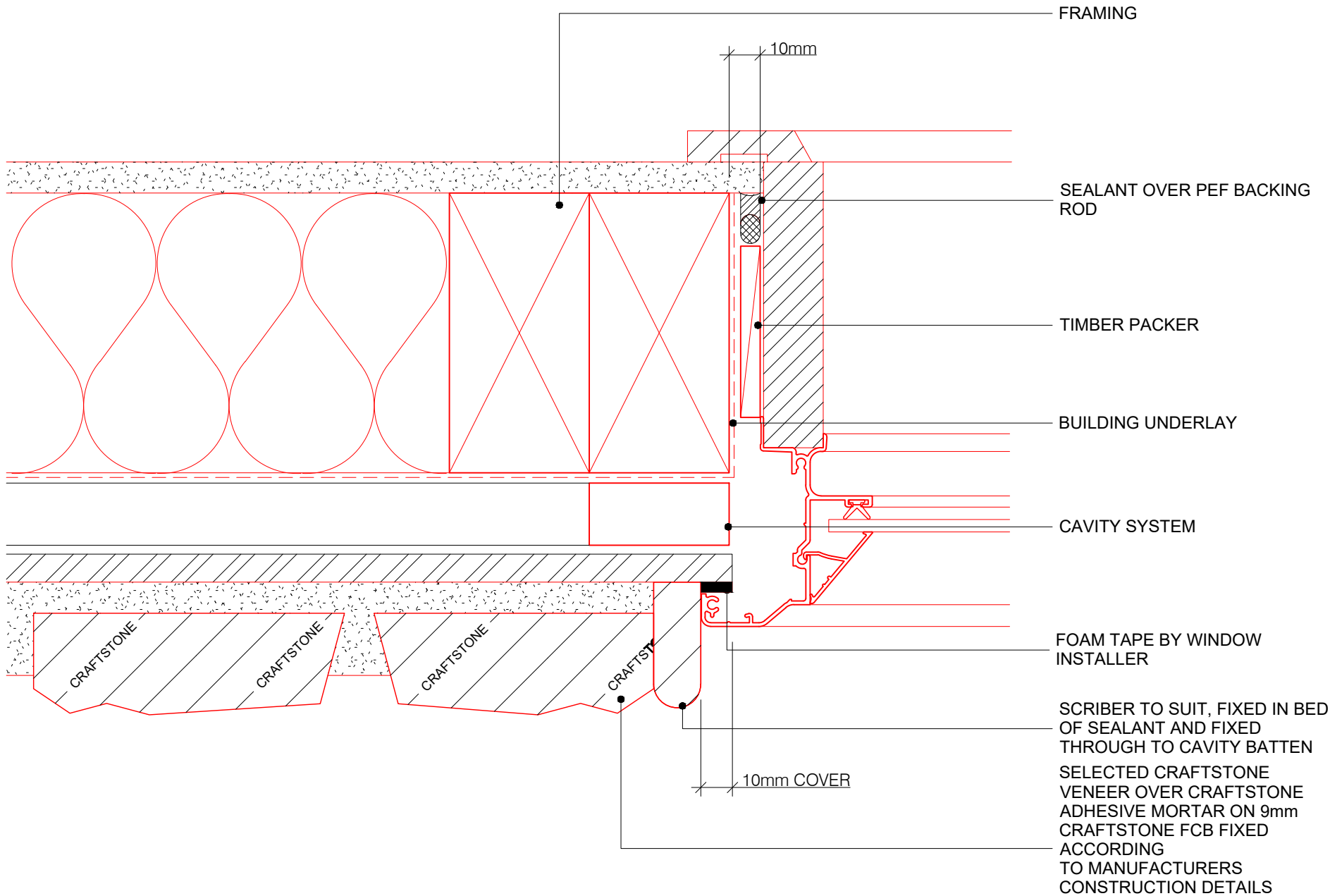
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C2
 SHEET

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FRAMING

10mm

SEALANT OVER PEF BACKING ROD

TIMBER PACKER

BUILDING UNDERLAY

CAVITY SYSTEM

FOAM TAPE BY WINDOW INSTALLER

SCRIBER TO SUIT, FIXED IN BED OF SEALANT AND FIXED THROUGH TO CAVITY BATTEN

10mm COVER

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS



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ALTERNATIVE JAMB DETAIL - SCRIBER

22/11/22
ISSUED

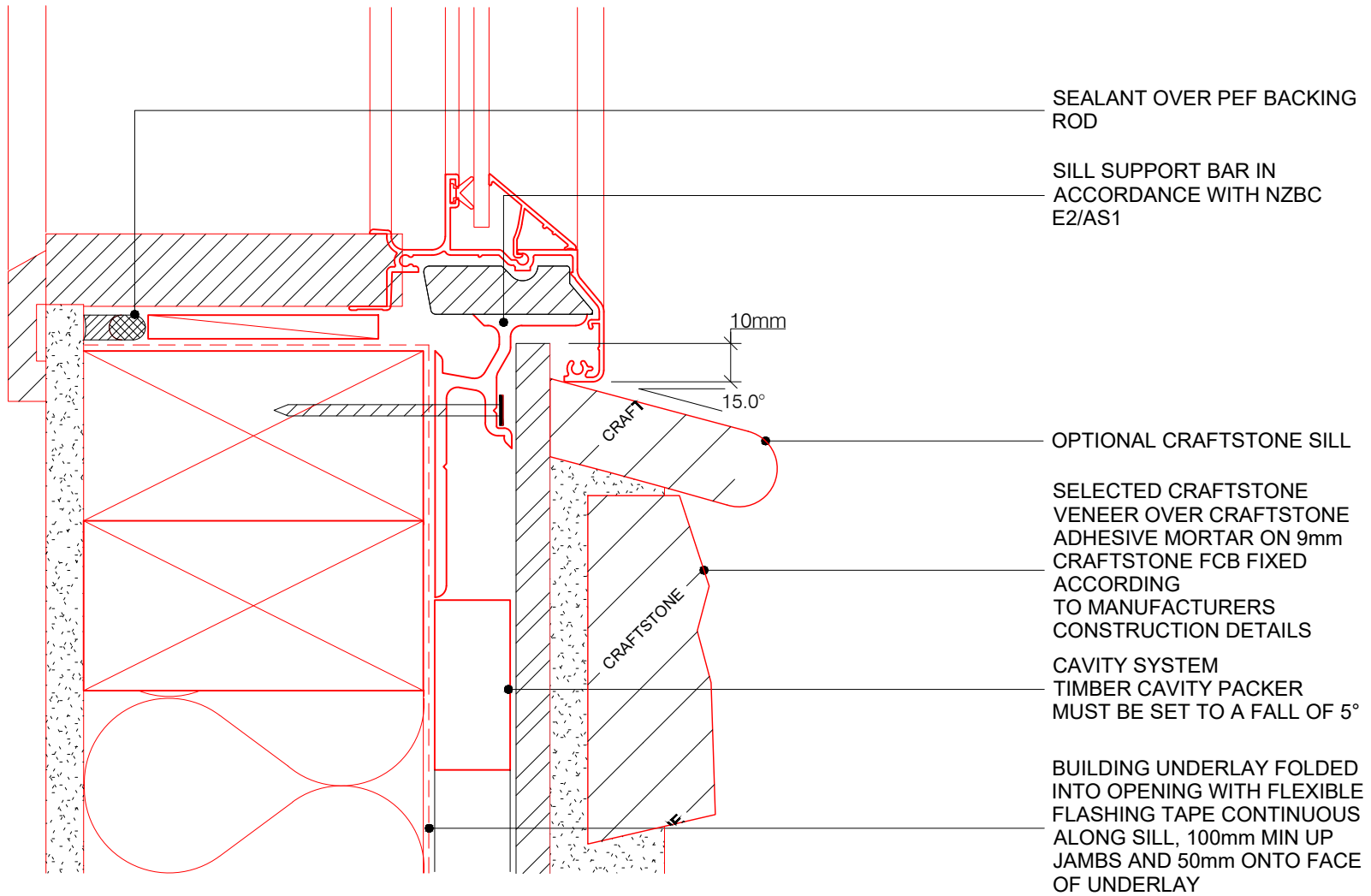
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SEALANT OVER PEF BACKING ROD

SILL SUPPORT BAR IN ACCORDANCE WITH NZBC E2/AS1

OPTIONAL CRAFTSTONE SILL

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

BUILDING UNDERLAY FOLDED INTO OPENING WITH FLEXIBLE FLASHING TAPE CONTINUOUS ALONG SILL, 100mm MIN UP JAMBS AND 50mm ONTO FACE OF UNDERLAY



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TYPICAL WINDOW SILL DETAIL

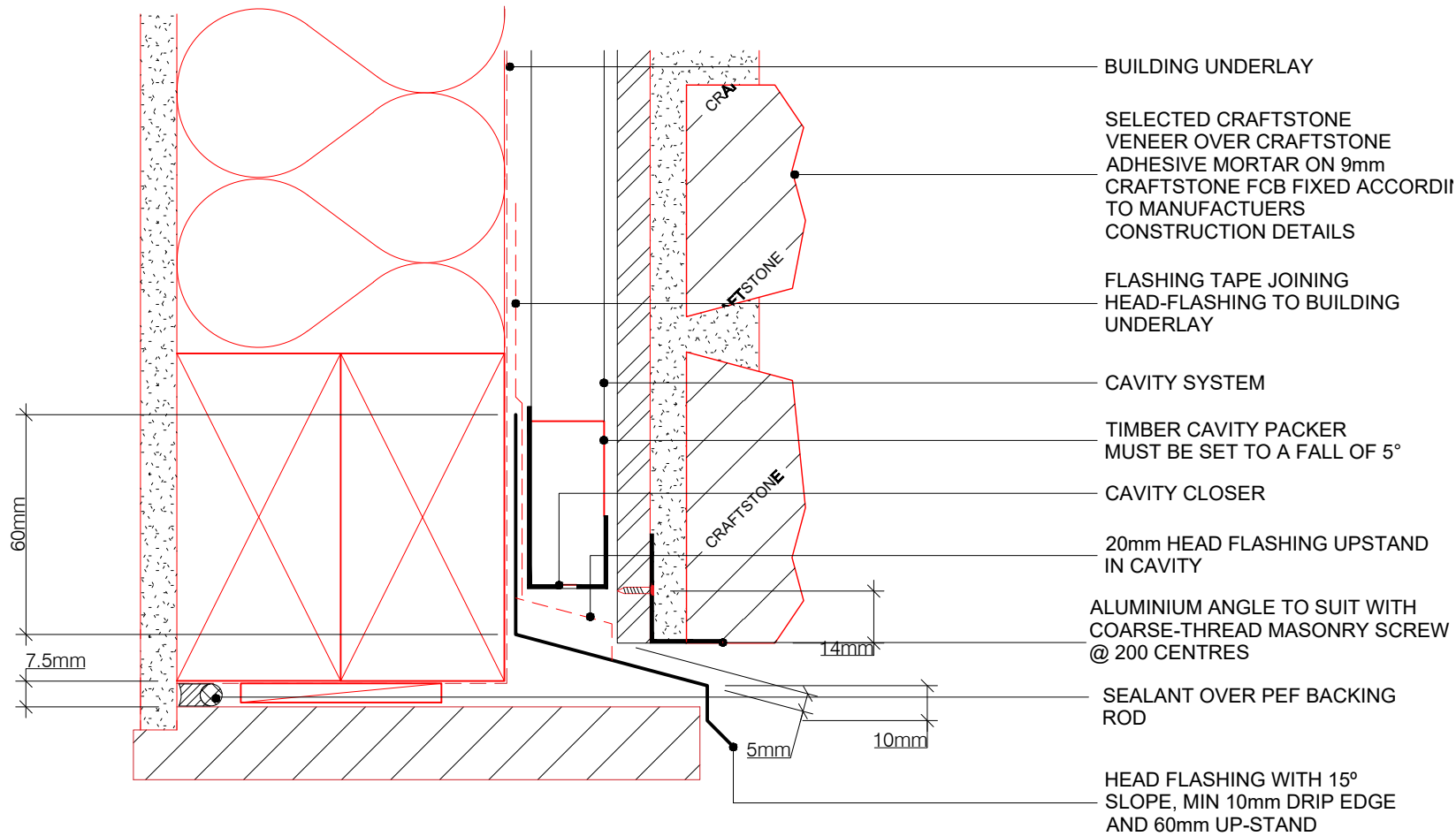
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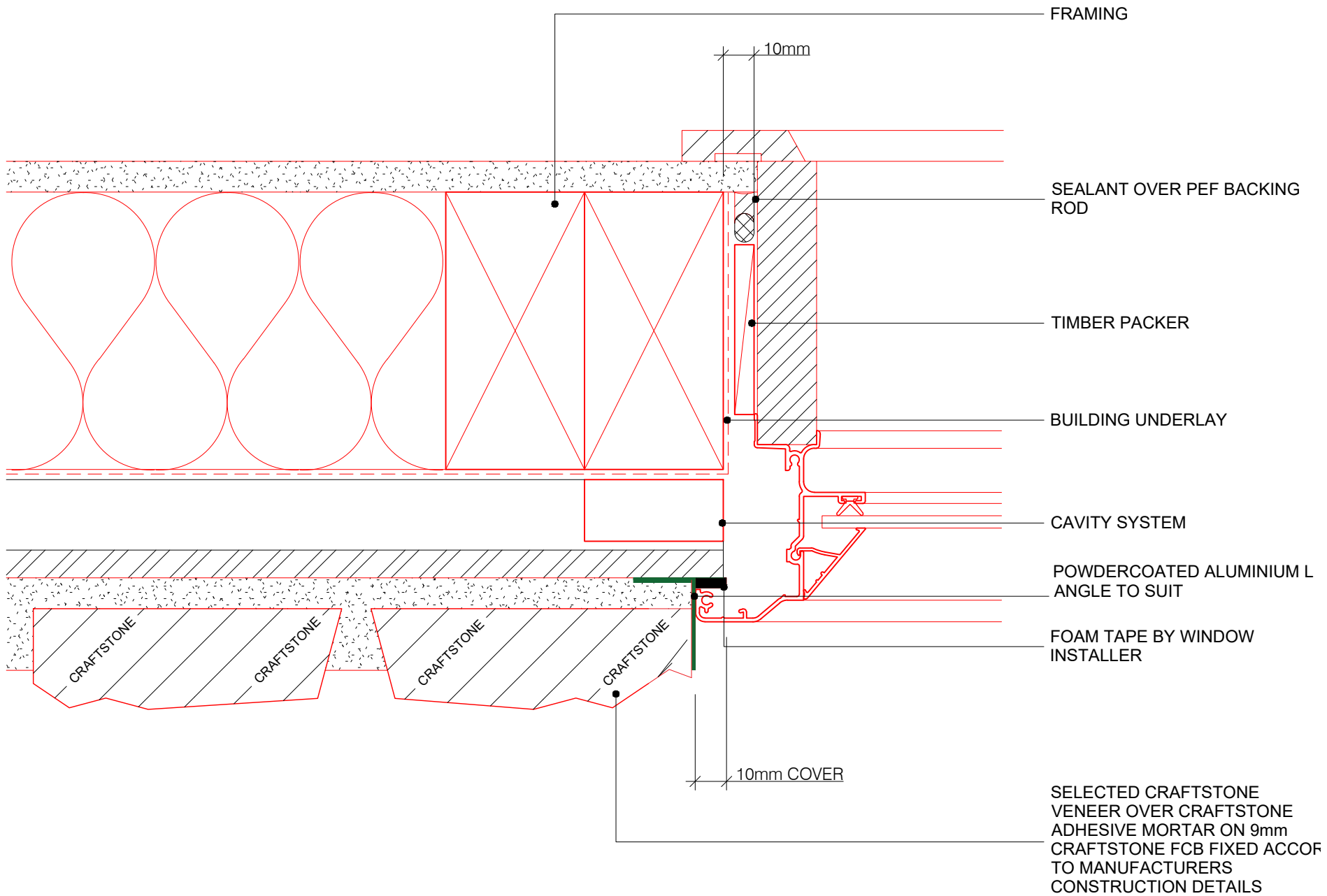
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**C5
SHEET**



- BUILDING UNDERLAY
- SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDII TO MANUFACTUERS CONSTRUCTION DETAILS
- FLASHING TAPE JOINING HEAD-FLASHING TO BUILDING UNDERLAY
- CAVITY SYSTEM
- TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°
- CAVITY CLOSER
- 20mm HEAD FLASHING UPSTAND IN CAVITY
- ALUMINIUM ANGLE TO SUIT WITH COARSE-THREAD MASONRY SCREW @ 200 CENTRES
- SEALANT OVER PEF BACKING ROD
- HEAD FLASHING WITH 15° SLOPE, MIN 10mm DRIP EDGE AND 60mm UP-STAND





FRAMING

10mm

SEALANT OVER PEF BACKING ROD

TIMBER PACKER

BUILDING UNDERLAY

CAVITY SYSTEM

POWDERCOATED ALUMINIUM L ANGLE TO SUIT

FOAM TAPE BY WINDOW INSTALLER

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOF TO MANUFACTURERS CONSTRUCTION DETAILS

10mm COVER



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ALTERNATIVE JAMB DETAIL - ALUMINIUM L ANGLE

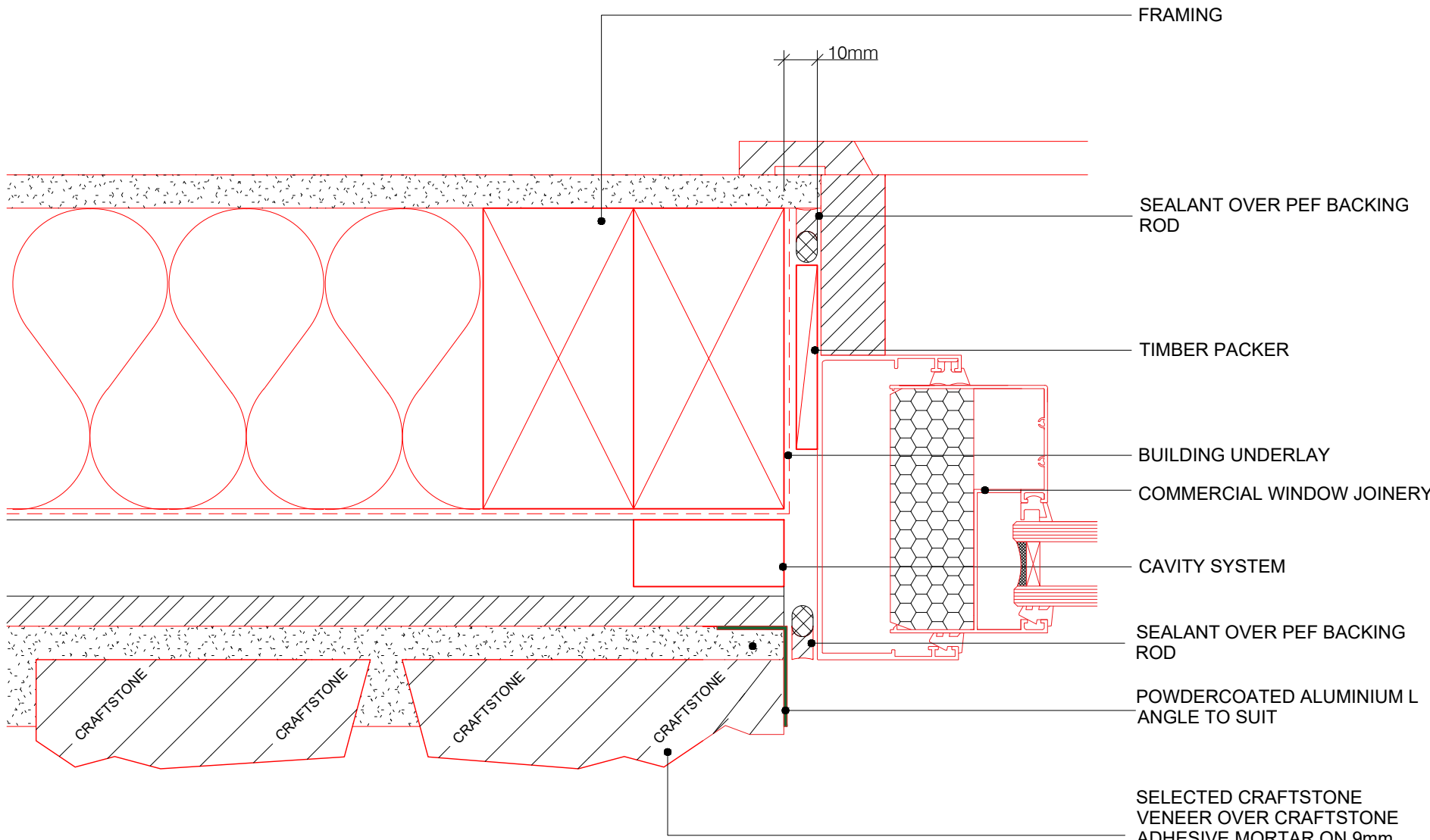
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C7
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FRAMING

10mm

SEALANT OVER PEF BACKING ROD

TIMBER PACKER

BUILDING UNDERLAY

COMMERCIAL WINDOW JOINERY

CAVITY SYSTEM

SEALANT OVER PEF BACKING ROD

POWDERCOATED ALUMINIUM L ANGLE TO SUIT

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

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COMMERCIAL JAMB DETAIL - ALUMINIUM L ANGLE

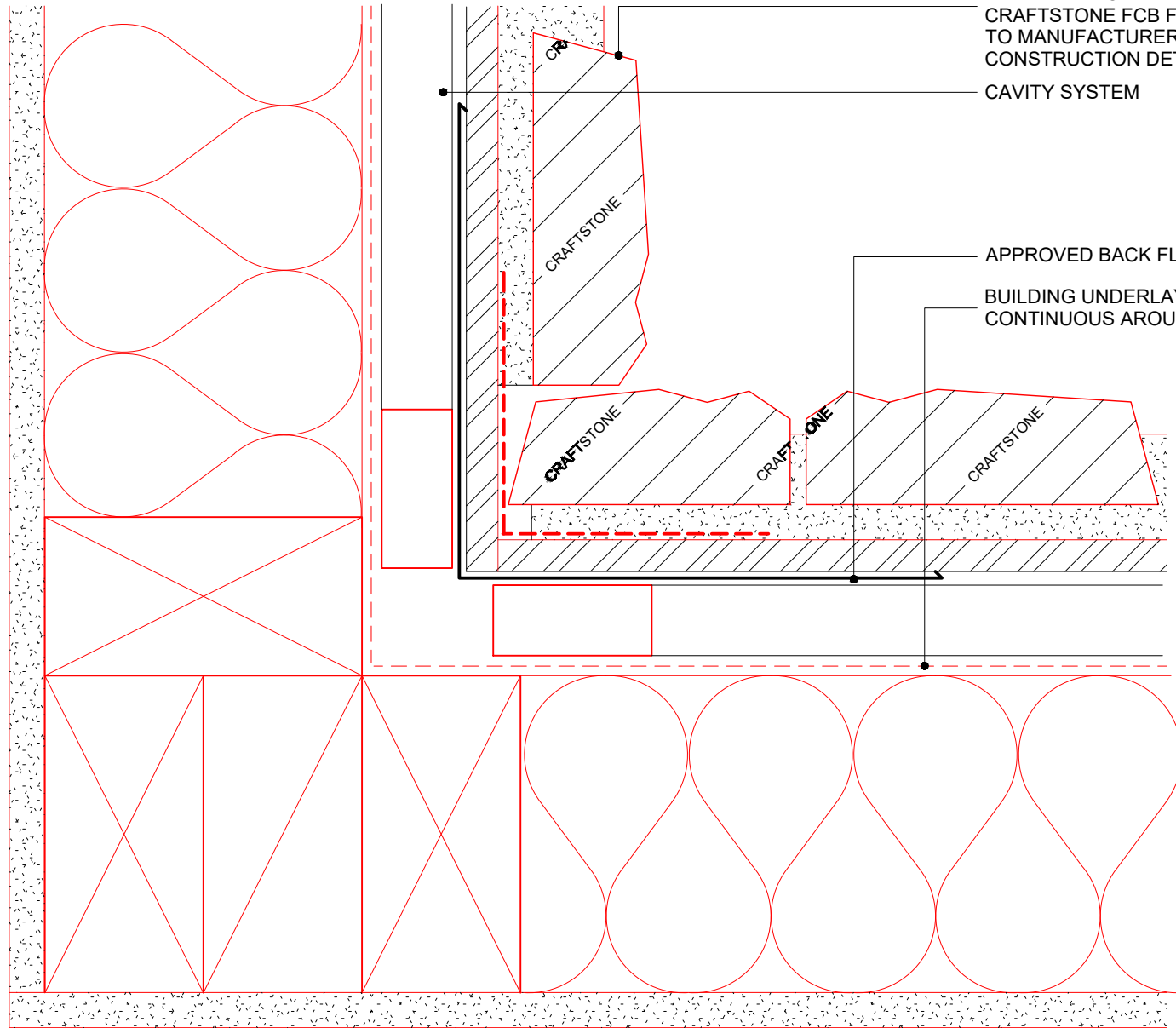
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C8
SHEET



SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCOF
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

CAVITY SYSTEM

APPROVED BACK FLASHING

BUILDING UNDERLAY
 CONTINUOUS AROUND CORNER



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TYPICAL INTERNAL CORNER DETAIL

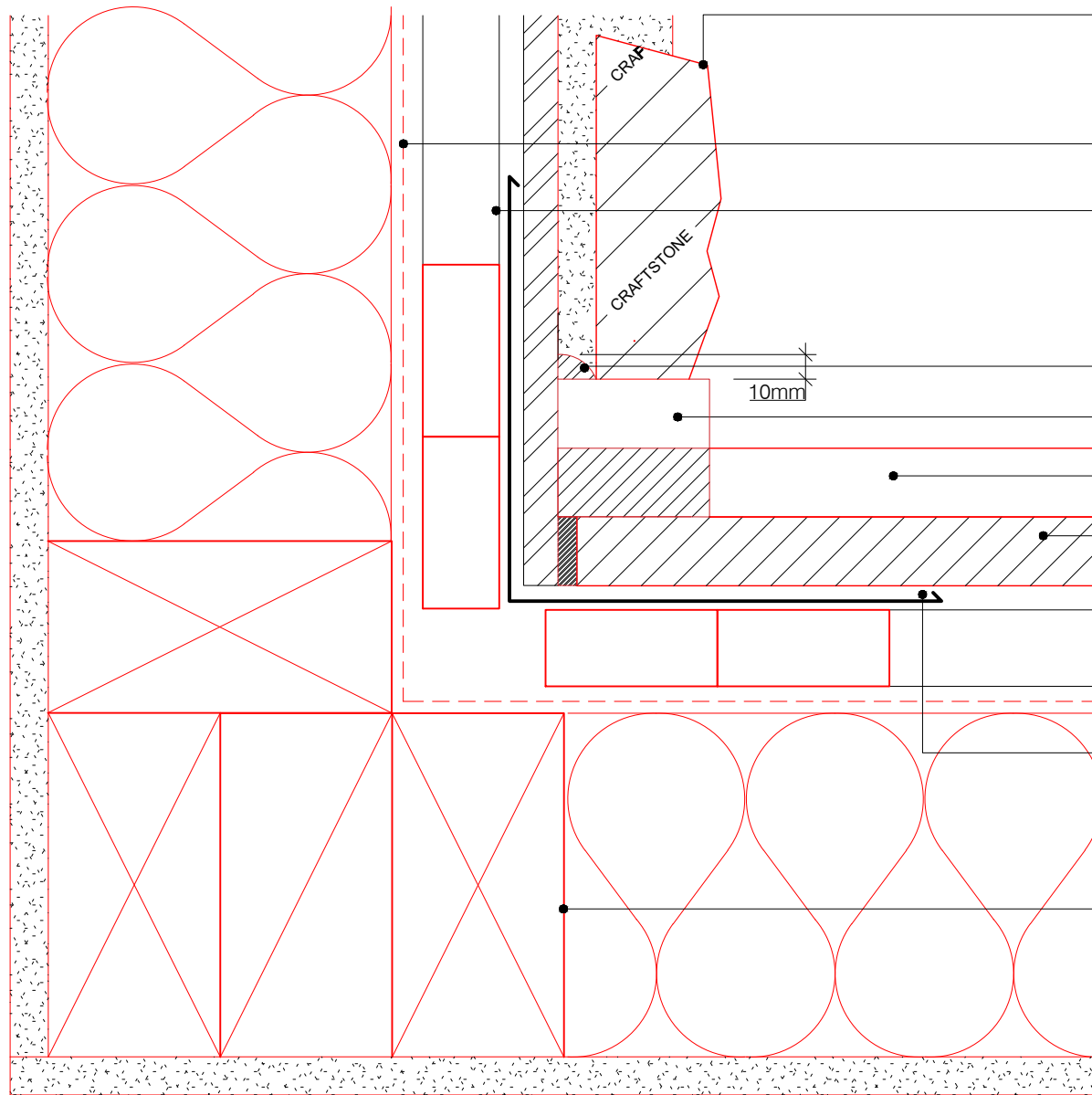
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**D1
 SHEET**



SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCORDING
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

BUILDING UNDERLAY
 CONTINUOUS AROUND CORNER

CAVITY SYSTEM

SEALANT BY OTHERS

H3.1 FLAT SCRIBER

BEVELLED FRONT OF
 WEATHERBOARD

WEATHERBOARD

APPROVED BACK FLASHING
 WITH 50mm MIN COVER TO
 CLADDING

FRAMING

10mm

CRAFT

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TYPICAL INTERNAL CORNER - WEATHERBOARD

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D2
 SHEET

INTERNAL LINING

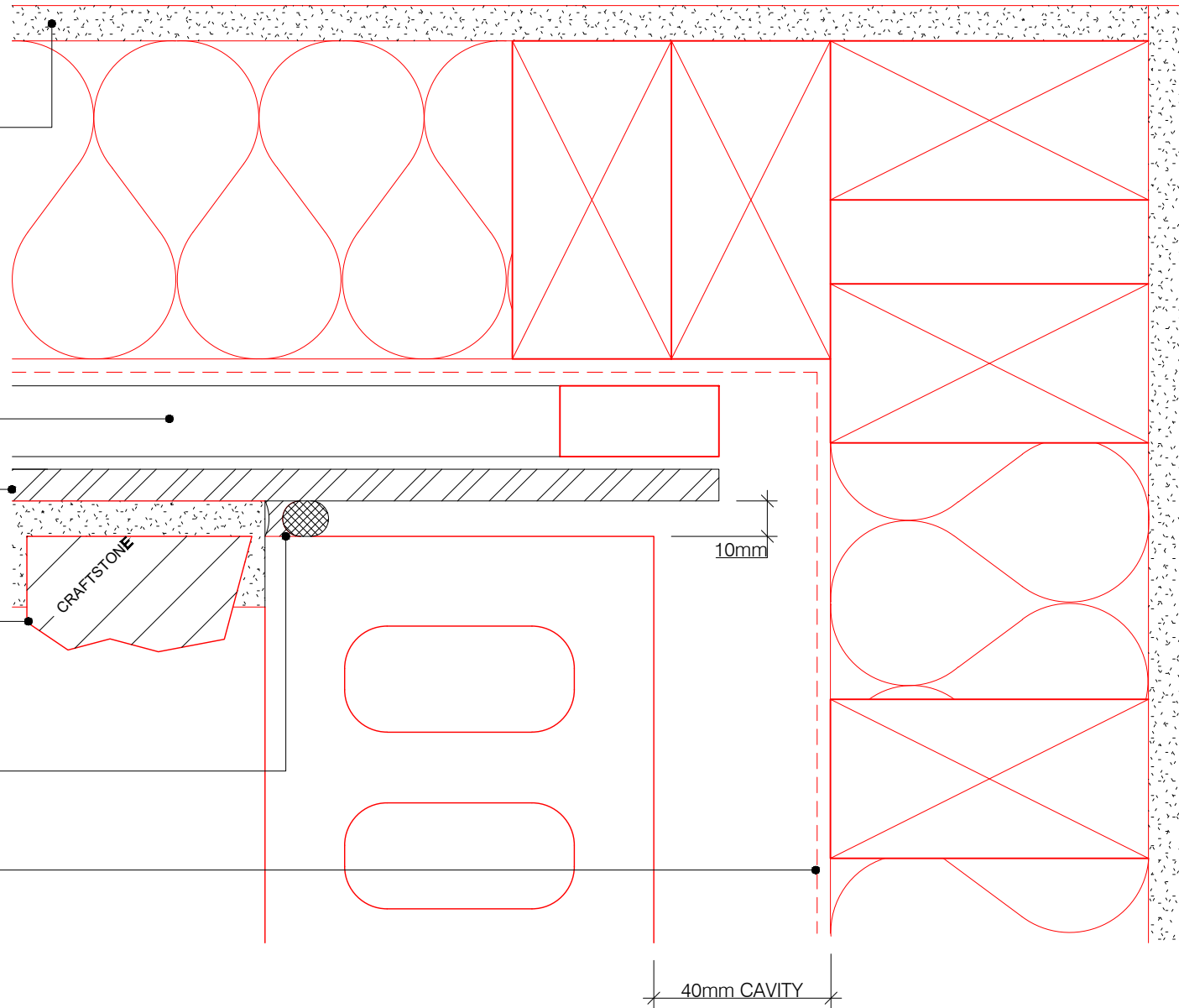
CAVITY SYSTEM

9mm CRAFTSTONE FCB SEALED
BEHIND
BRICK VENEER

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

SEALANT OVER PEF BACKING
ROD BY OTHERS

BUILDING UNDERLAY
CONTINUOUS AROUND CORNER



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INTERNAL JUNCTION - CRAFTSTONE TO BRICK

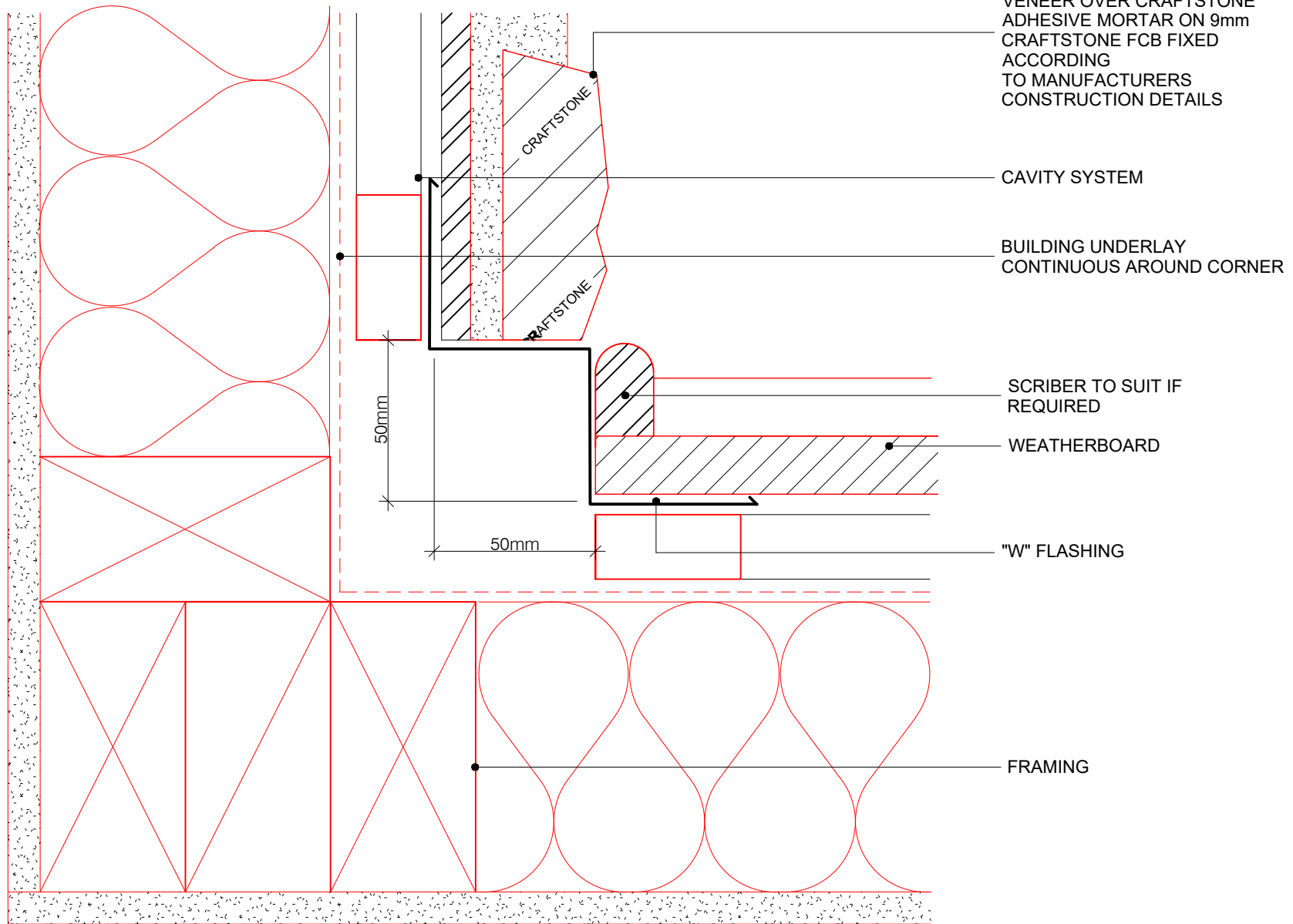
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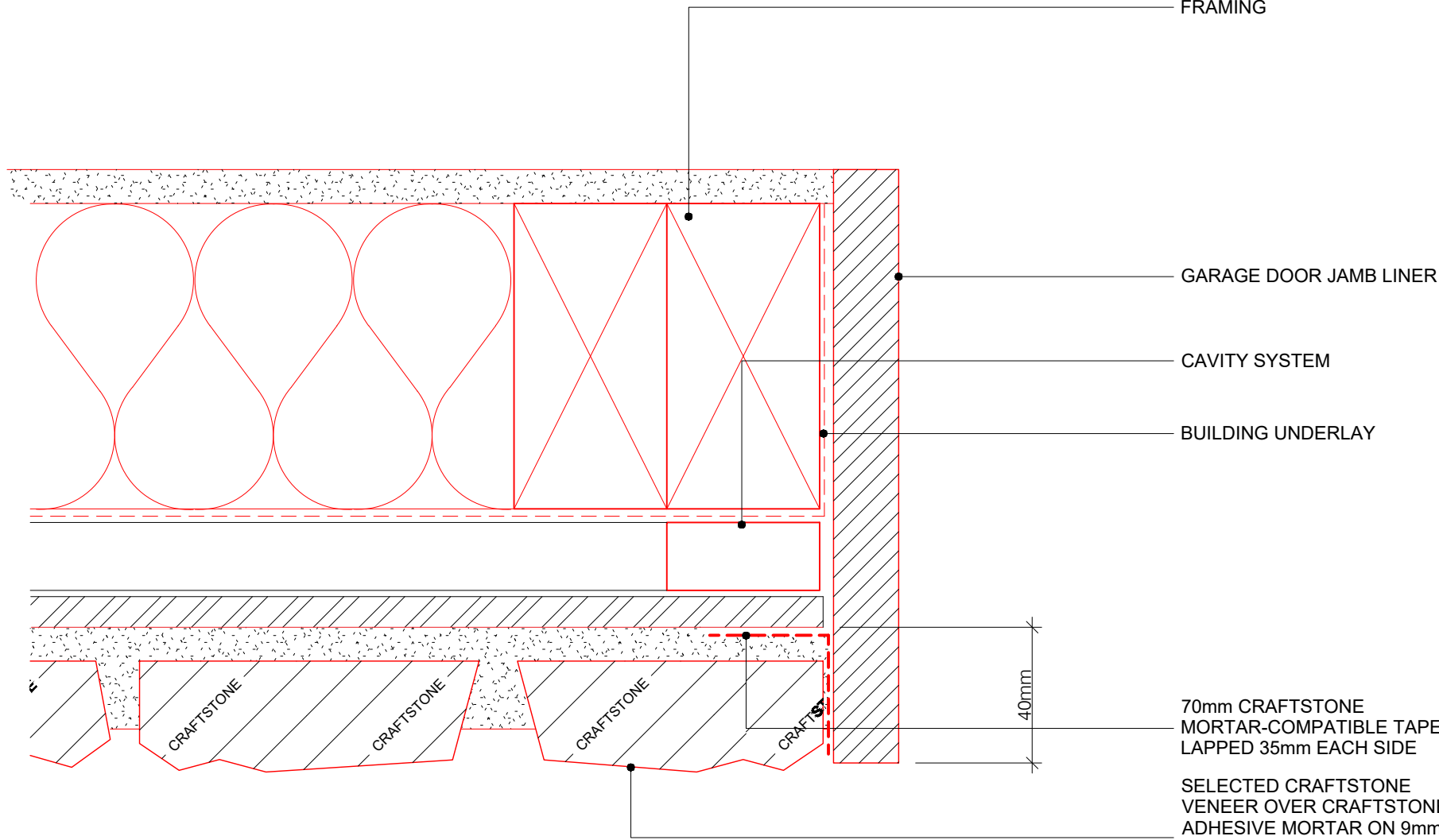
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D3
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FRAMING

GARAGE DOOR JAMB LINER

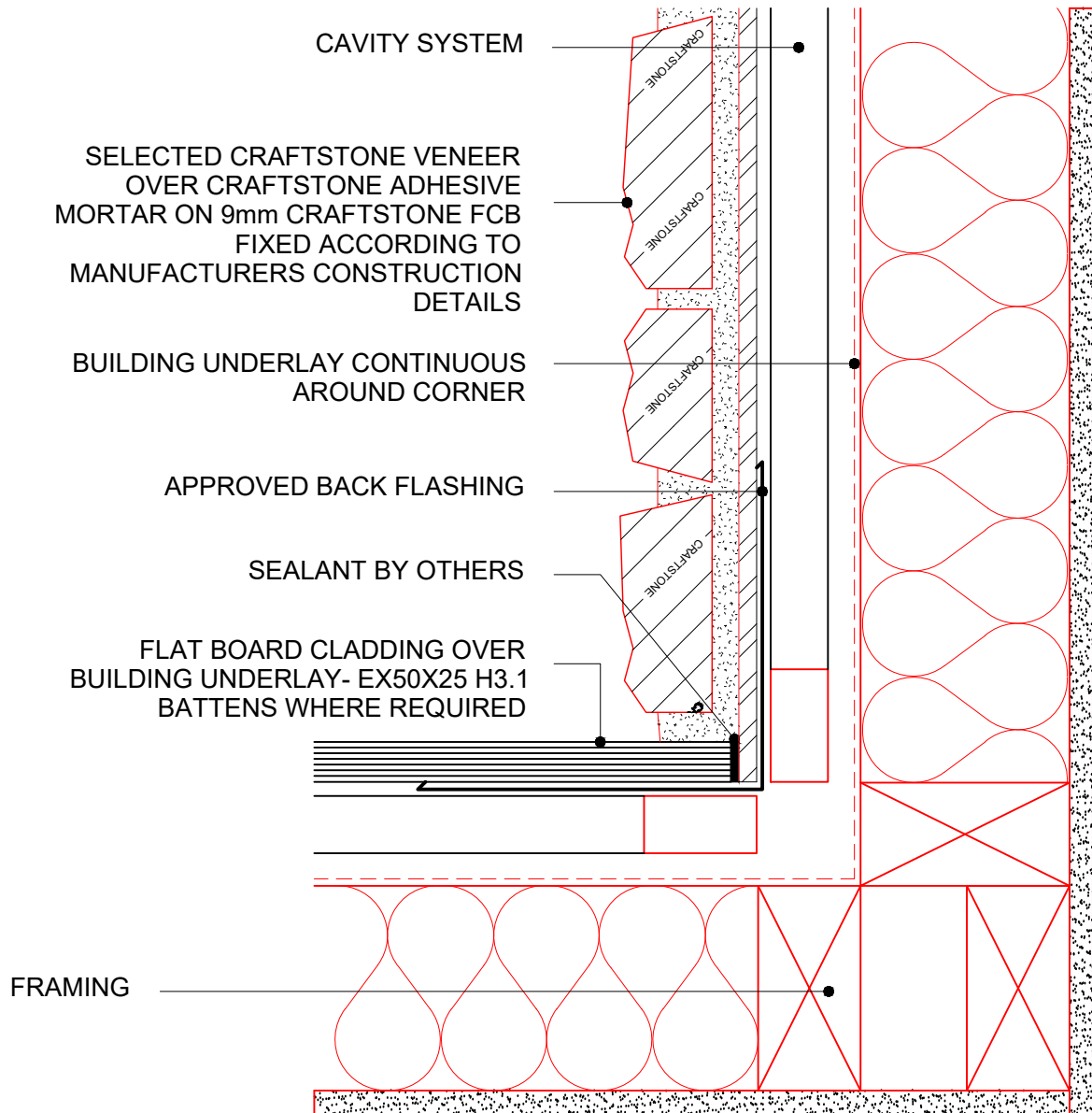
CAVITY SYSTEM

BUILDING UNDERLAY

70mm CRAFTSTONE
MORTAR-COMPATIBLE TAPE
LAPPED 35mm EACH SIDE

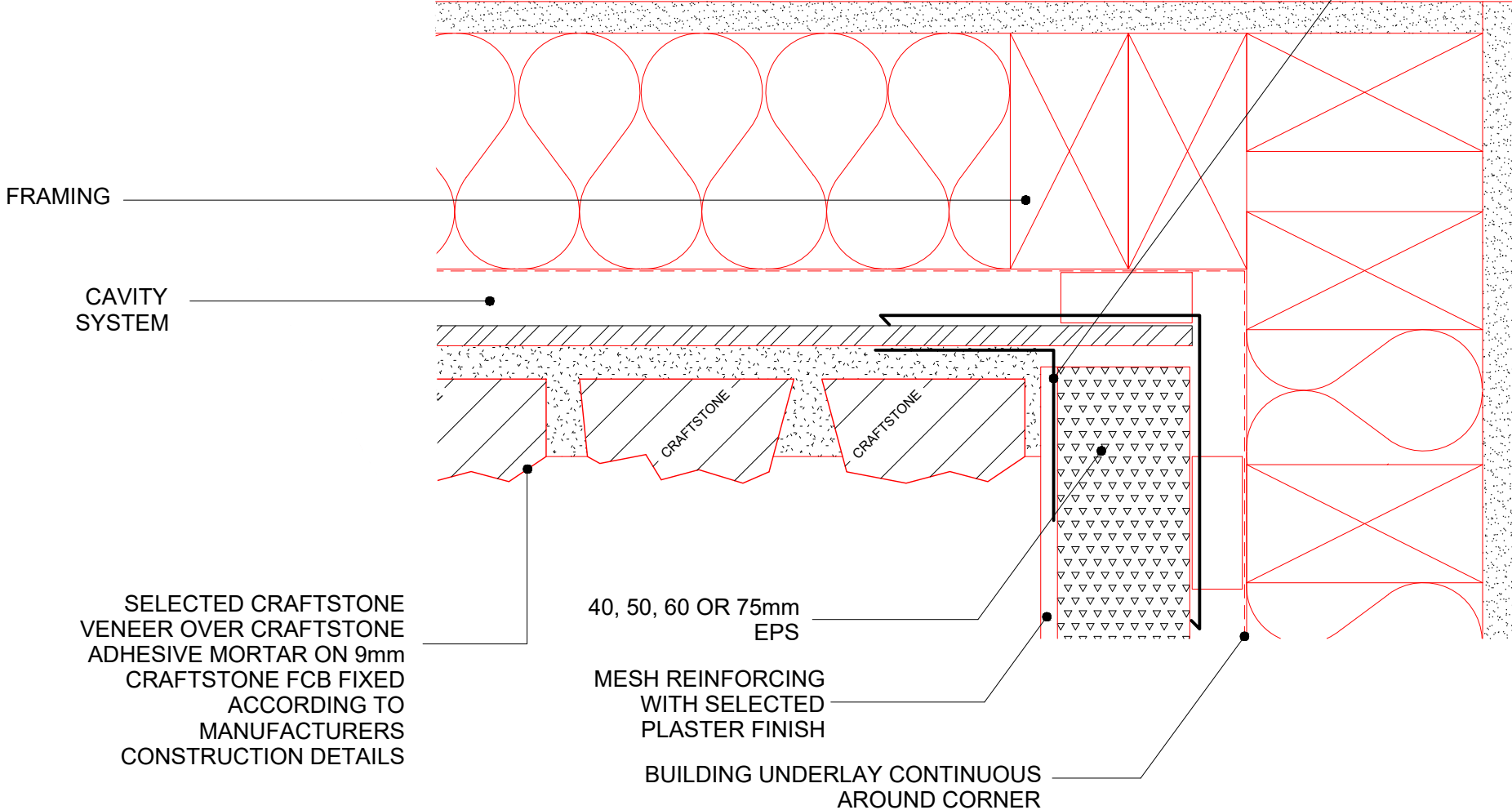
SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

40mm



TYPICAL INTERNAL CORNER WITH FLAT BOARD CLADDING

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75mm ONTO
EACH SUBSTRATE



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INTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE

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D7
SHEET

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75mm ONTO
EACH SUBSTRATE

FRAMING

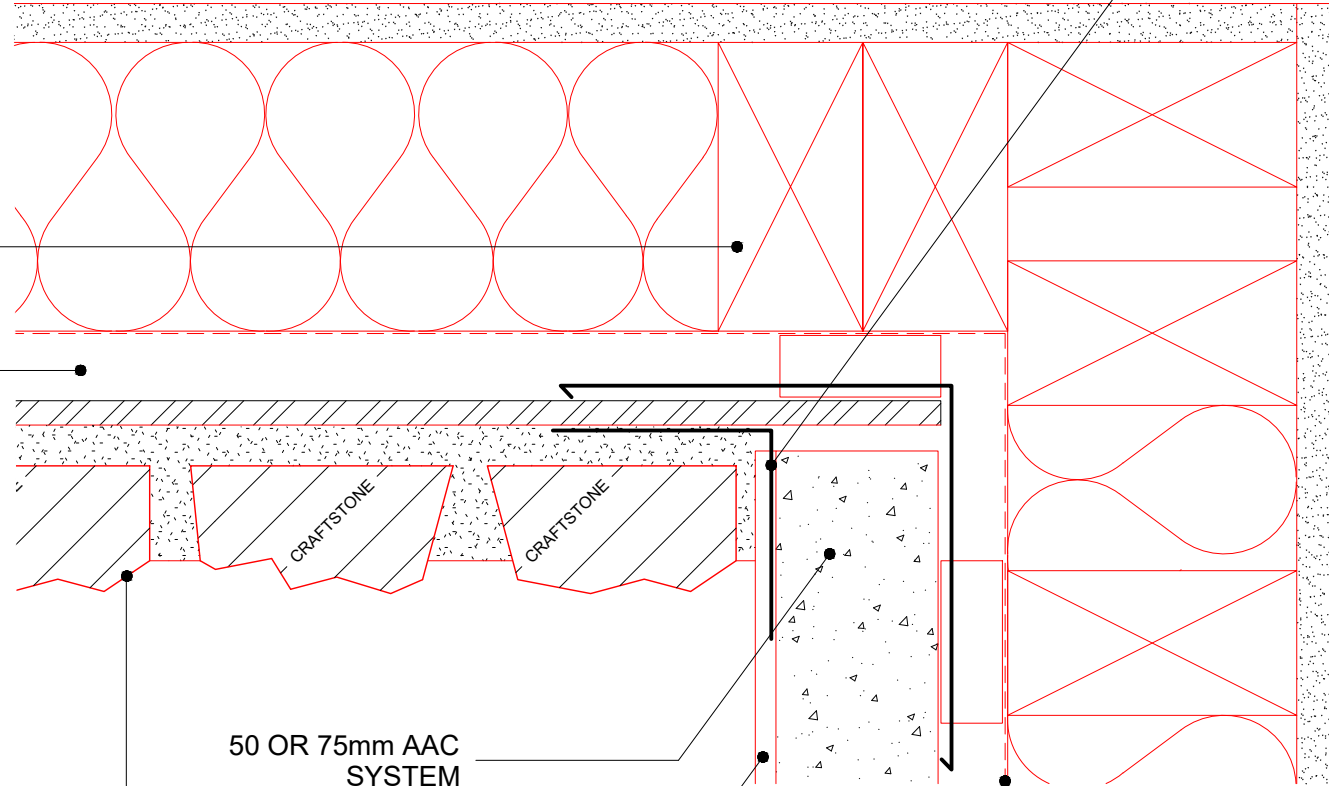
CAVITY
SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING TO
MANUFACTURERS
CONSTRUCTION DETAILS

50 OR 75mm AAC
SYSTEM

MESH REINFORCING
WITH SELECTED
PLASTER FINISH

BUILDING UNDERLAY CONTINUOUS
AROUND CORNER



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STONE**

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INTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS

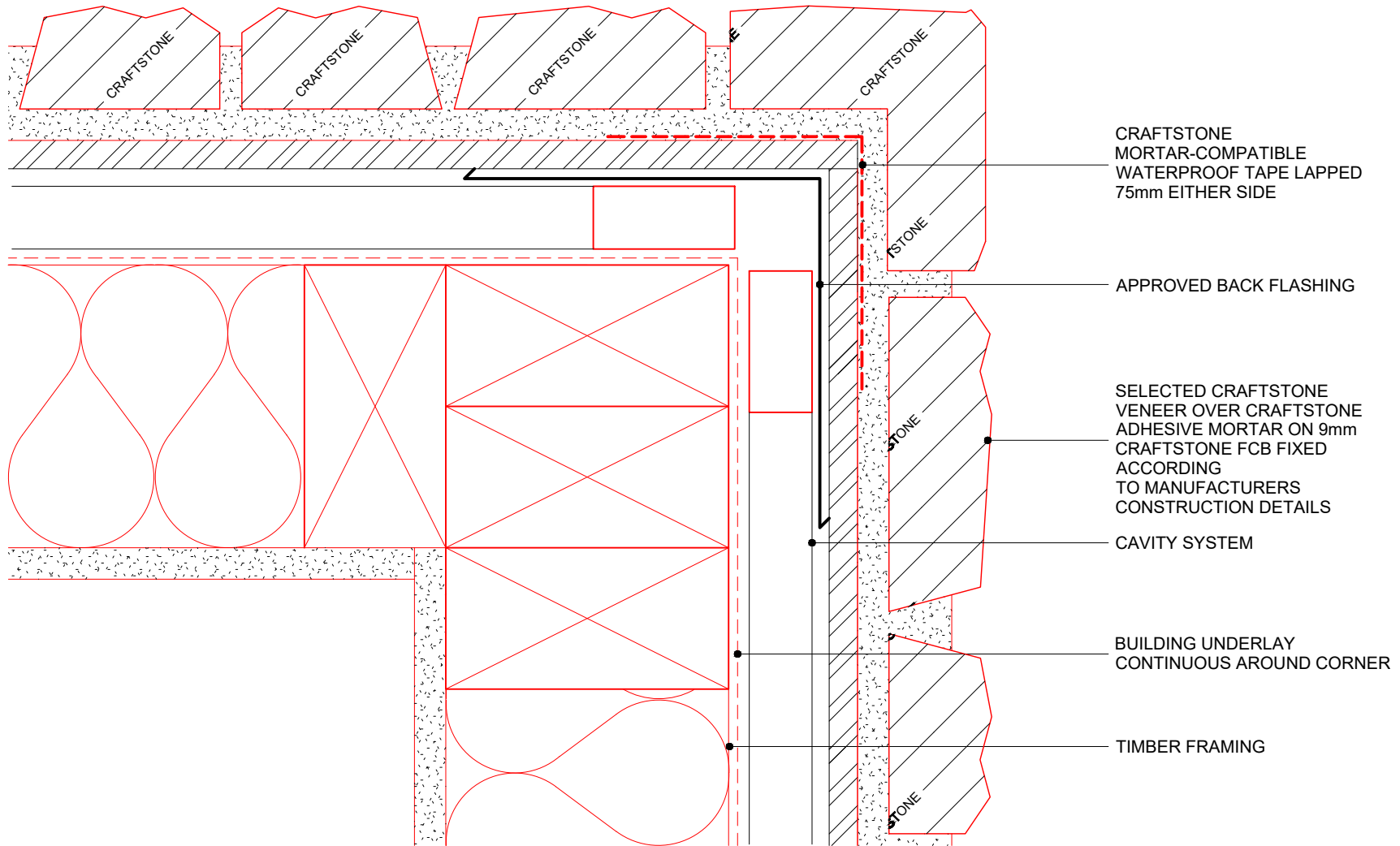
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D8
SHEET



CRAFTSTONE
MORTAR-COMPATIBLE
WATERPROOF TAPE LAPPED
75mm EITHER SIDE

APPROVED BACK FLASHING

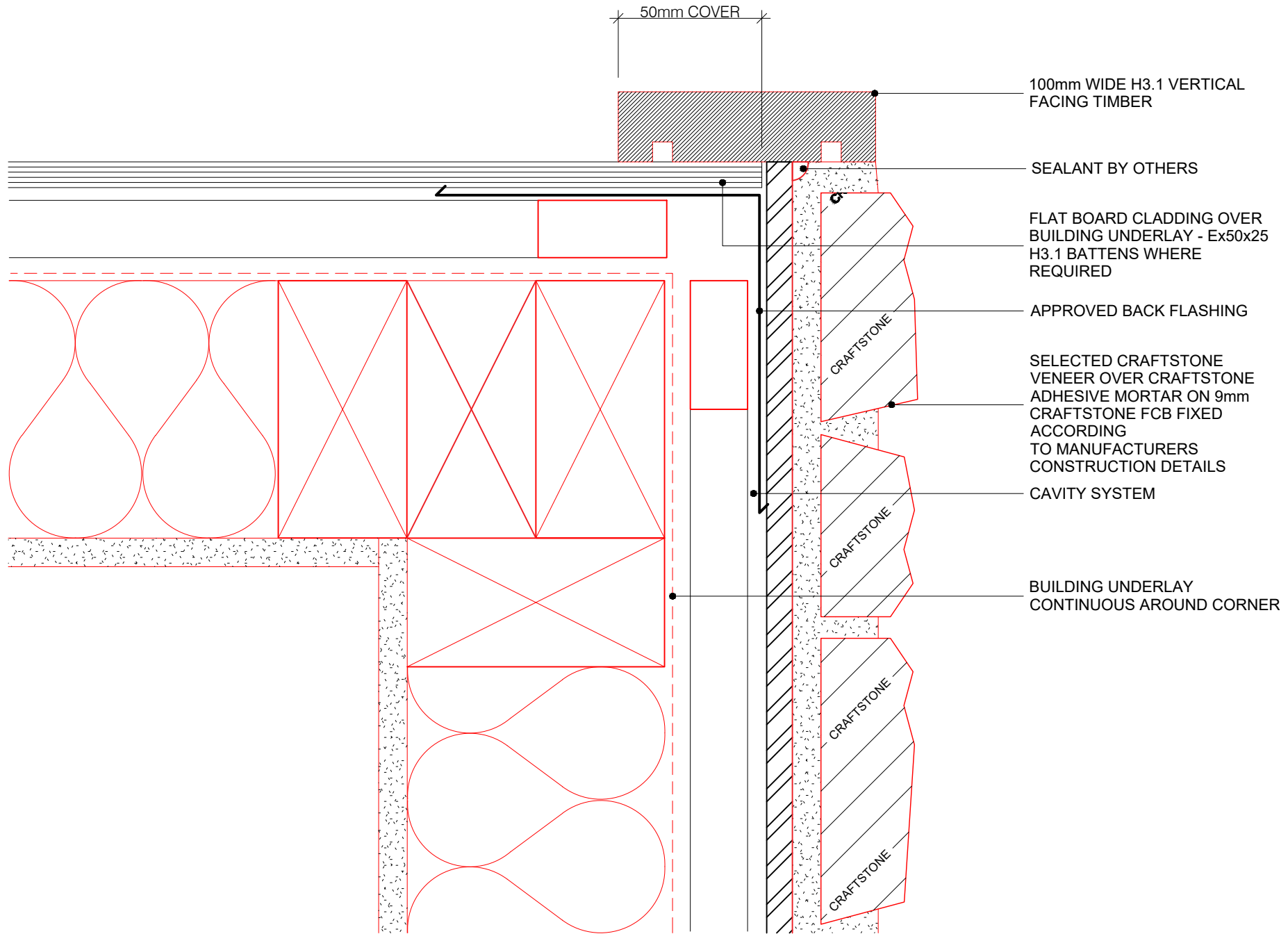
SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

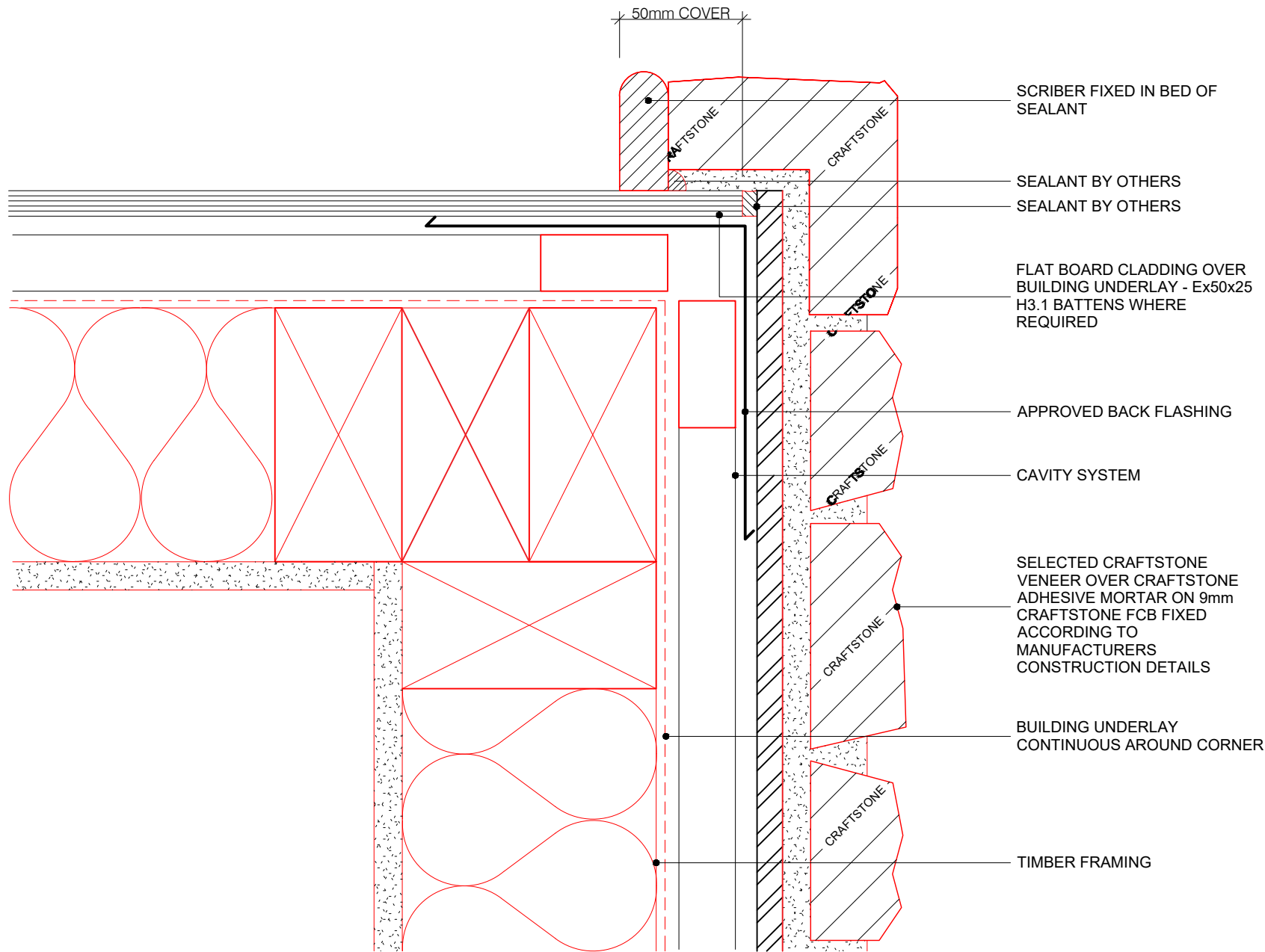
CAVITY SYSTEM

BUILDING UNDERLAY
CONTINUOUS AROUND CORNER

TIMBER FRAMING







SCRIBER FIXED IN BED OF SEALANT

SEALANT BY OTHERS
SEALANT BY OTHERS

FLAT BOARD CLADDING OVER BUILDING UNDERLAY - Ex50x25 H3.1 BATTENS WHERE REQUIRED

APPROVED BACK FLASHING

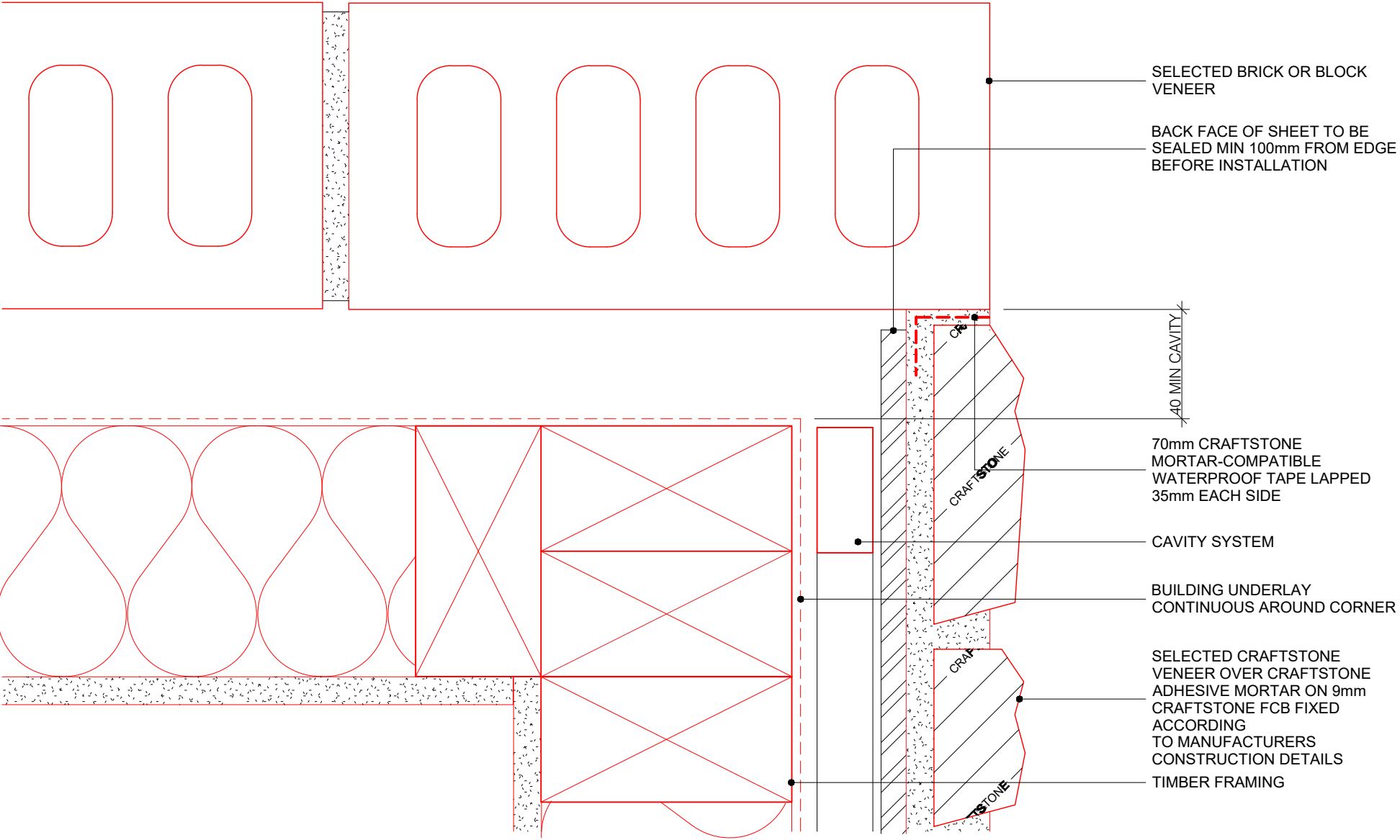
CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

TIMBER FRAMING

WWW.CRAFTSTONE.CO.NZ



SELECTED BRICK OR BLOCK VENEER

BACK FACE OF SHEET TO BE SEALED MIN 100mm FROM EDGE BEFORE INSTALLATION

40 MIN CAVITY

70mm CRAFTSTONE MORTAR-COMPATIBLE WATERPROOF TAPE LAPPED 35mm EACH SIDE

CAVITY SYSTEM

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

TIMBER FRAMING



CRAFTSTONE EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK-OPTION 1

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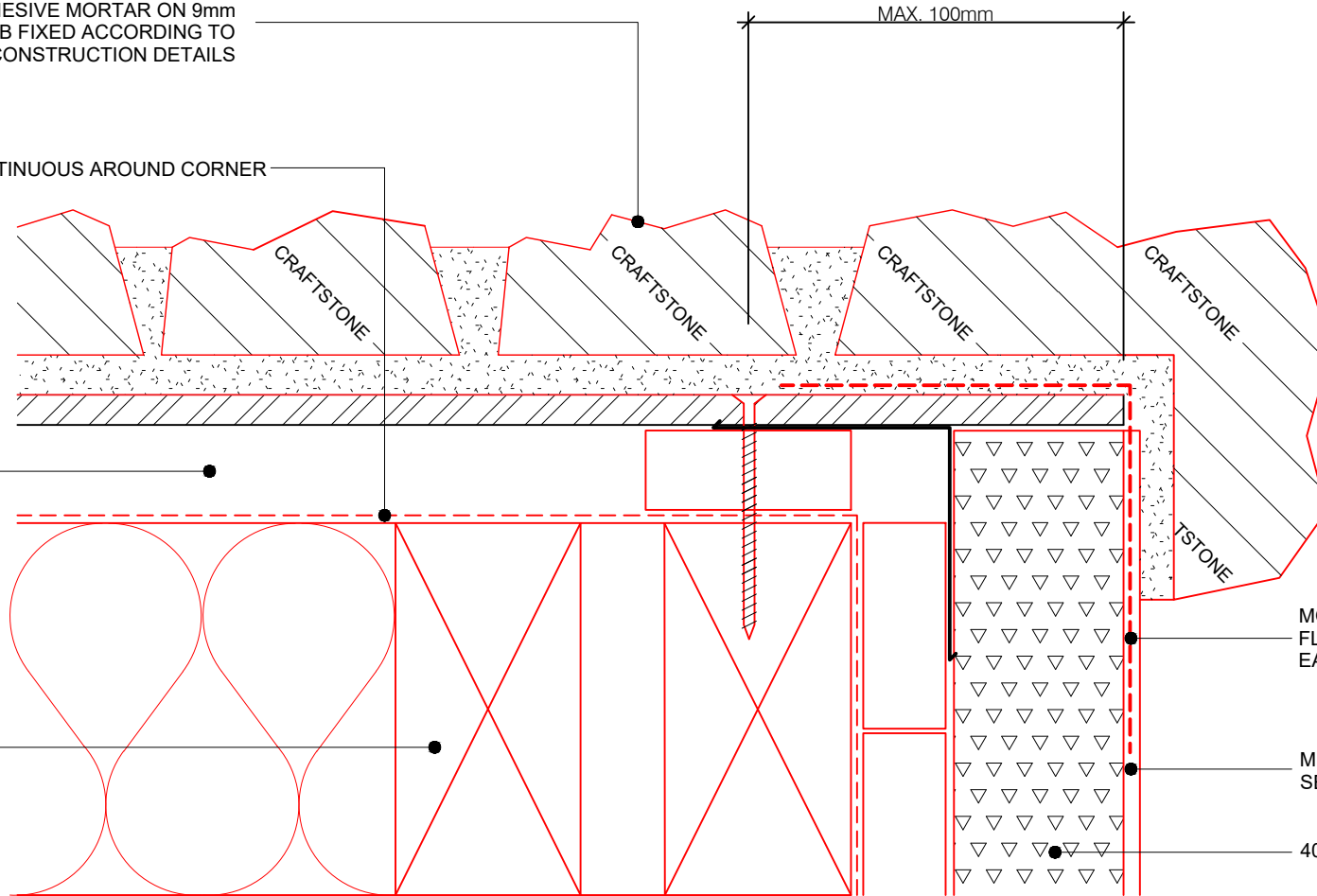
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E4 SHEET

SELECTED CRAFTSTONE VENEER OVER
 CRAFTSTONE ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCORDING TO
 MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

MAX. 100mm



CAVITY SYSTEM

FRAMING

MORTAR & PLASTER-COMPATIBLE
 FLASHING TAPE LAPPED 75MM ONTO
 EACH SUBSTRATE

MESH REINFORCING WITH
 SELECTED PLASTER FINISH

40, 50, 60 OR 75mm EPS



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EXTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE

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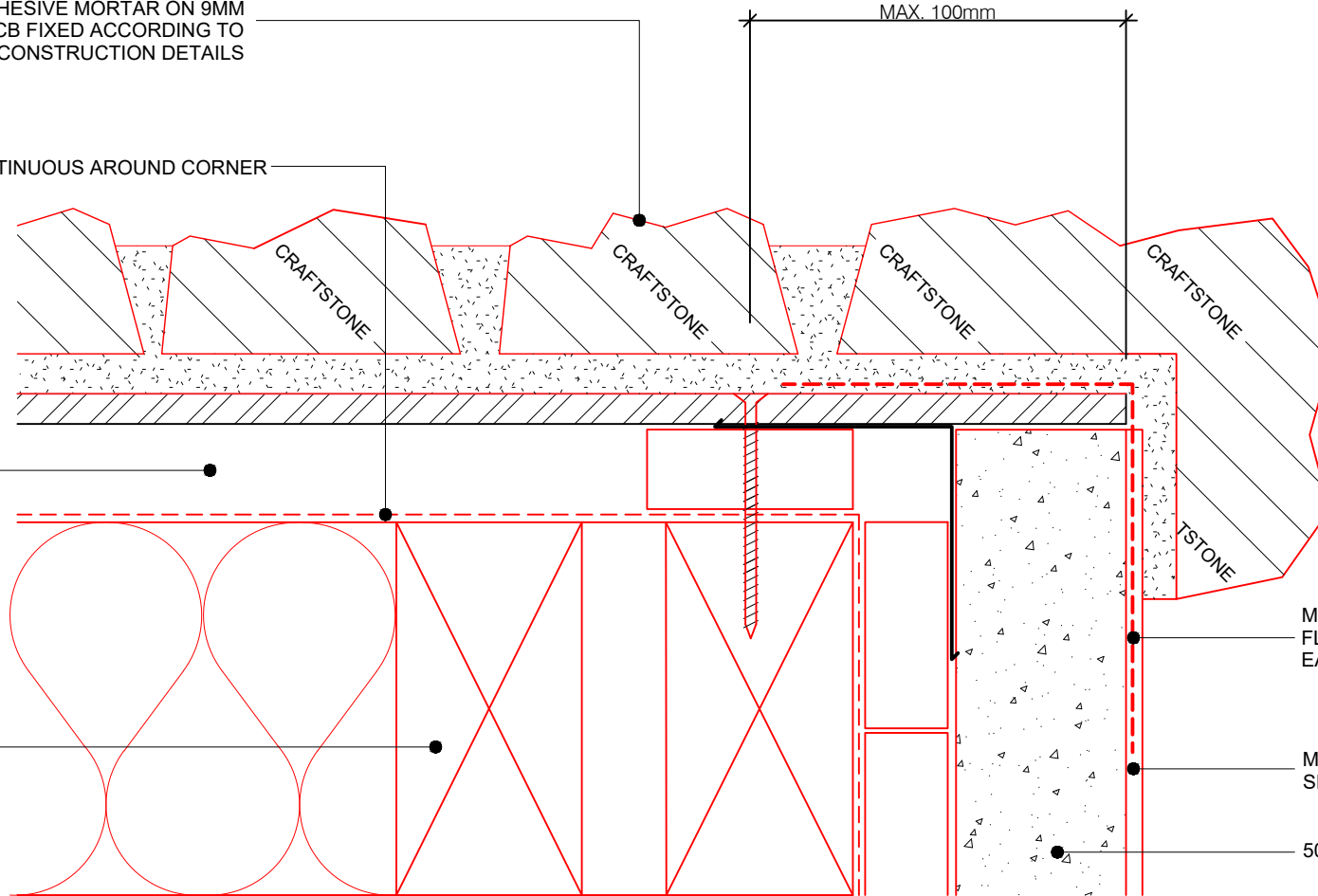
WWW.CRAFTSTONE.CO.NZ

E5
 SHEET

SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON 9MM
CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

MAX. 100mm



CAVITY SYSTEM

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75MM ONTO
EACH SUBSTRATE

FRAMING

MESH REINFORCING WITH
SELECTED PLASTER FINISH

50 OR 75mm AAC SYSTEM



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EXTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS

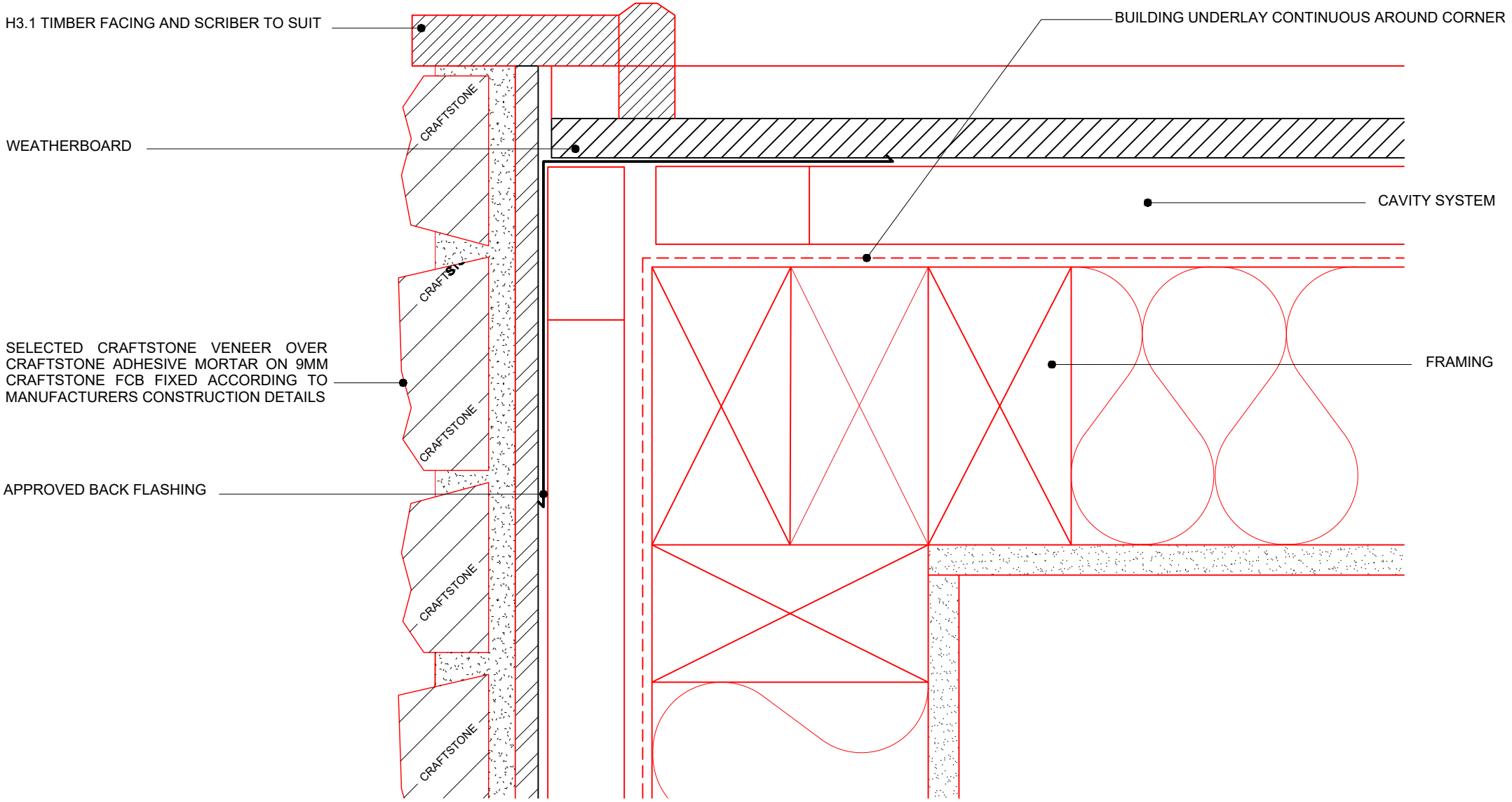
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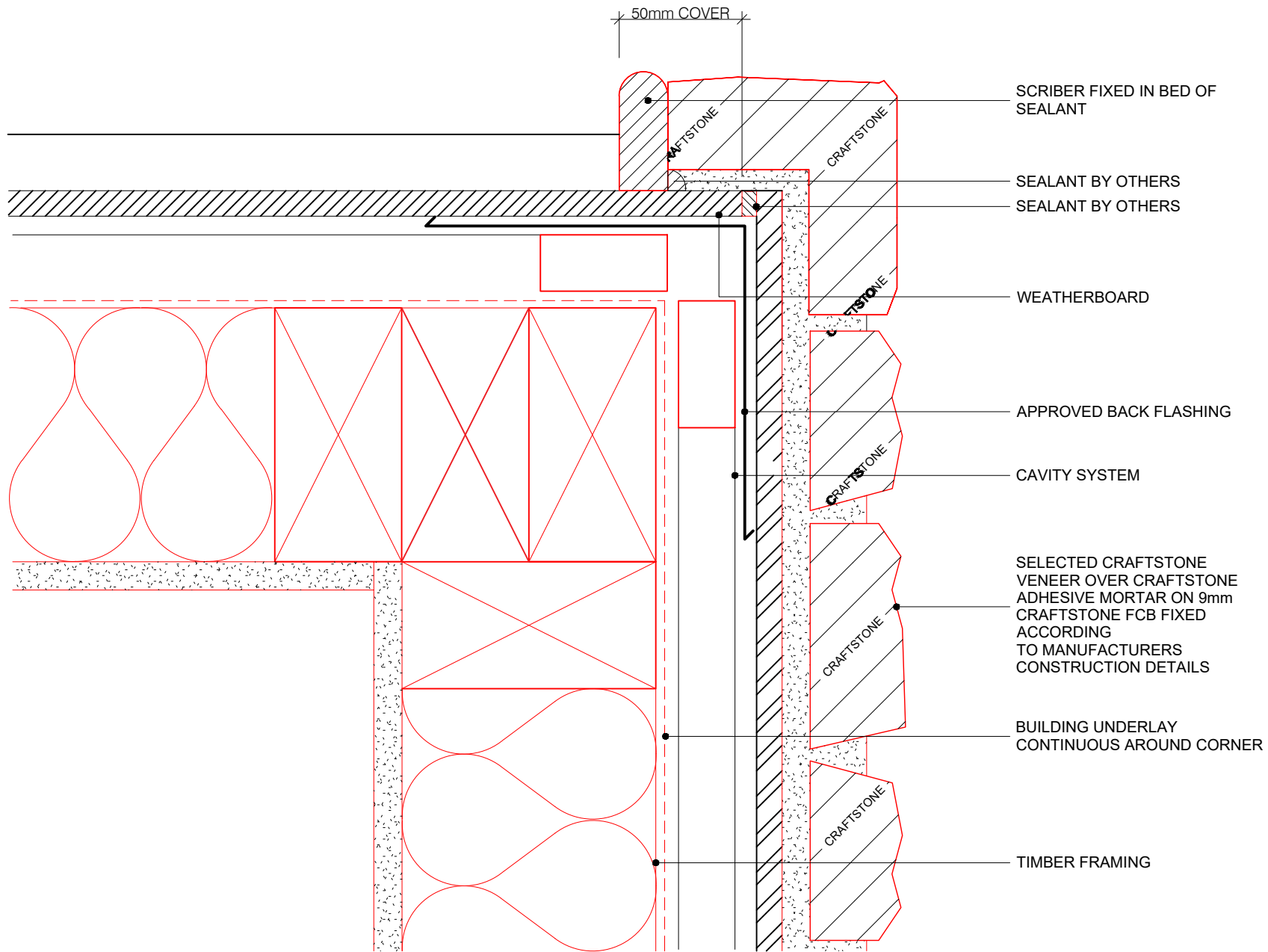
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E6
SHEET



TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION



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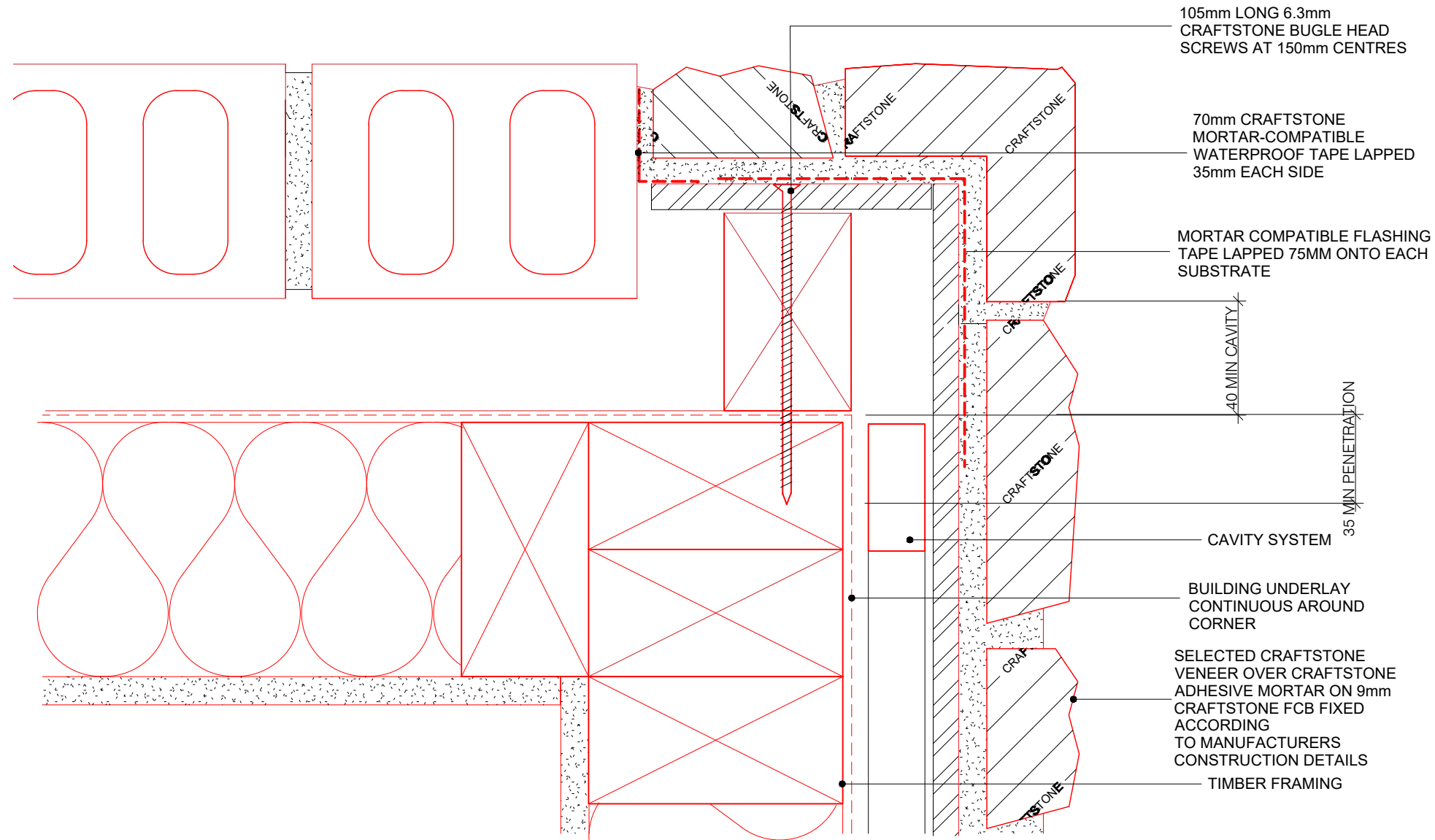
CRAFTSTONE EXTERNAL CORNER WITH WEATHERBOARD CLADDING - ALTERNATIVE DETAIL

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E8
SHEET



105mm LONG 6.3mm
CRAFTSTONE BUGLE HEAD
SCREWS AT 150mm CENTRES

70mm CRAFTSTONE
MORTAR-COMPATIBLE
WATERPROOF TAPE LAPPED
35mm EACH SIDE

MORTAR COMPATIBLE FLASHING
TAPE LAPPED 75MM ONTO EACH
SUBSTRATE

40 MIN CAVITY

35 MIN PENETRATION

CAVITY SYSTEM

BUILDING UNDERLAY
CONTINUOUS AROUND
CORNER

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

TIMBER FRAMING



CRAFTSTONE EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK -OPTION 2

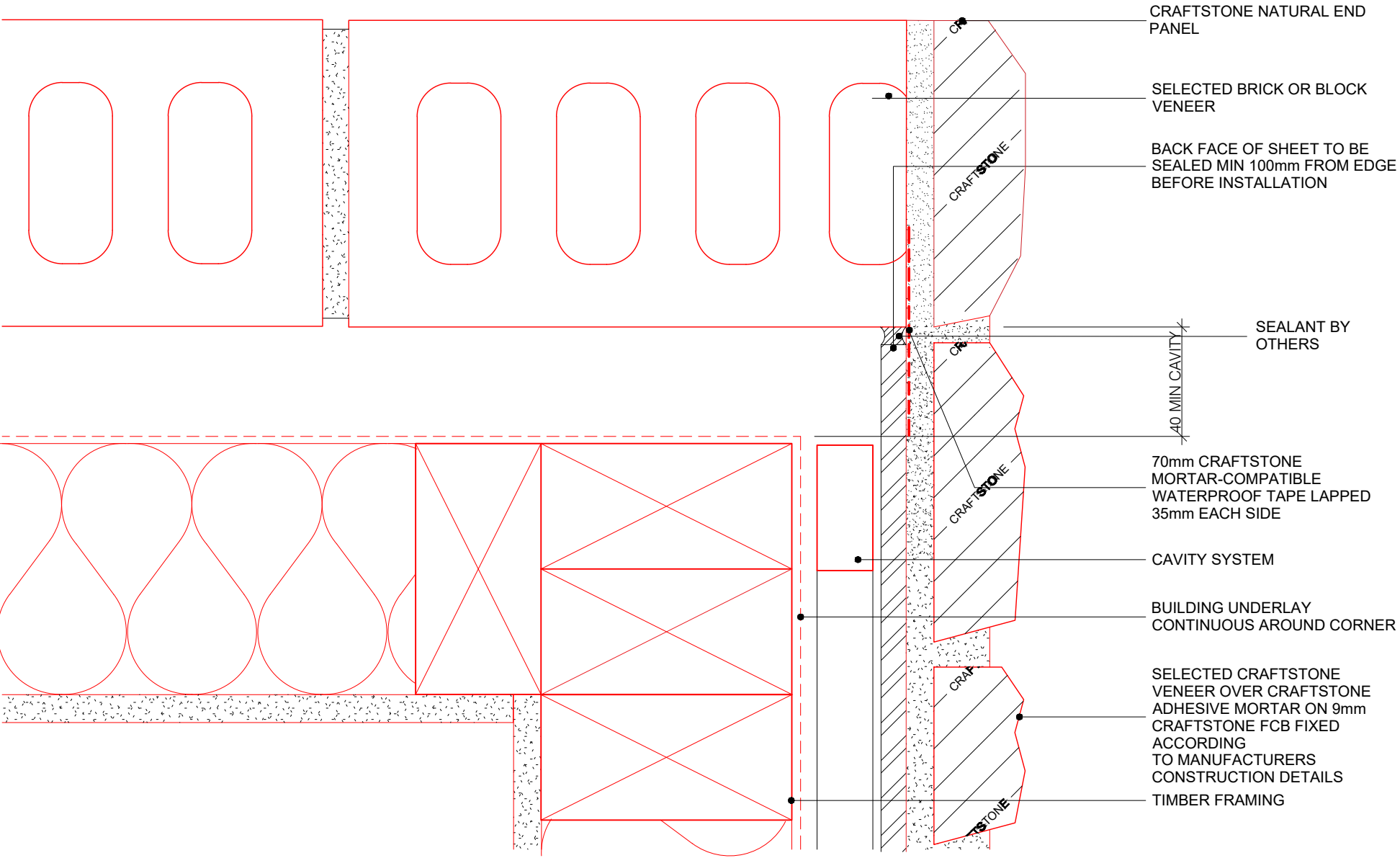
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E9
SHEET



CRAFTSTONE EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK-OPTION 3

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E10
SHEET

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

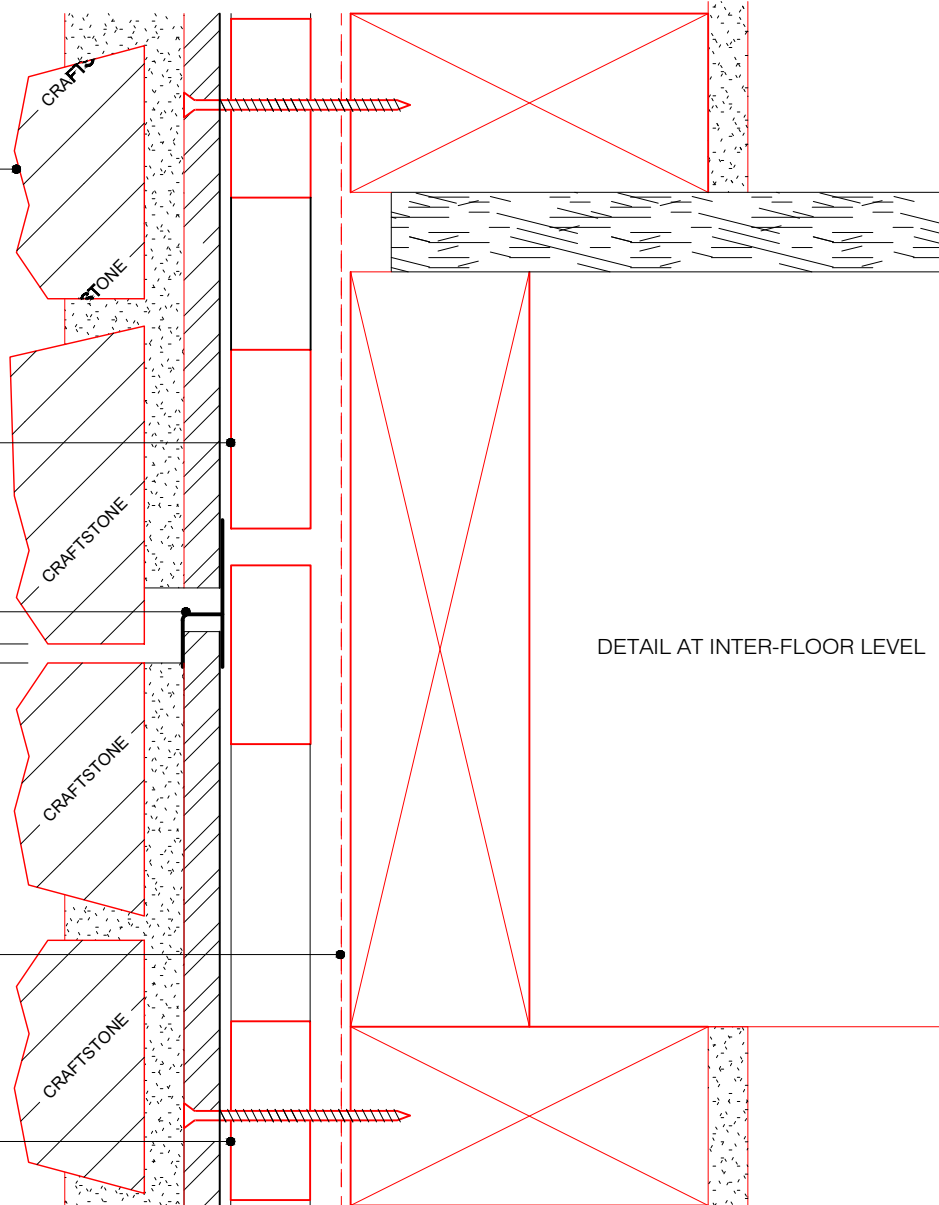
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

APPROVED "H" MOULD BY
OTHERS

5mm

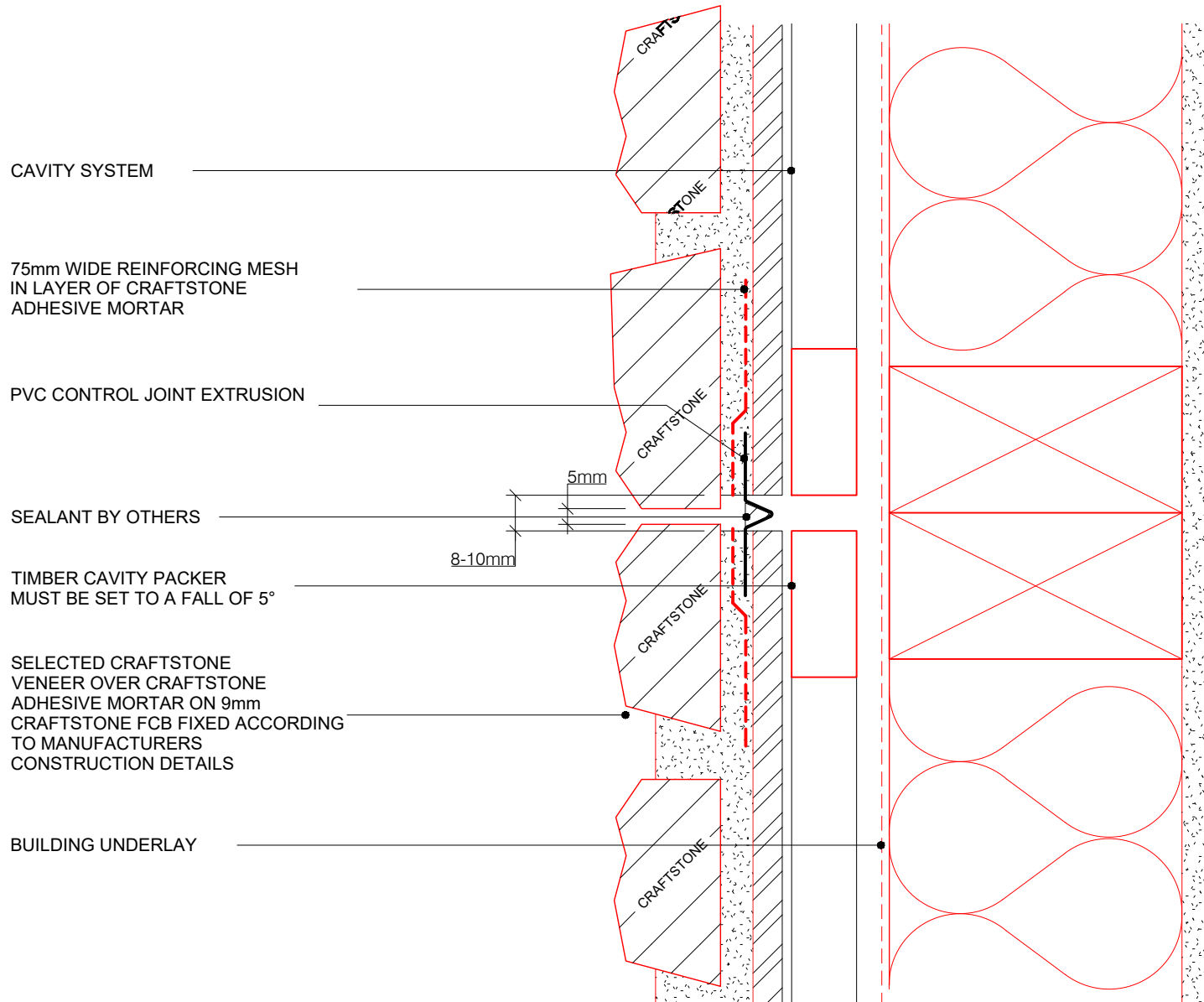
BUILDING UNDERLAY

CAVITY SYSTEM



DETAIL AT INTER-FLOOR LEVEL





40, 50, 60 OR 75mm EPS

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

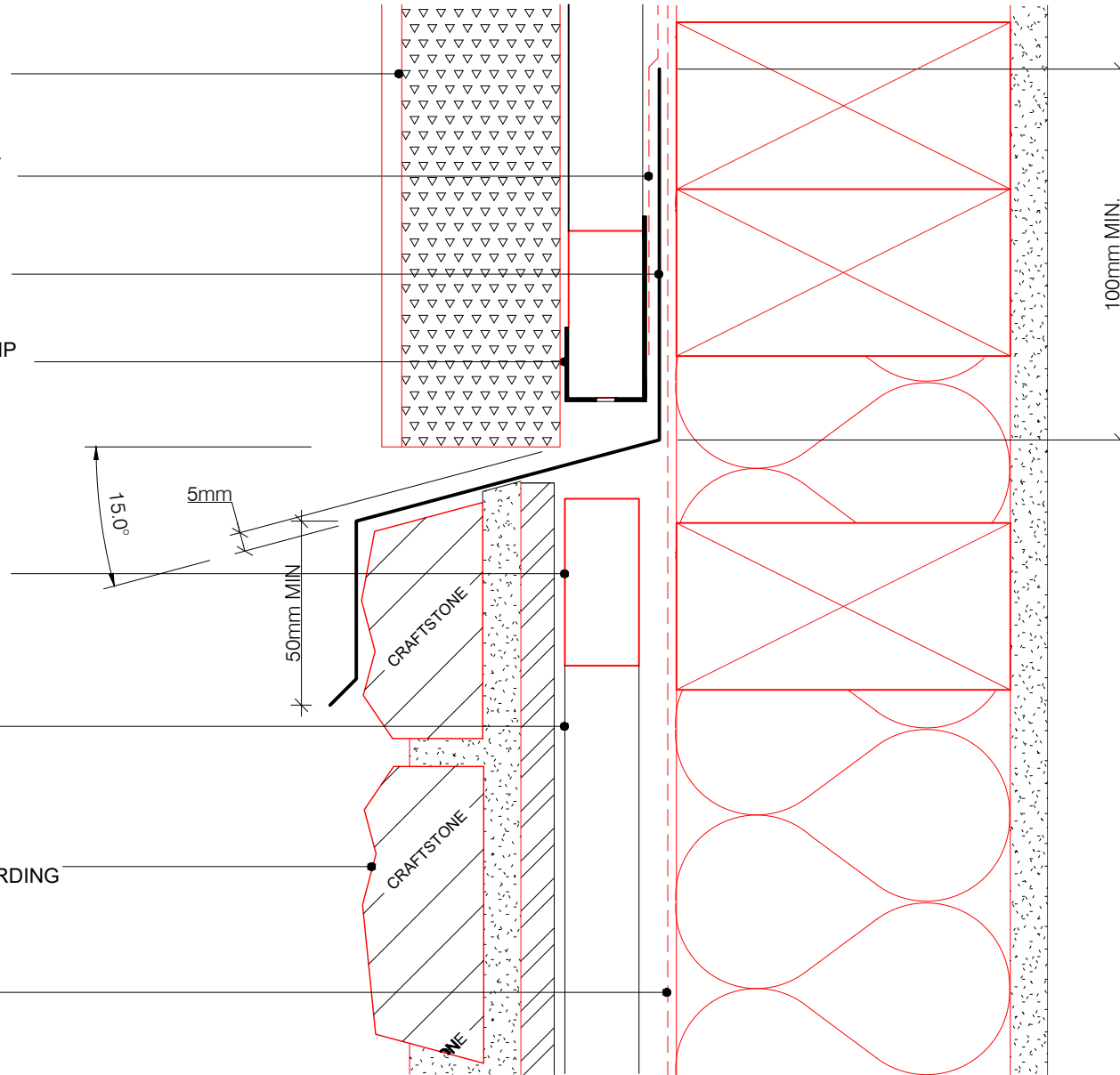
CAVITY CLOSER WITH 15mm DRIP EDGE

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



40, 50, 60, 75mm EPS

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

CAVITY CLOSER WITH 15mm DRIP
EDGE

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY

15.0°
5mm

100mm MIN.
FLASHING GAP



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HORIZONTAL JOINT TO 40, 50, 60, 75mm POLYSTYRENE - OPTION 2

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F4
SHEET

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40, 50, 60 OR 75mm EPS

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB

CAVITY CLOSER WITH 15mm DRIP
EDGE

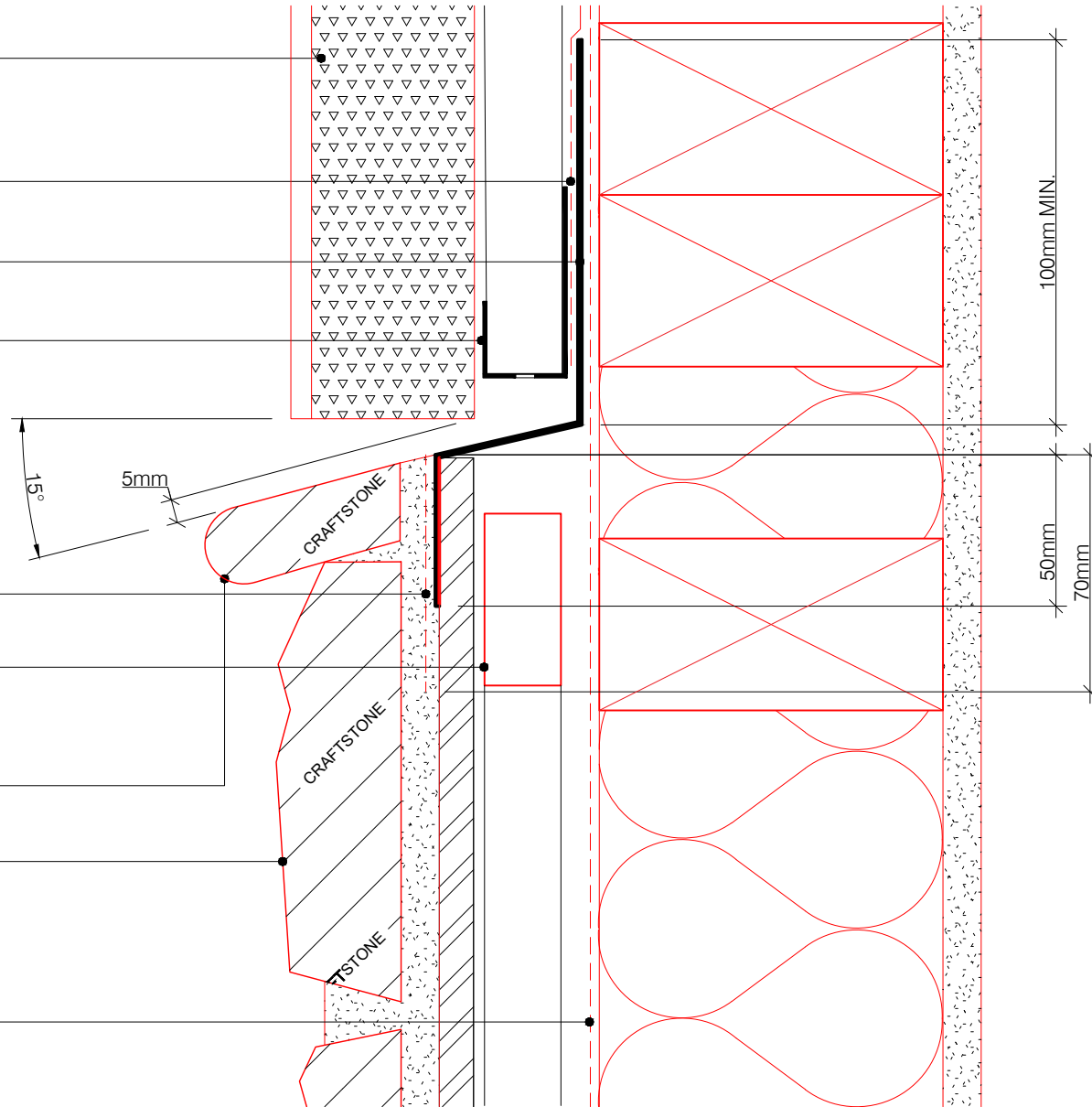
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 1

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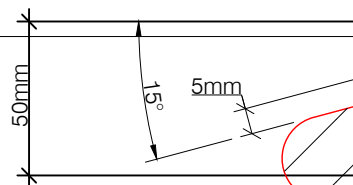
F5
SHEET

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

40, 50, 60 OR 75mm EPS

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB



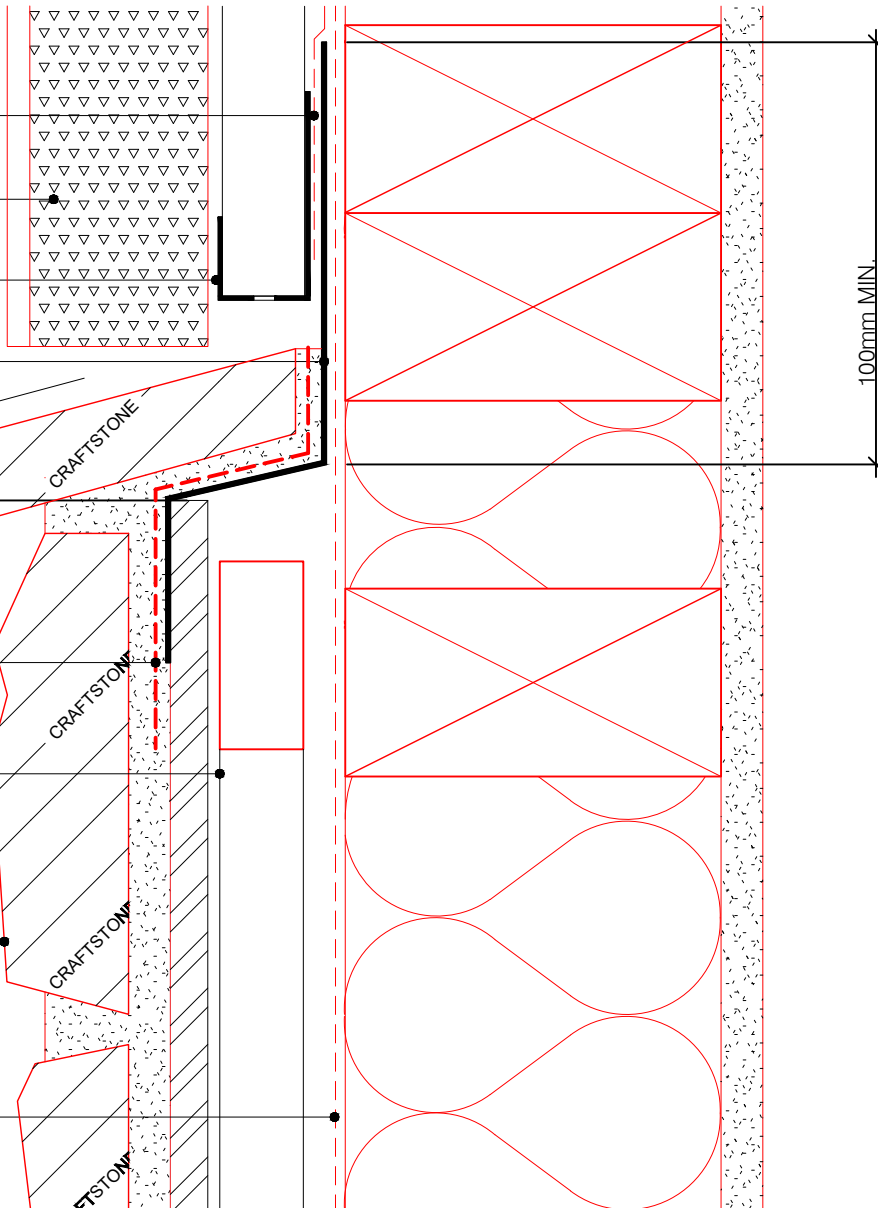
OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



SHEET FIXING SCREW

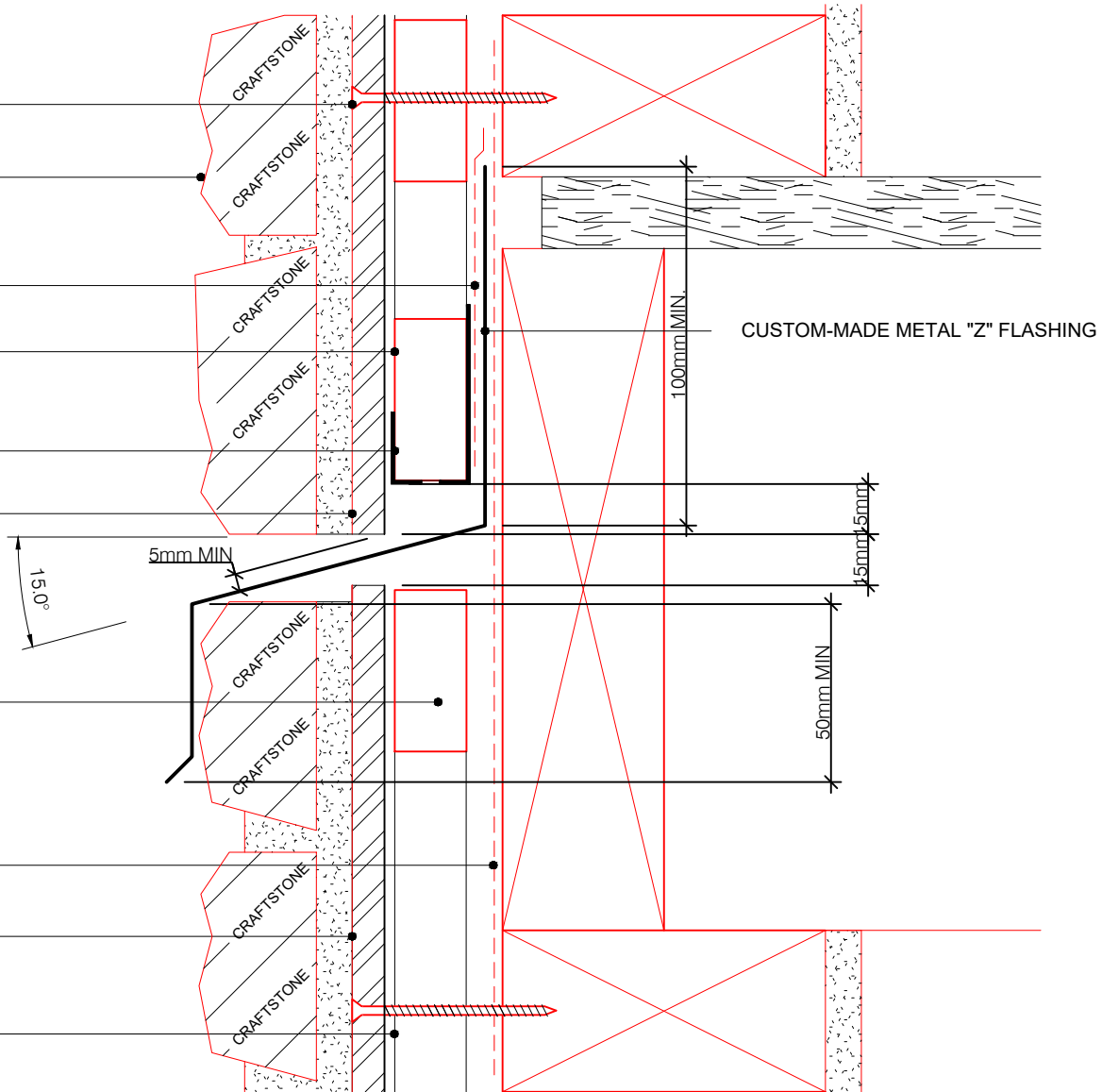
SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON
9mm CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

FLASHING TAPE JOINING "Z" FLASHING
TO BUILDING UNDERLAY

PACKERS MUST HAVE A
FALL OF 5° MIN

CAVITY CLOSER WITH 15mm DRIP
EDGE

9mm CRAFTSTONE FCB SHEET
DO NOT FIX TO JOIST



CAVITY SYSTEM

BUILDING UNDERLAY

9mm CRAFTSTONE FCB SHEET
DO NOT FIX TO JOIST

CAVITY SYSTEM



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INTER-STOREY DRAINAGE JOINT - OPTION 1

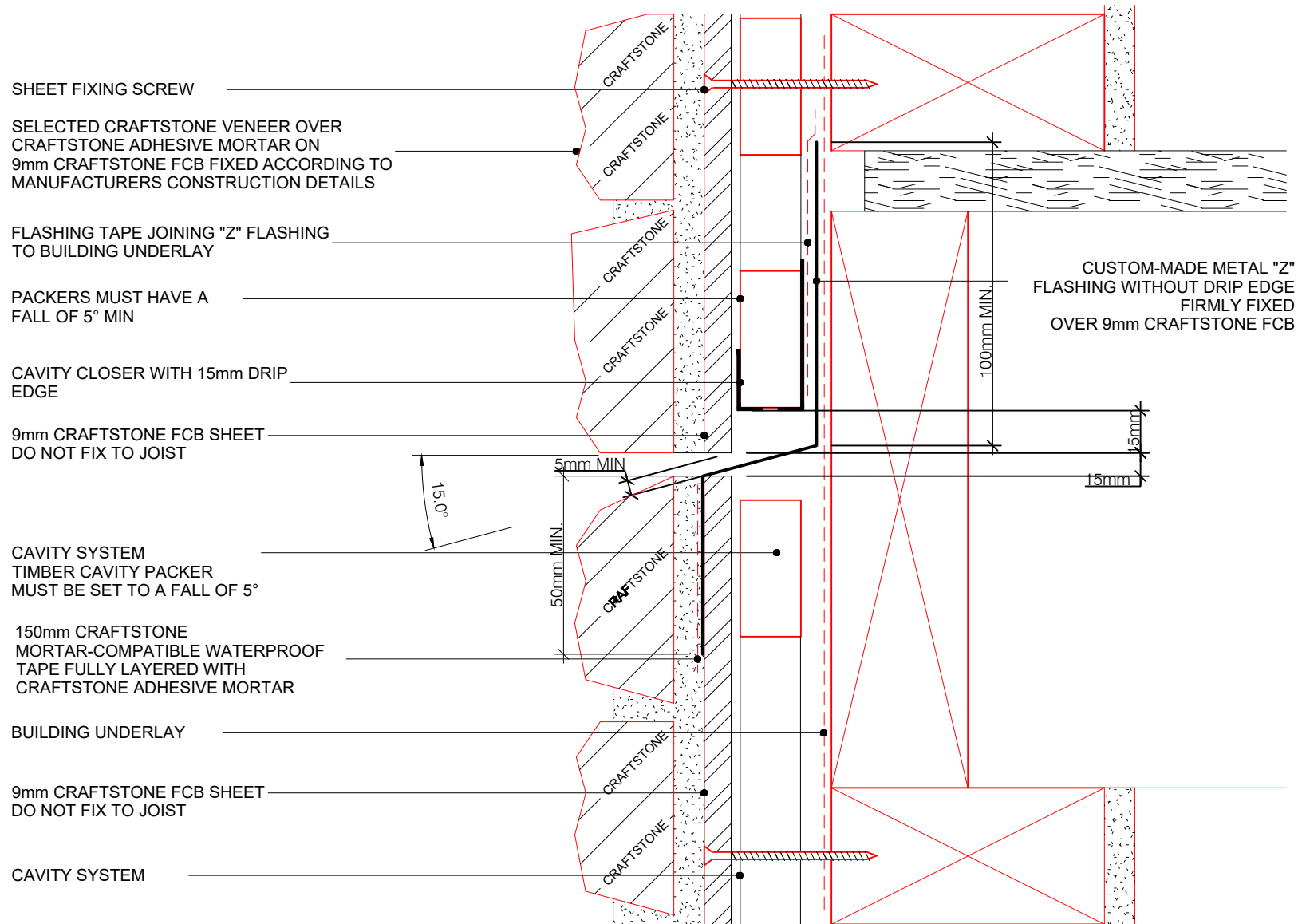
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F7
SHEET



INTER-STOREY DRAINAGE JOINT - OPTION 2

50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

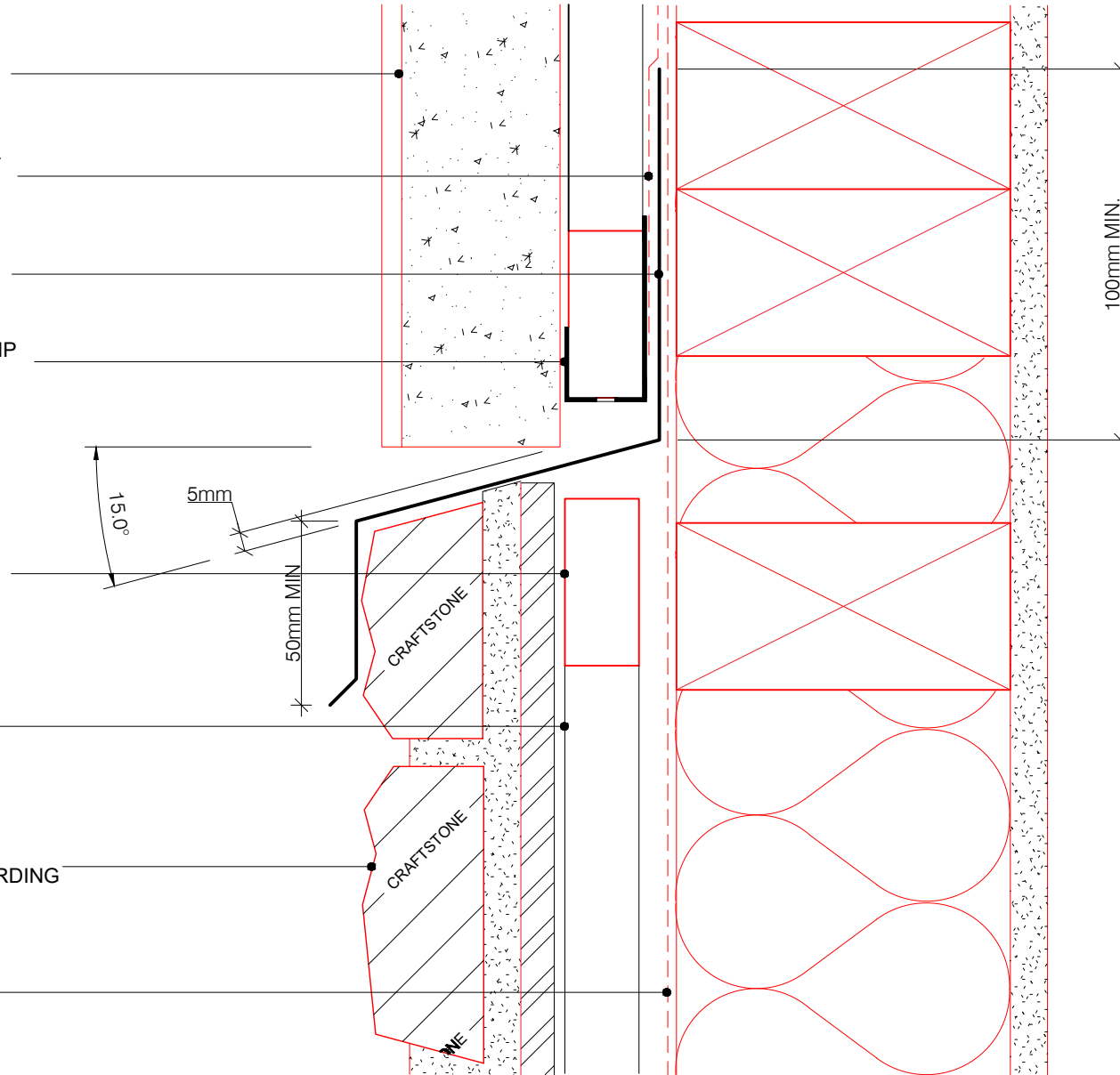
CAVITY CLOSER WITH 15mm DRIP EDGE

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 1

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F9
SHEET

50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

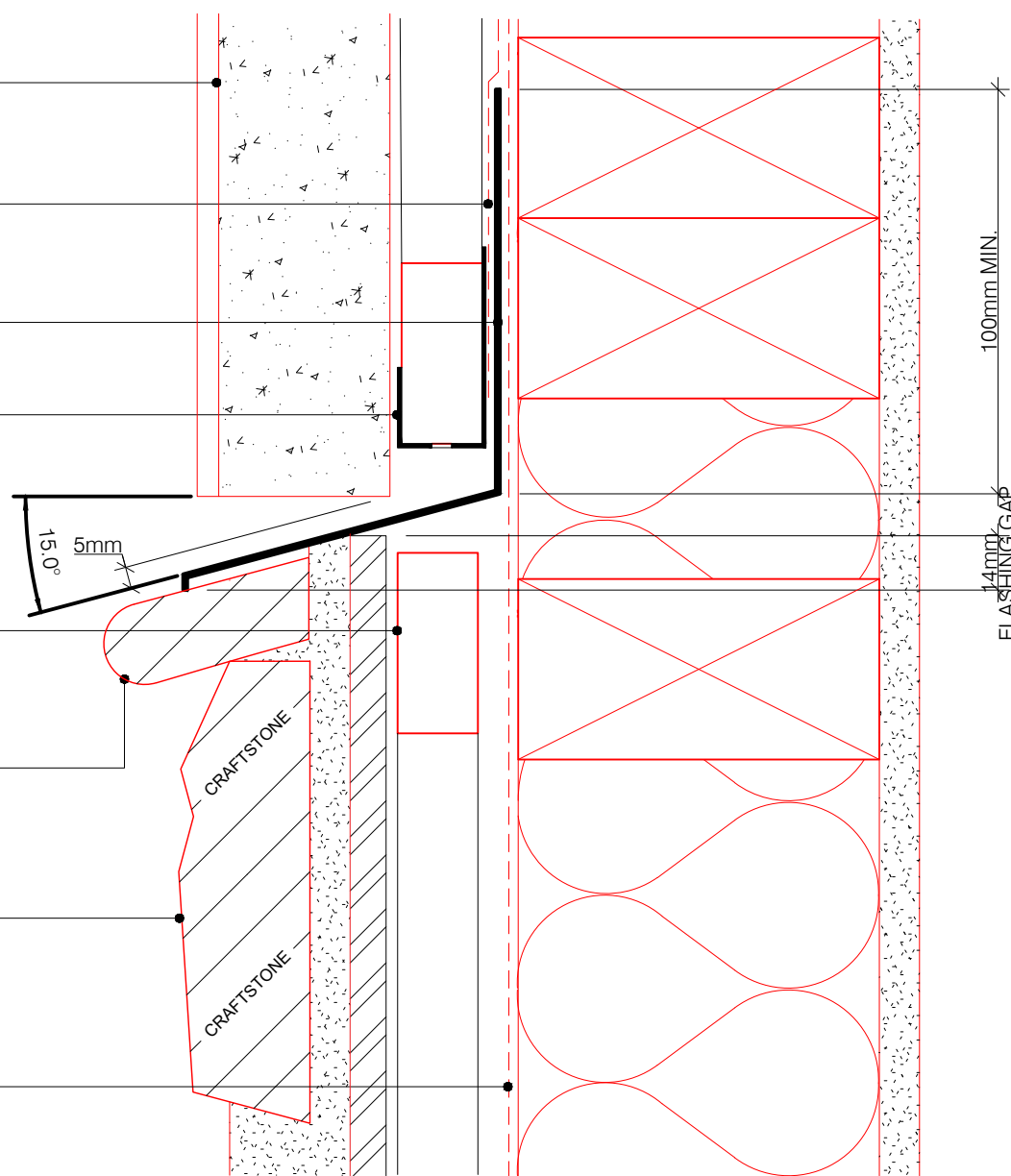
CAVITY CLOSER WITH 15mm DRIP
EDGE

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 2

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F10
SHEET

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50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY
CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB
CAVITY CLOSER WITH 15mm DRIP
EDGE

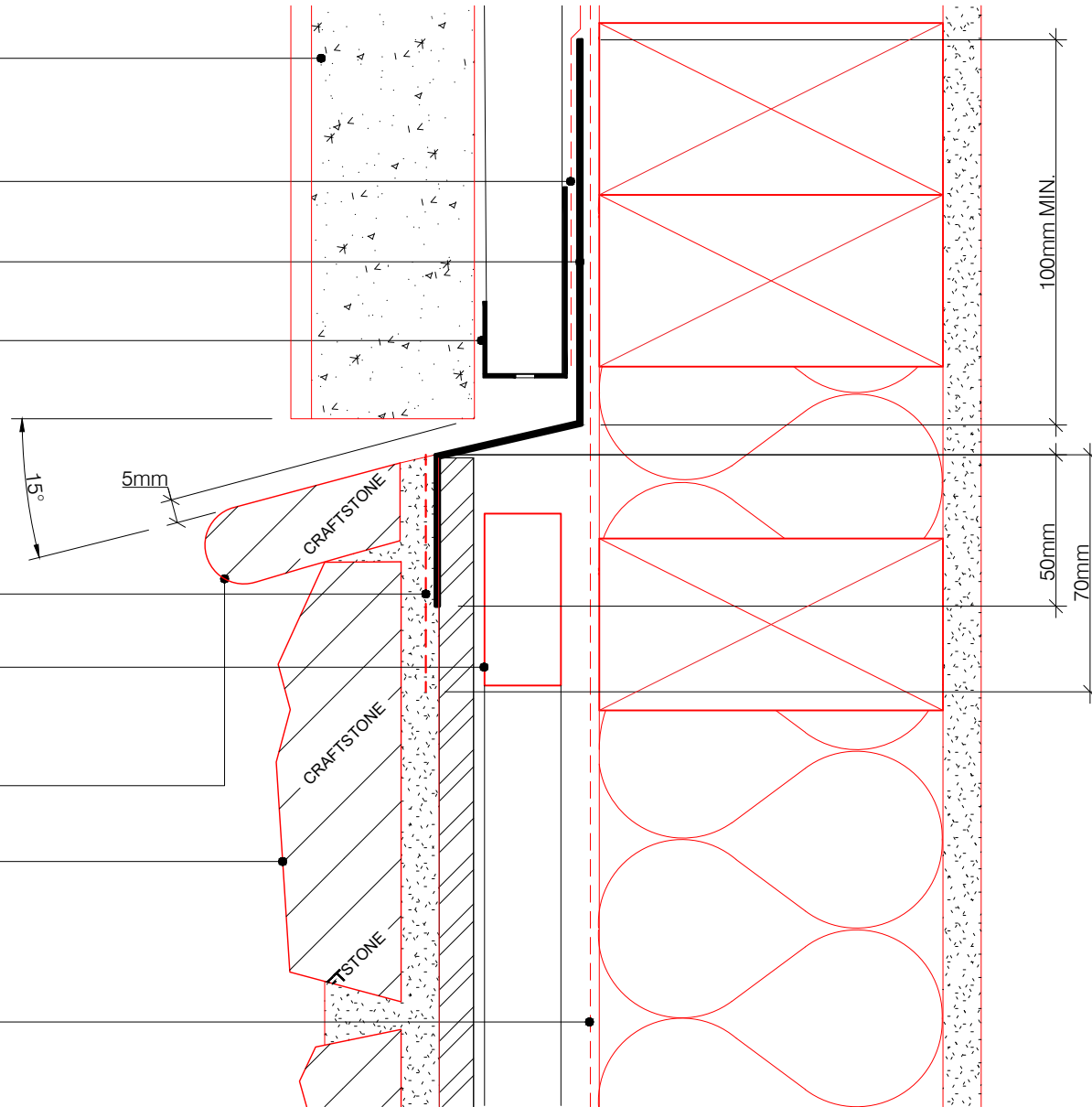
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 1

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F11
SHEET

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

50 OR 75mm AAC SYSTEM

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB

50mm

15°

5mm

CRAFTSTONE

100mm MIN.

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

CRAFTSTONE

CRAFTSTONE

CRAFTSTONE

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 2

F12
SHEET

FLATBOARD CLADDING

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

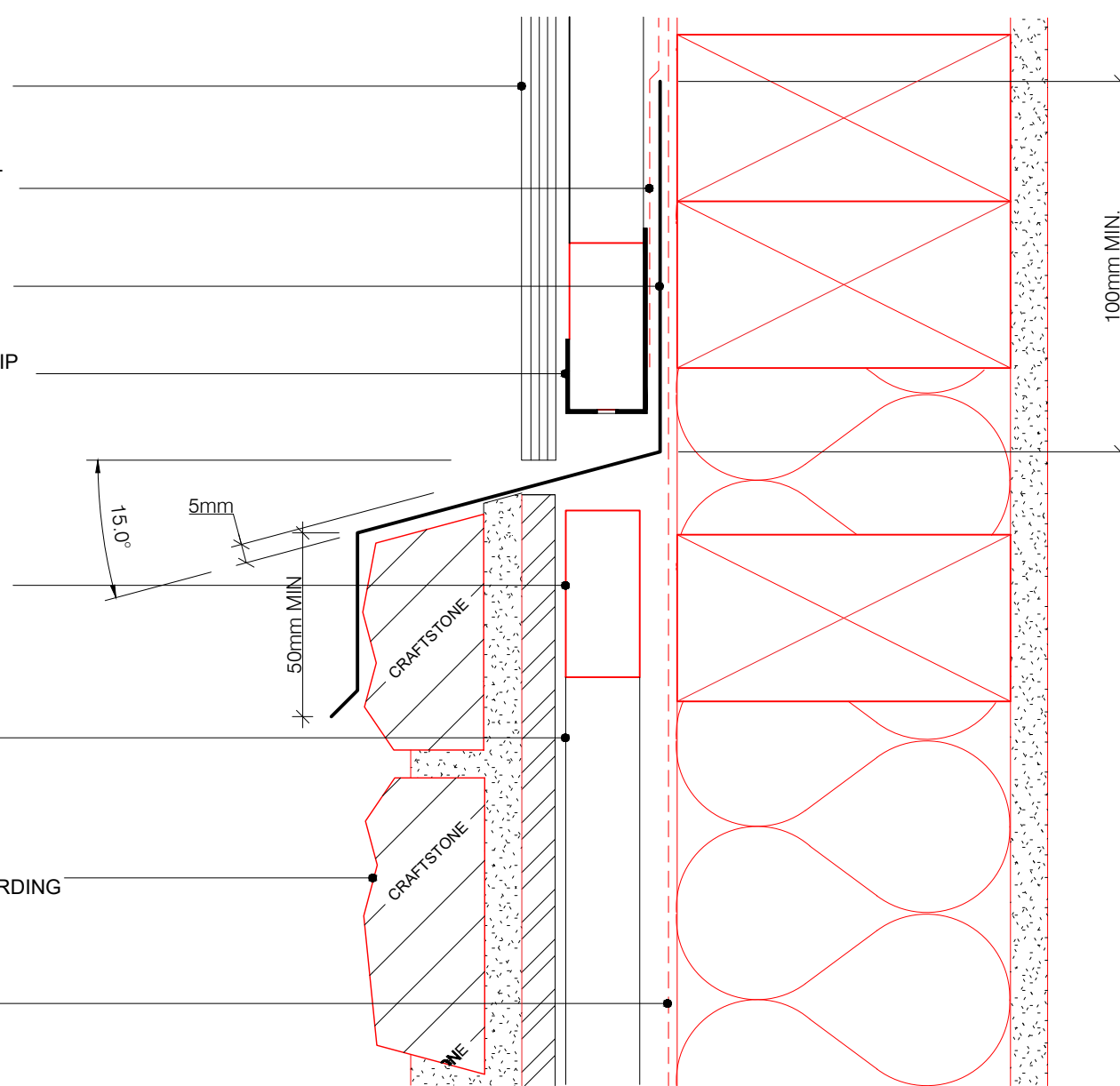
CAVITY CLOSER WITH 15mm DRIP
EDGE

TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH FLATBOARD CLADDING - OPTION 1

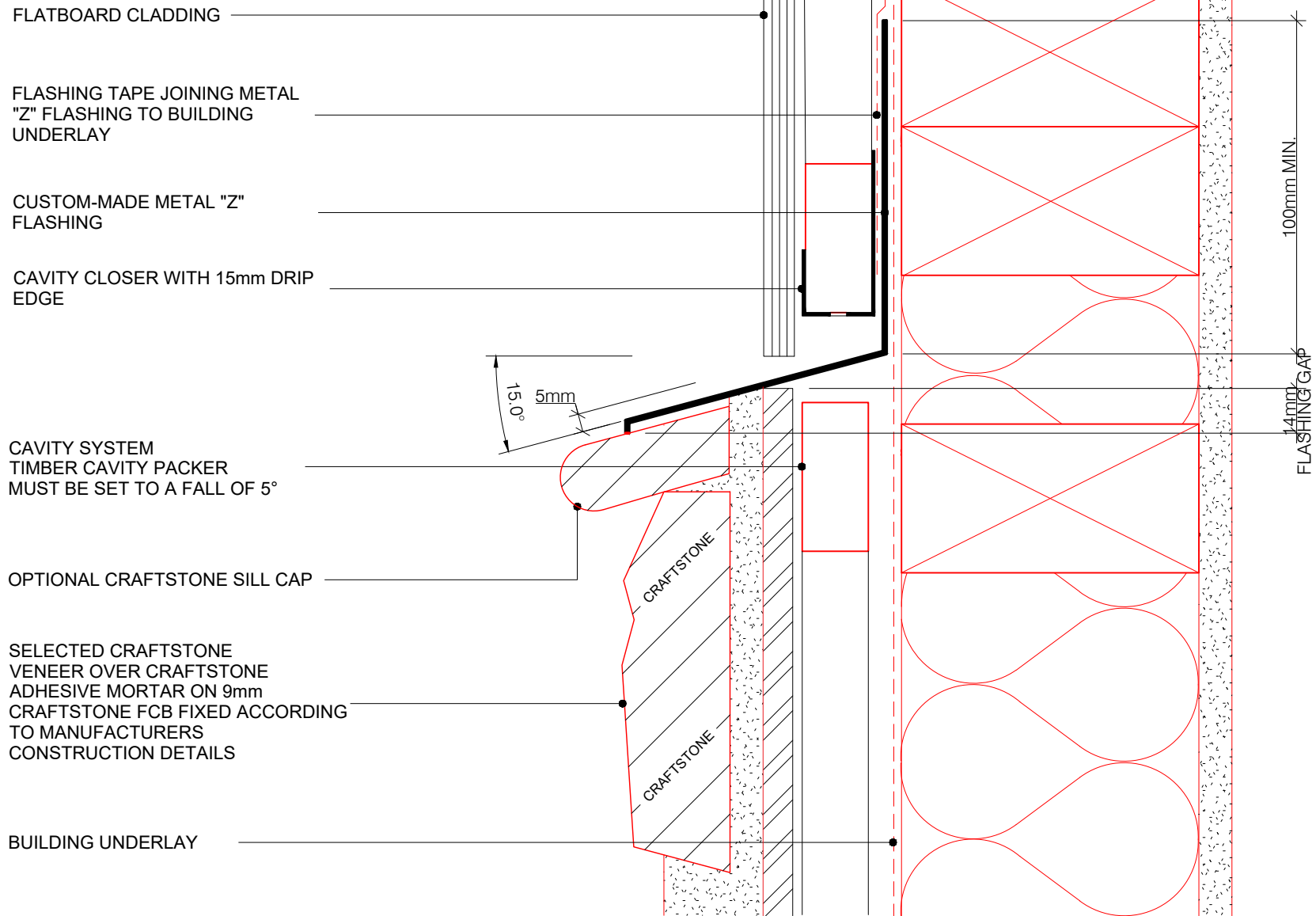
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F13
SHEET



FLATBOARD CLADDING

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB

CAVITY CLOSER WITH 15mm DRIP
EDGE

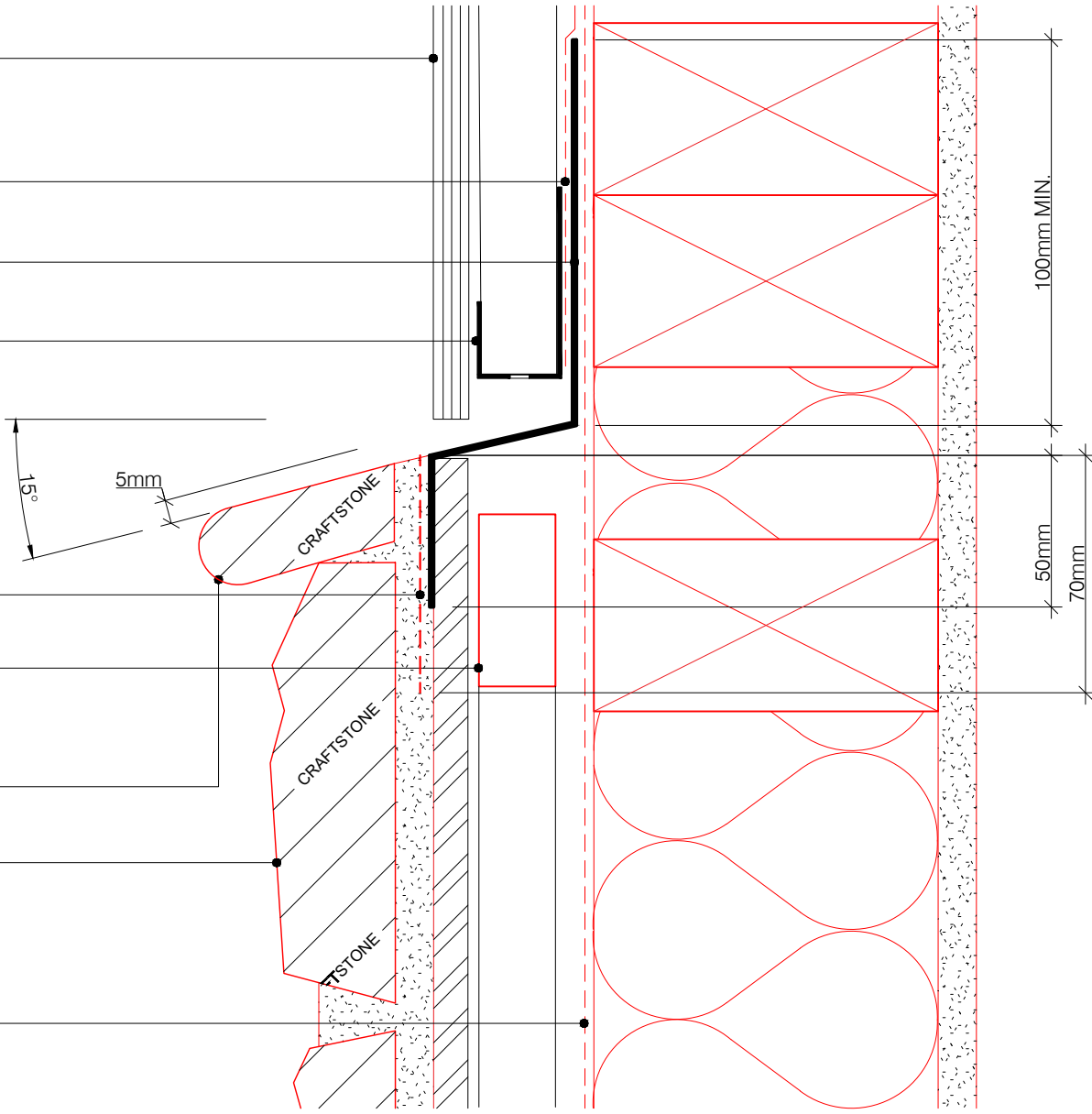
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH FLATBOARD CLADDING WITH CONCEALED FLASHING - OPTION 1

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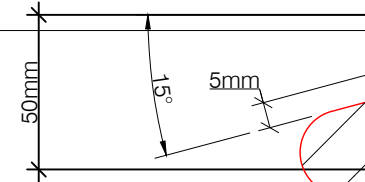
F15
SHEET

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

FLATBOARD CLADDING

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB



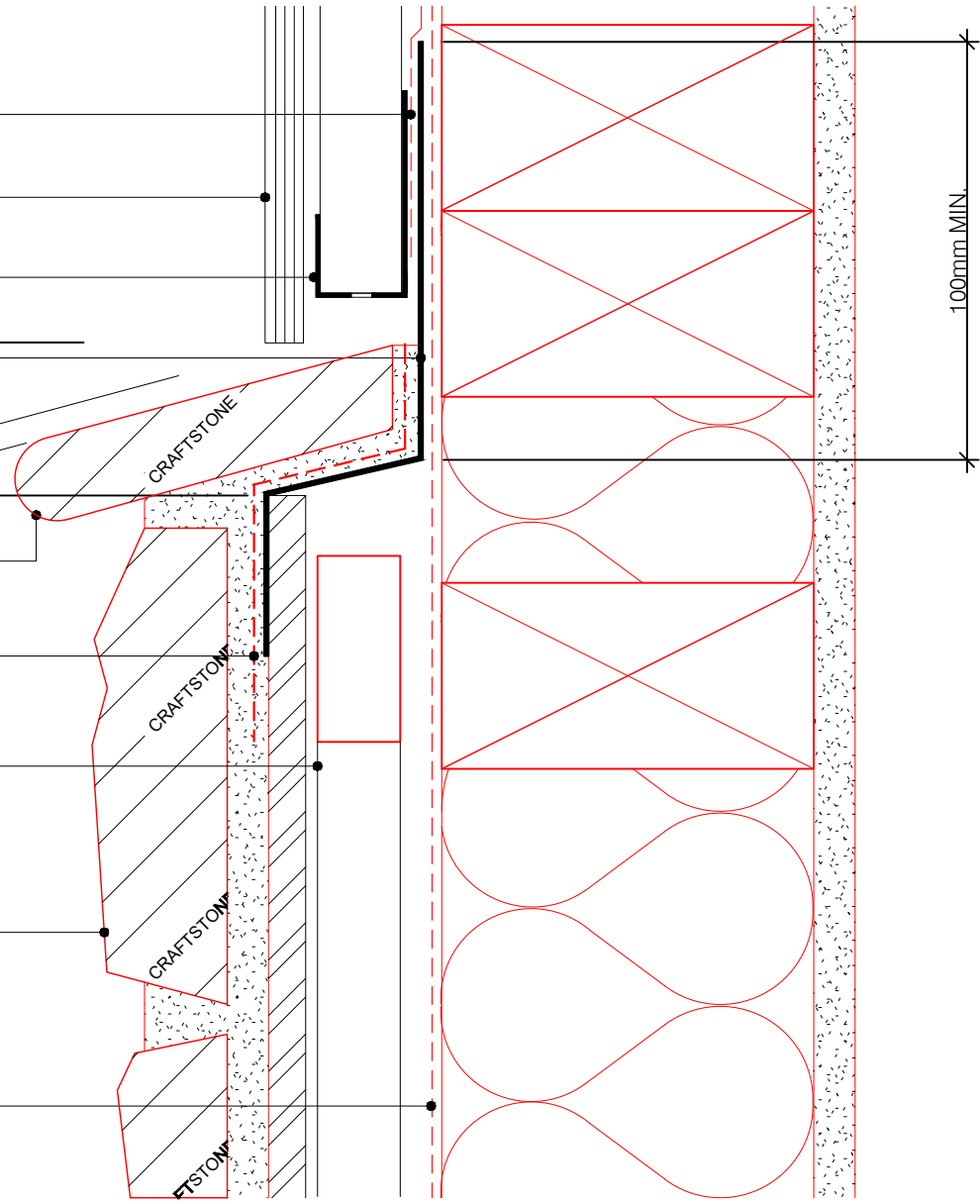
OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



***THIS JUNCTION CONCEPT/DETAIL CAN ALSO APPLY TO OTHER CLADDINGS INSTALLED ABOVE THE CRAFTSTONE SYSTEM**

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

CAVITY CLOSER WITH 15mm DRIP EDGE

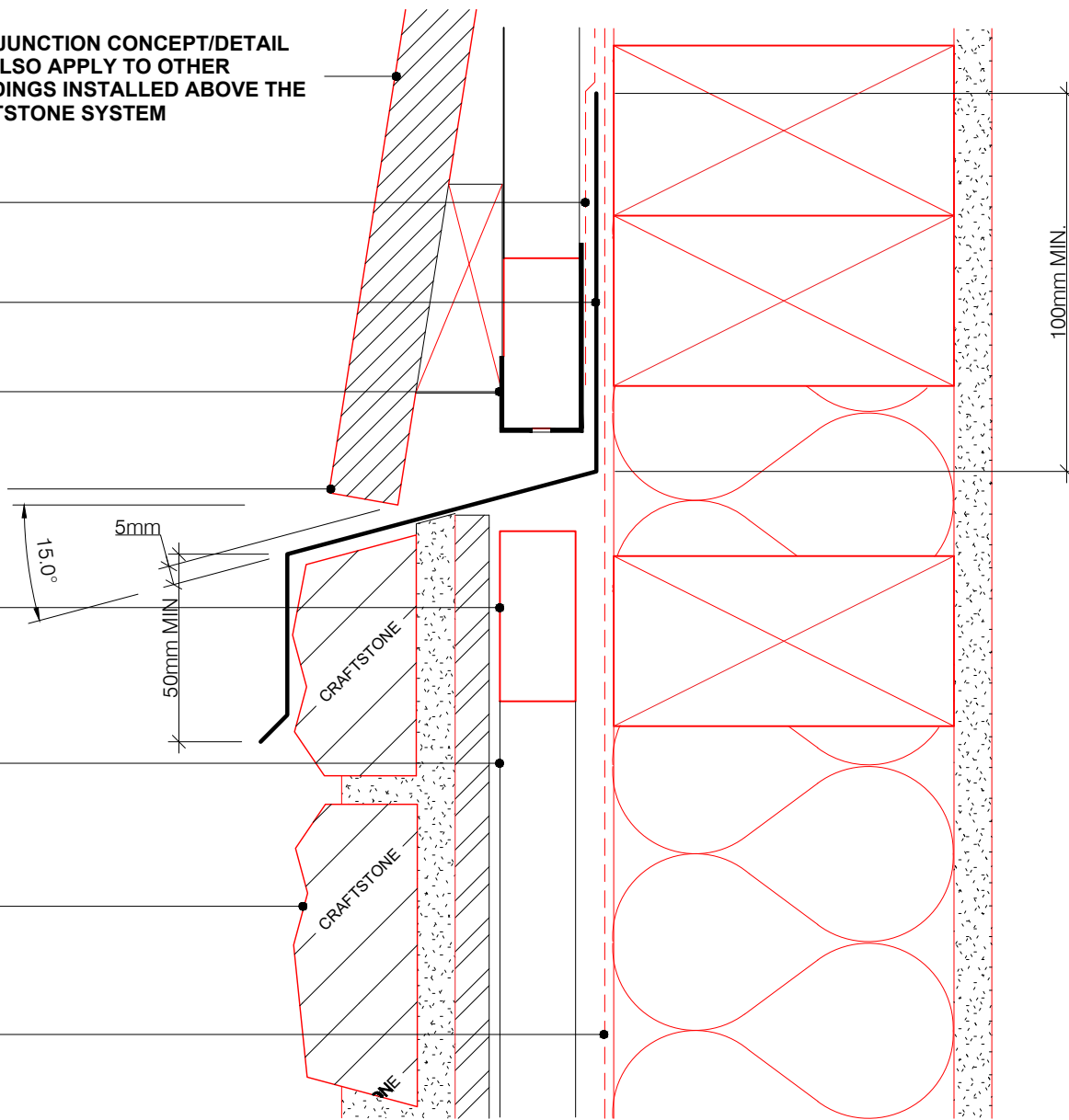
WEATHERBOARDS ON CAVITY BATTENS - ADDITIONAL BATTENS WHERE REQUIRED

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH WEATHERBOARD - OPTION 1

1 : 2 @ A4
SCALE

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F17
SHEET

***THIS JUNCTION CONCEPT/DETAIL
CAN ALSO APPLY TO OTHER
CLADDINGS INSTALLED ABOVE THE
CRAFTSTONE SYSTEM**

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

CAVITY CLOSER WITH 15mm DRIP
EDGE

WEATHERBOARDS ON CAVITY
BATTENS - ADDITIONAL BATTENS
WHERE REQUIRED

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY

15.0°
5mm

CRAFTSTONE
CRAFTSTONE

100mm MIN.
14mm
FLASHING GAP



**CRAFT
STONE**

Real Stone Made Easy

HORIZONTAL JOINT WITH WEATHERBOARD - OPTION 2

1 : 2 @ A4
SCALE

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***THIS JUNCTION CONCEPT/DETAIL CAN ALSO APPLY TO OTHER CLADDINGS INSTALLED ABOVE THE CRAFTSTONE SYSTEM**

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY
CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB

CAVITY CLOSER WITH 15mm DRIP
EDGE

WEATHERBOARDS ON CAVITY
BATTENS - ADDITIONAL BATTENS
WHERE REQUIRED

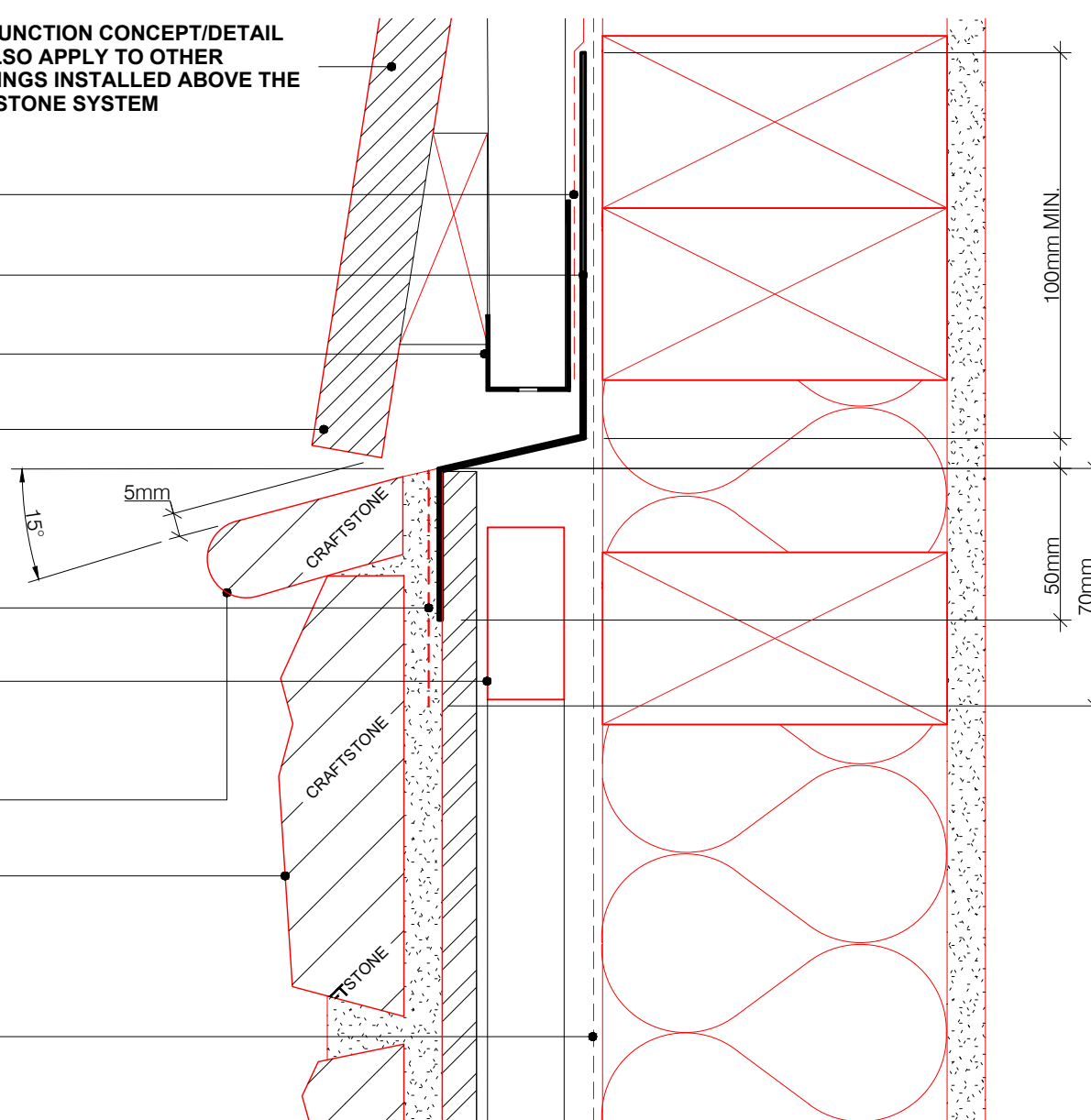
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH CONCEALED FLASHING - OPTION 1

1 : 2 @ A4
SCALE

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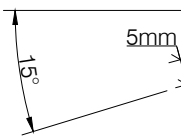
***THIS JUNCTION CONCEPT/DETAIL CAN ALSO APPLY TO OTHER CLADDINGS INSTALLED ABOVE THE CRAFTSTONE SYSTEM**

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

WEATHERBOARDS ON CAVITY
BATTENS - ADDITIONAL BATTENS
WHERE REQUIRED

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER 9mm
CRAFTSTONE FCB



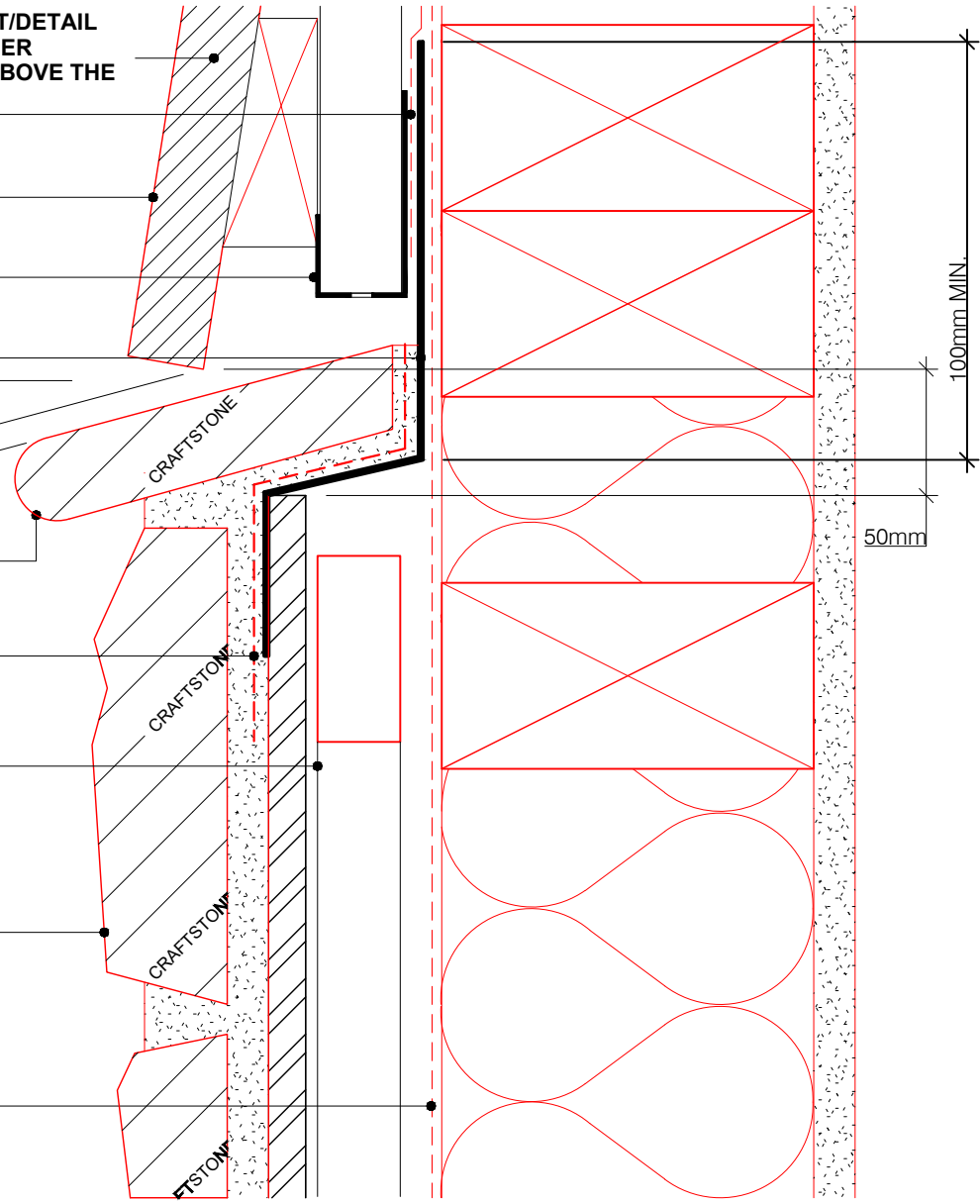
OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH CONCEALED FLASHING - OPTION 2

1 : 2 @ A4
SCALE

22/11/22
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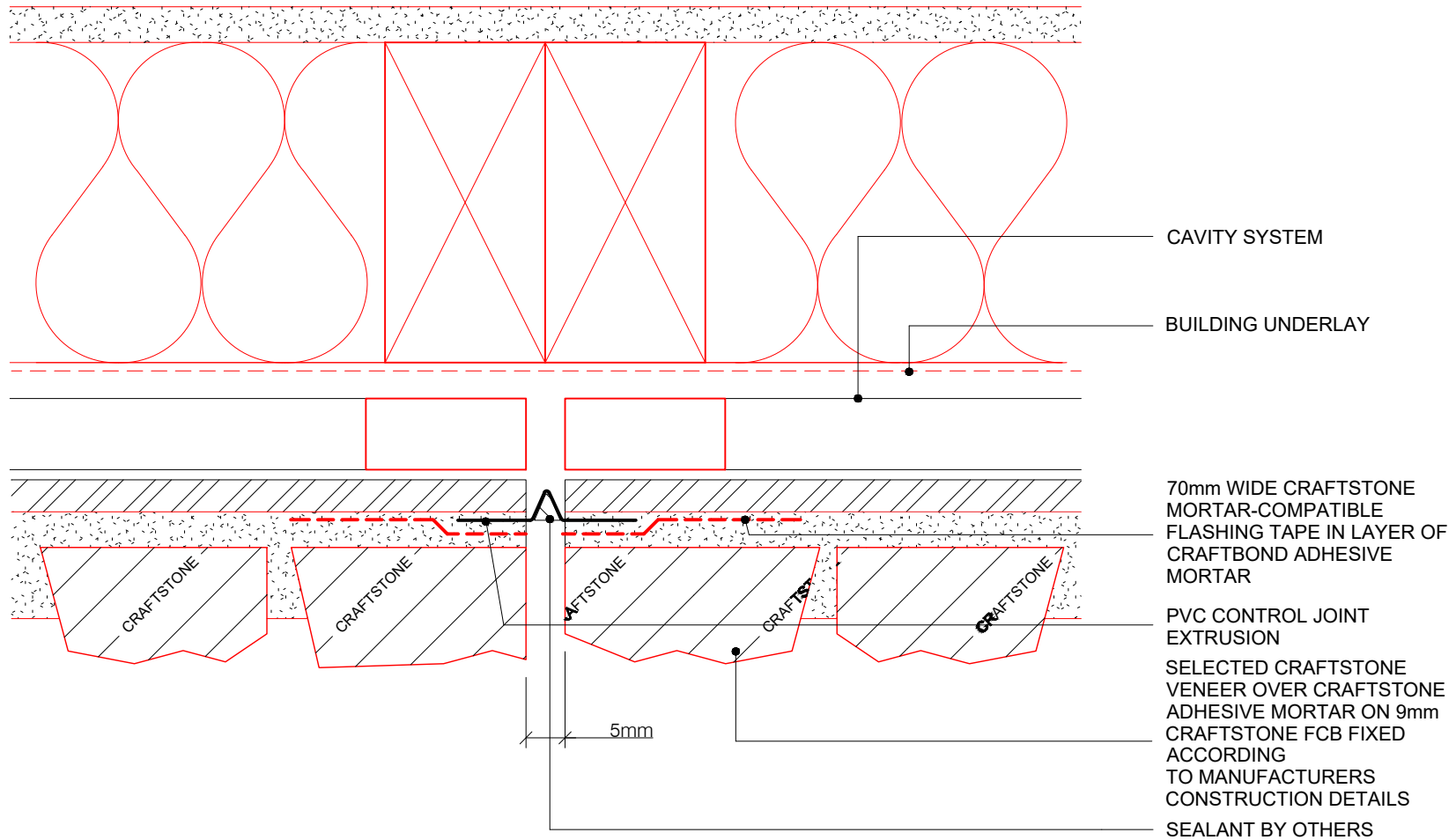
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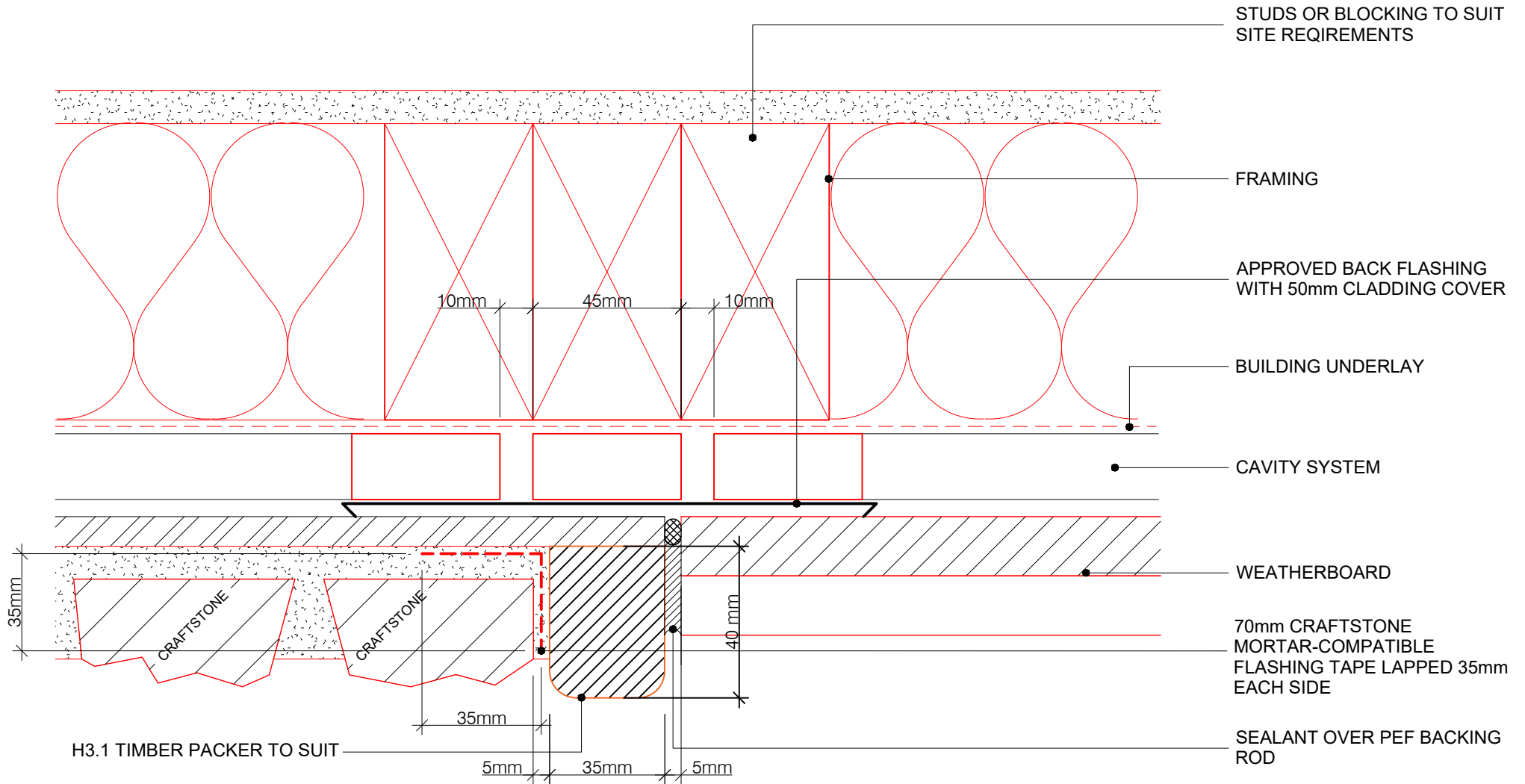
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STUDS OR BLOCKING TO SUIT
SITE REQUIREMENTS

FRAMING

APPROVED BACK FLASHING
WITH 50mm CLADDING COVER

BUILDING UNDERLAY

CAVITY SYSTEM

WEATHERBOARD

70mm CRAFTSTONE
MORTAR-COMPATIBLE
FLASHING TAPE LAPPED 35mm
EACH SIDE

SEALANT OVER PEF BACKING
ROD

35mm

40 mm

10mm 45mm 10mm

35mm

5mm 35mm 5mm

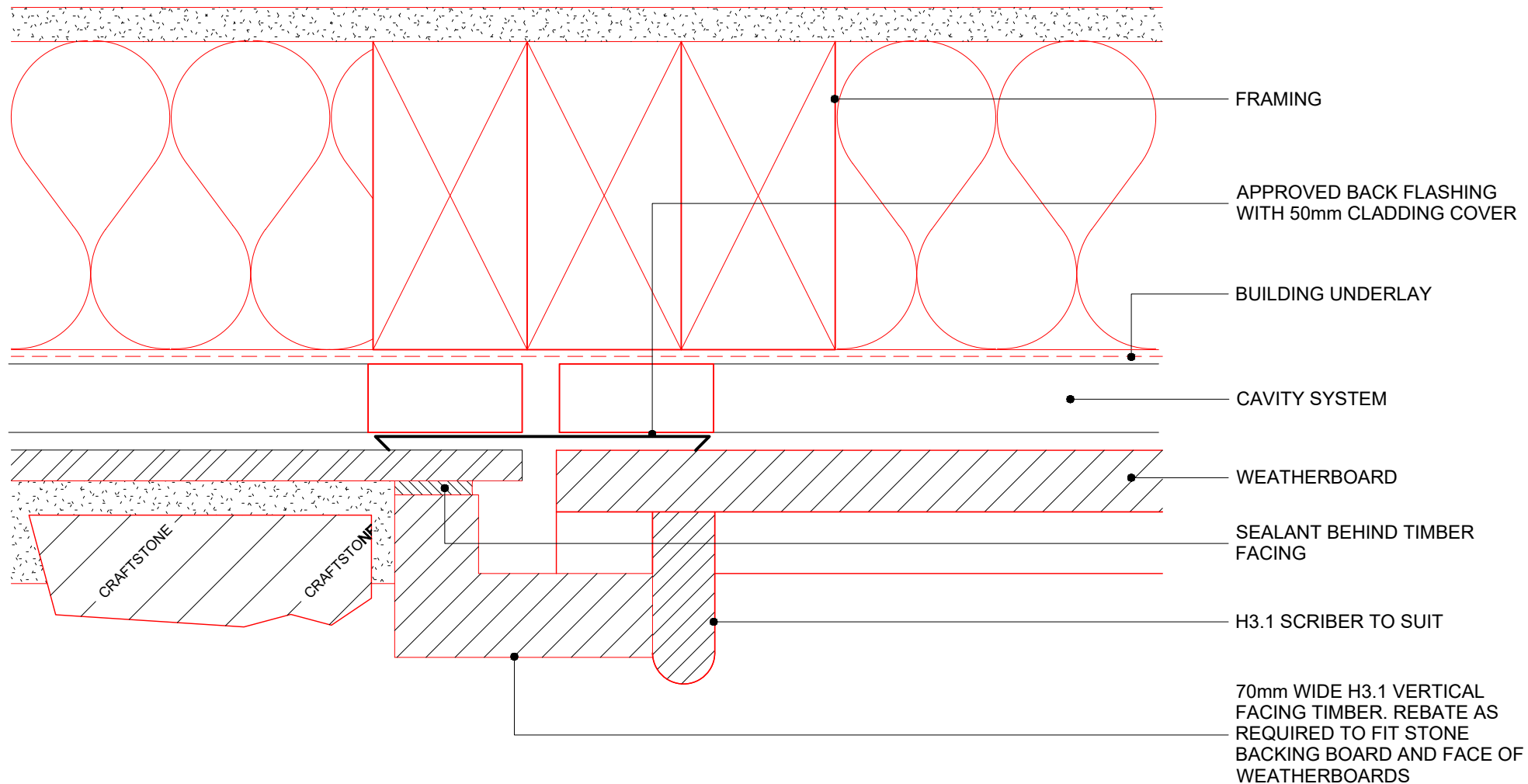
H3.1 TIMBER PACKER TO SUIT

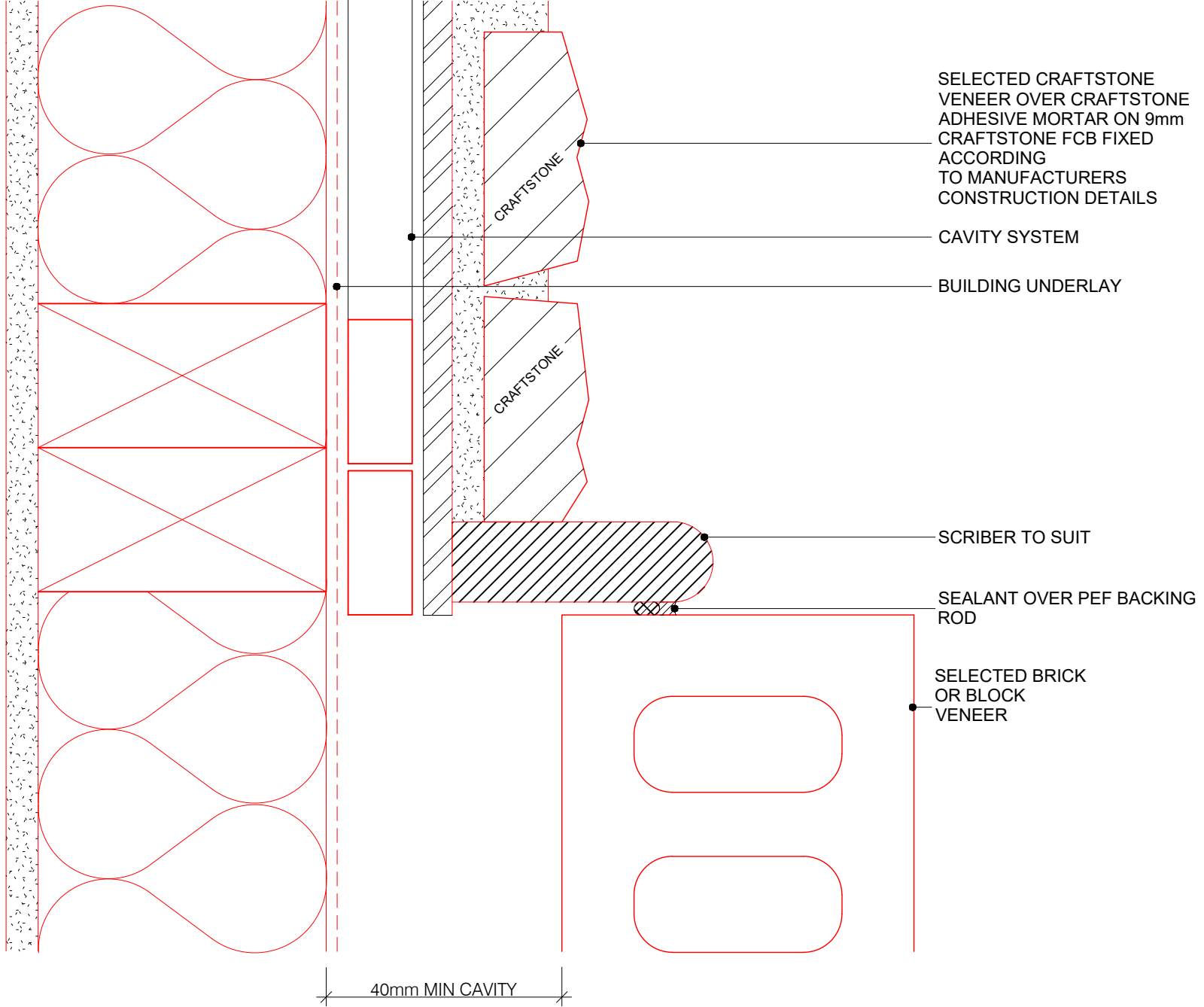
TYPICAL VERTICAL JOINT - STONE VENEER TO WEATHERBOARD - OPTION 1

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SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED
 ACCORDING
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

CAVITY SYSTEM

BUILDING UNDERLAY

SCRIBER TO SUIT

SEALANT OVER PEF BACKING
 ROD

SELECTED BRICK
 OR BLOCK
 VENEER

40mm MIN CAVITY



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VERTICAL JUNCTION OPTION - CRAFTSTONE TO BRICK

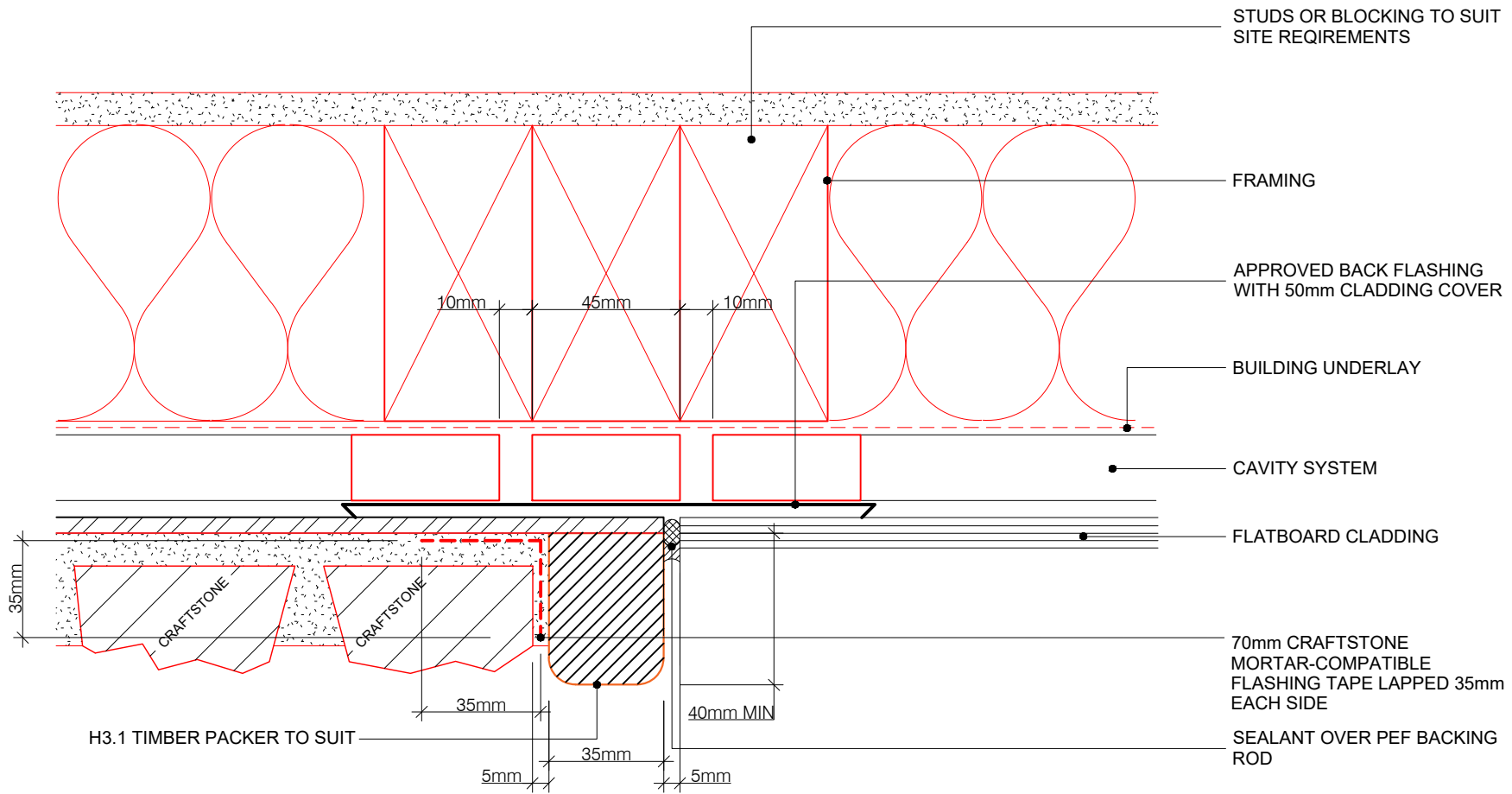
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 SHEET



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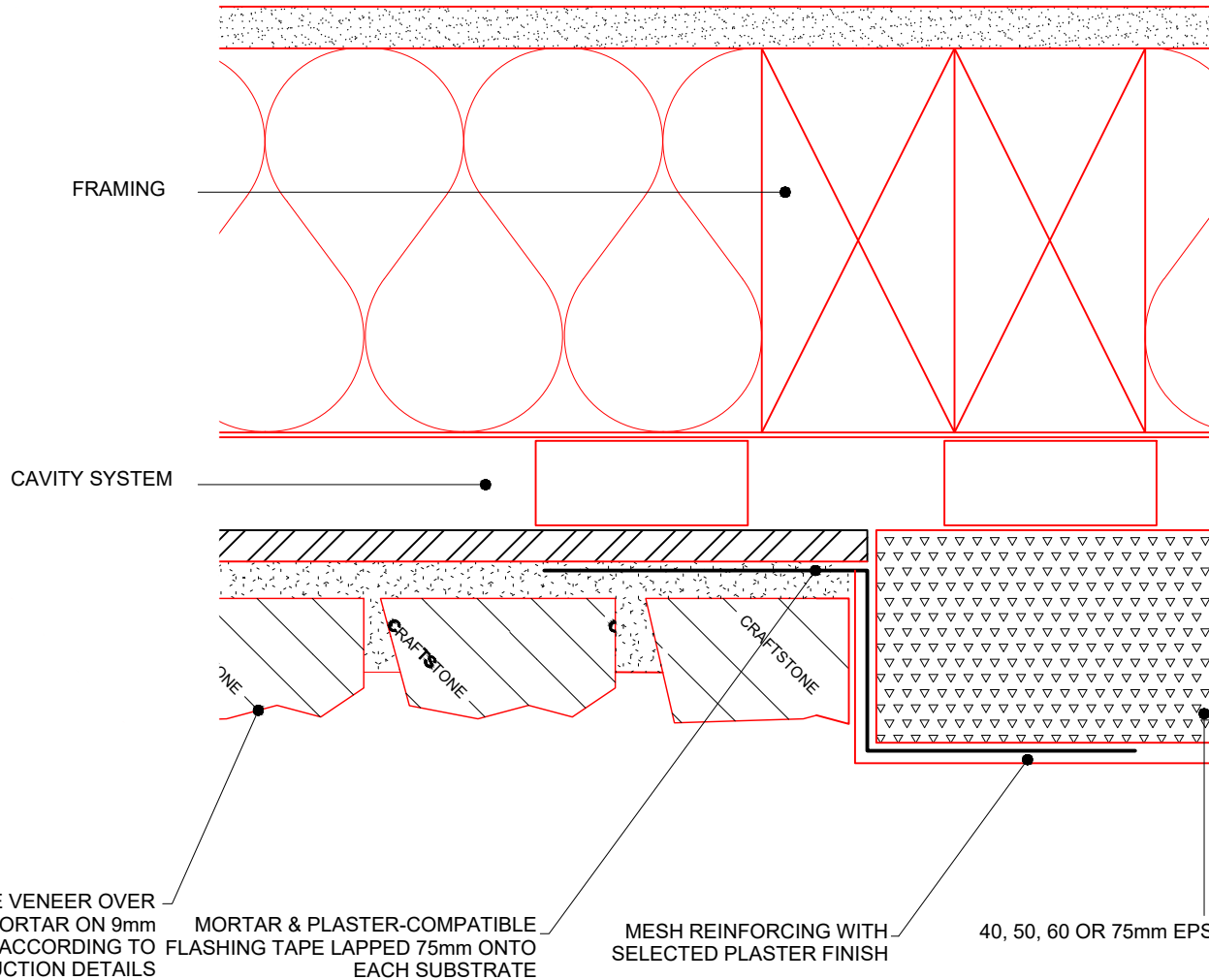
TYPICAL VERTICAL JOINT - STONE VENEER TO FLATBOARD CLADDING

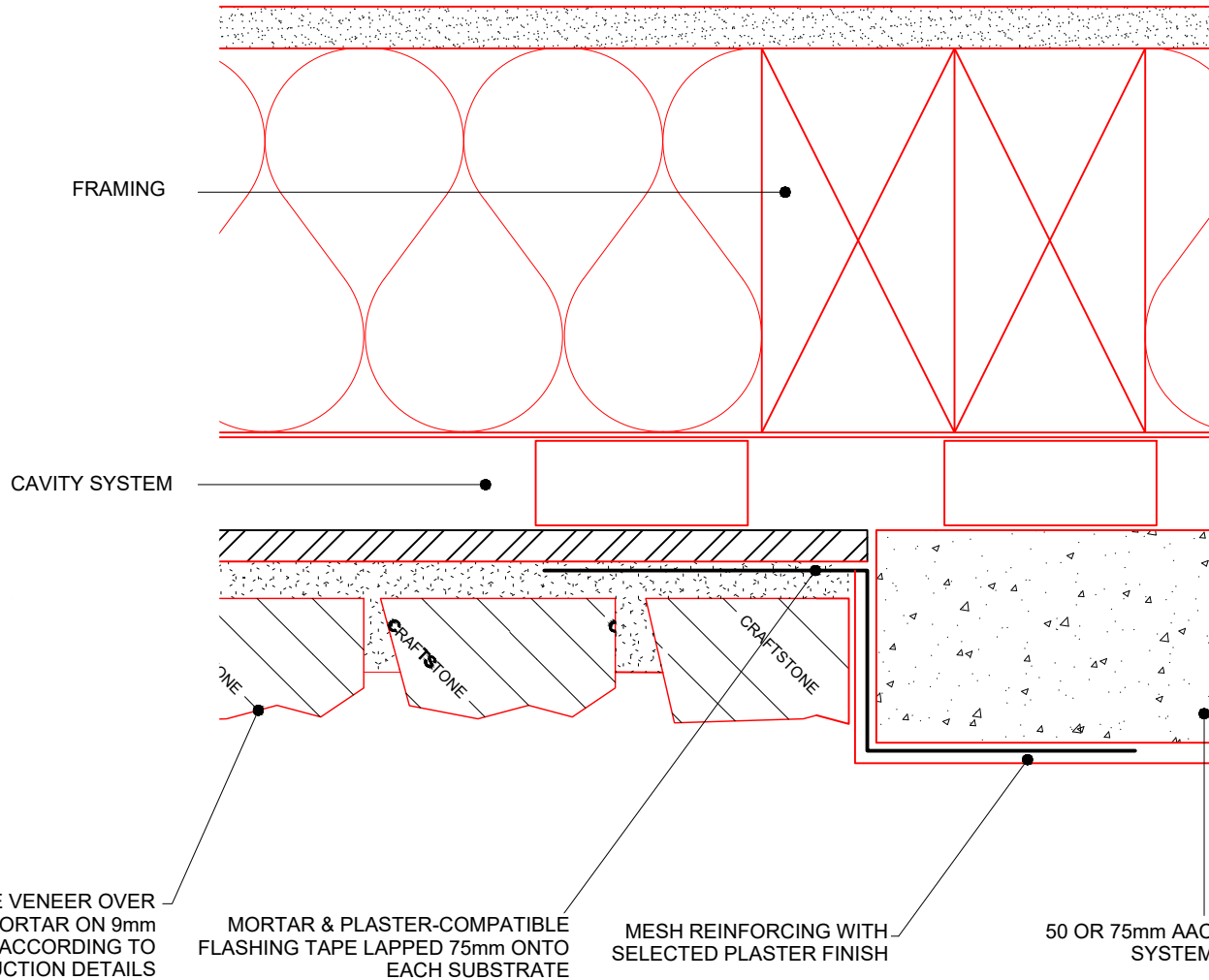
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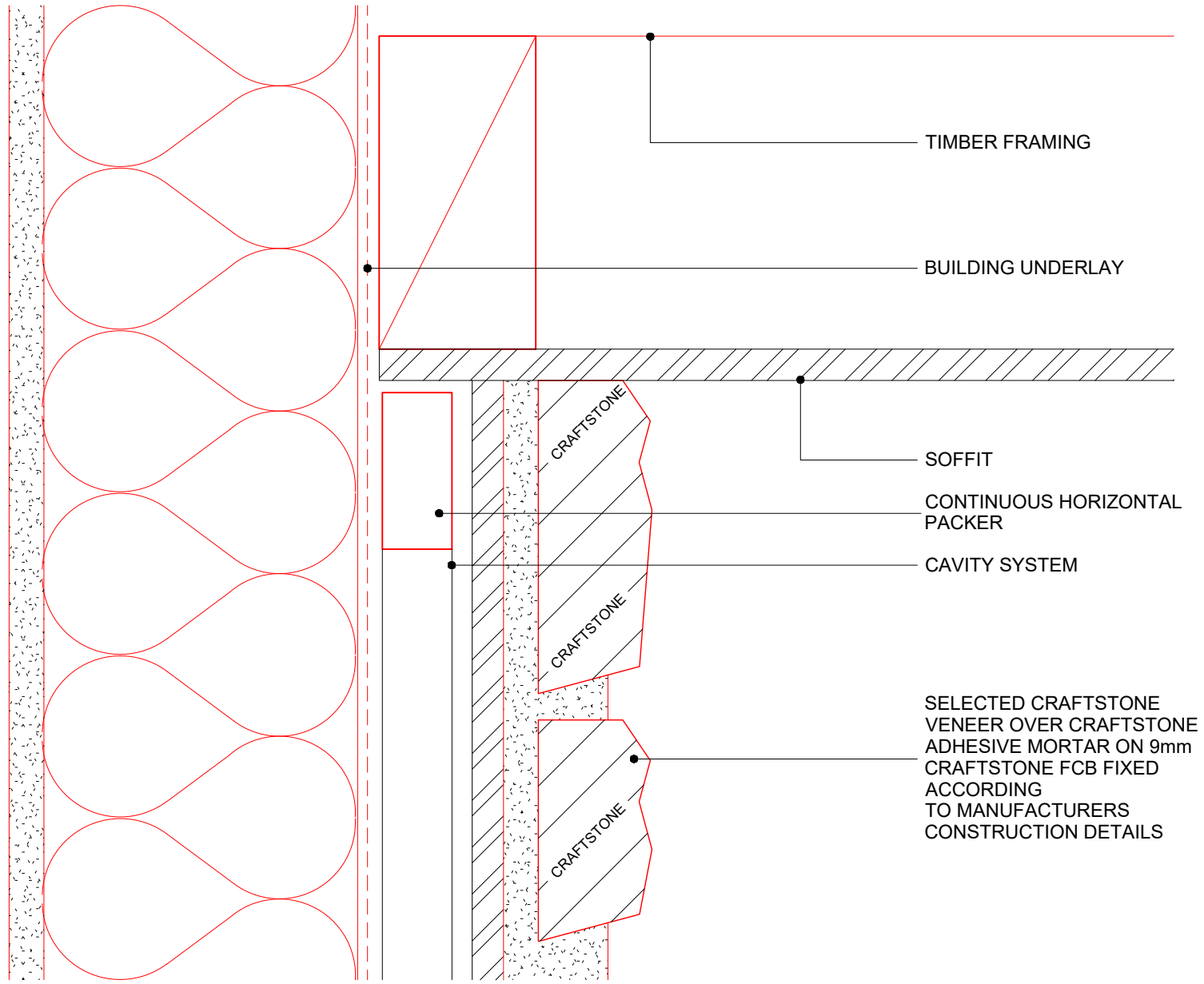
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G5
SHEET





VERTICAL JUNCTION TO 50 OR 75mm AAC SYSTEM



TIMBER FRAMING

BUILDING UNDERLAY

SOFFIT

CONTINUOUS HORIZONTAL PACKER

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS



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TYPICAL SOFFIT DETAIL

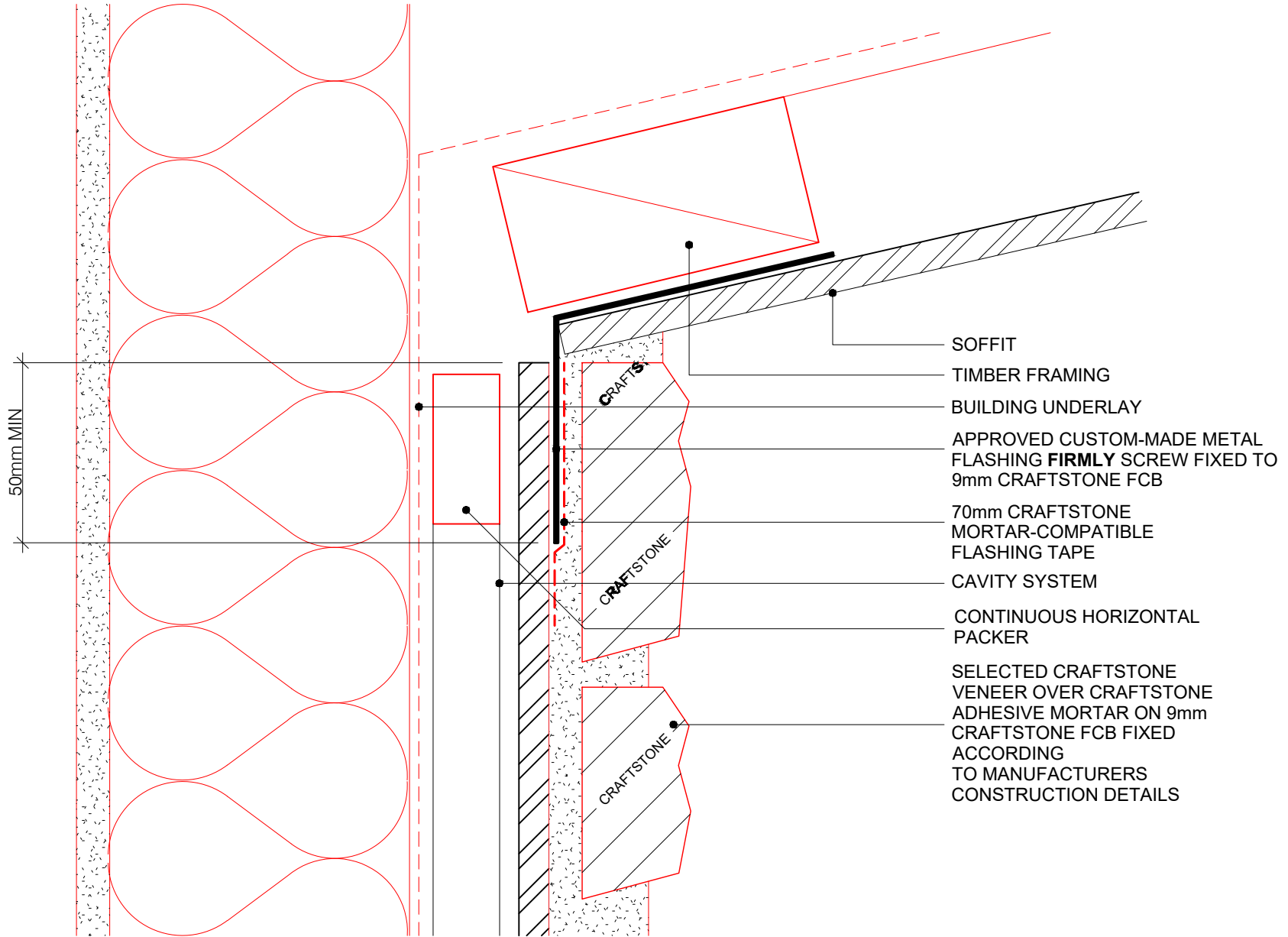
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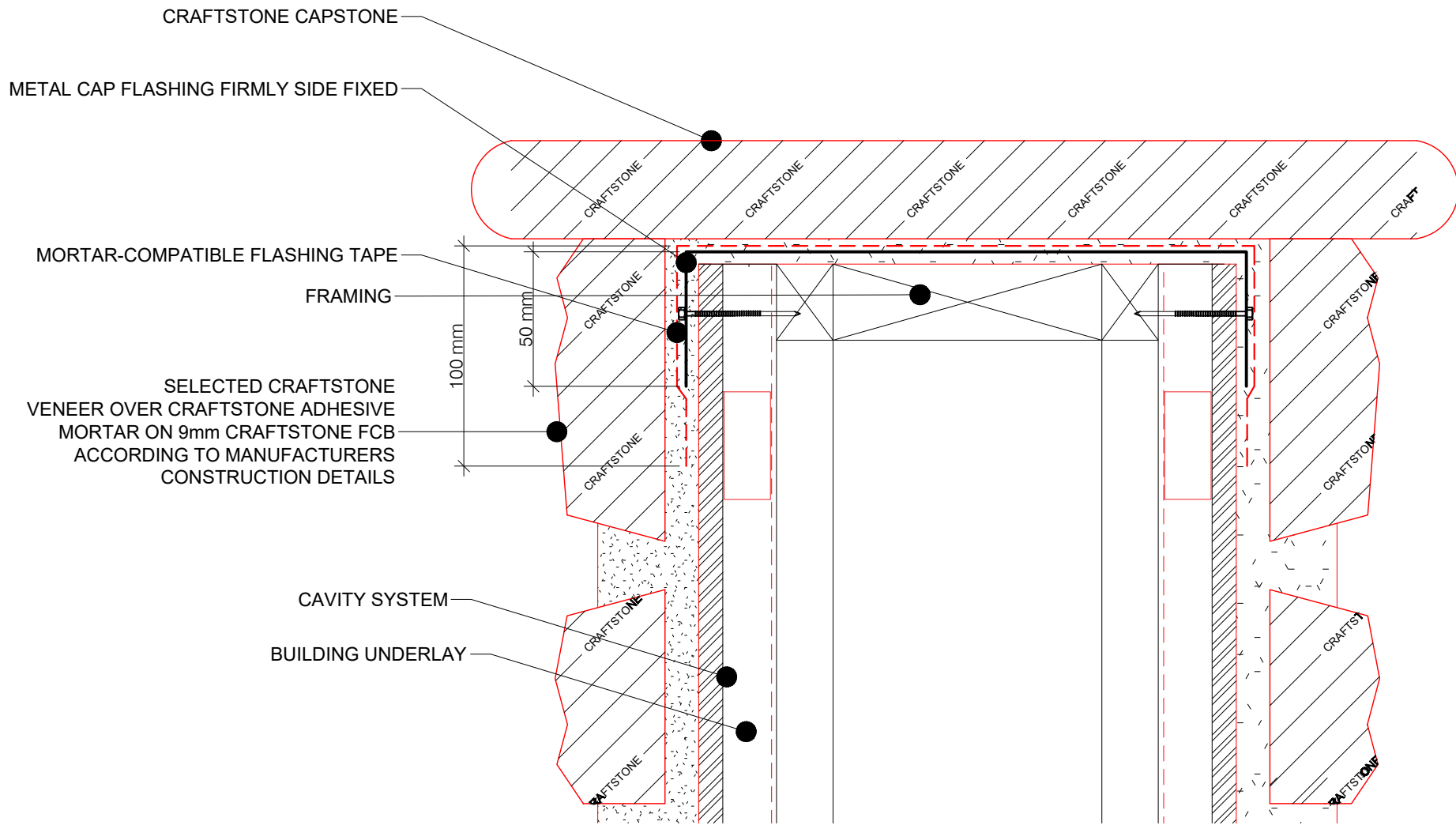
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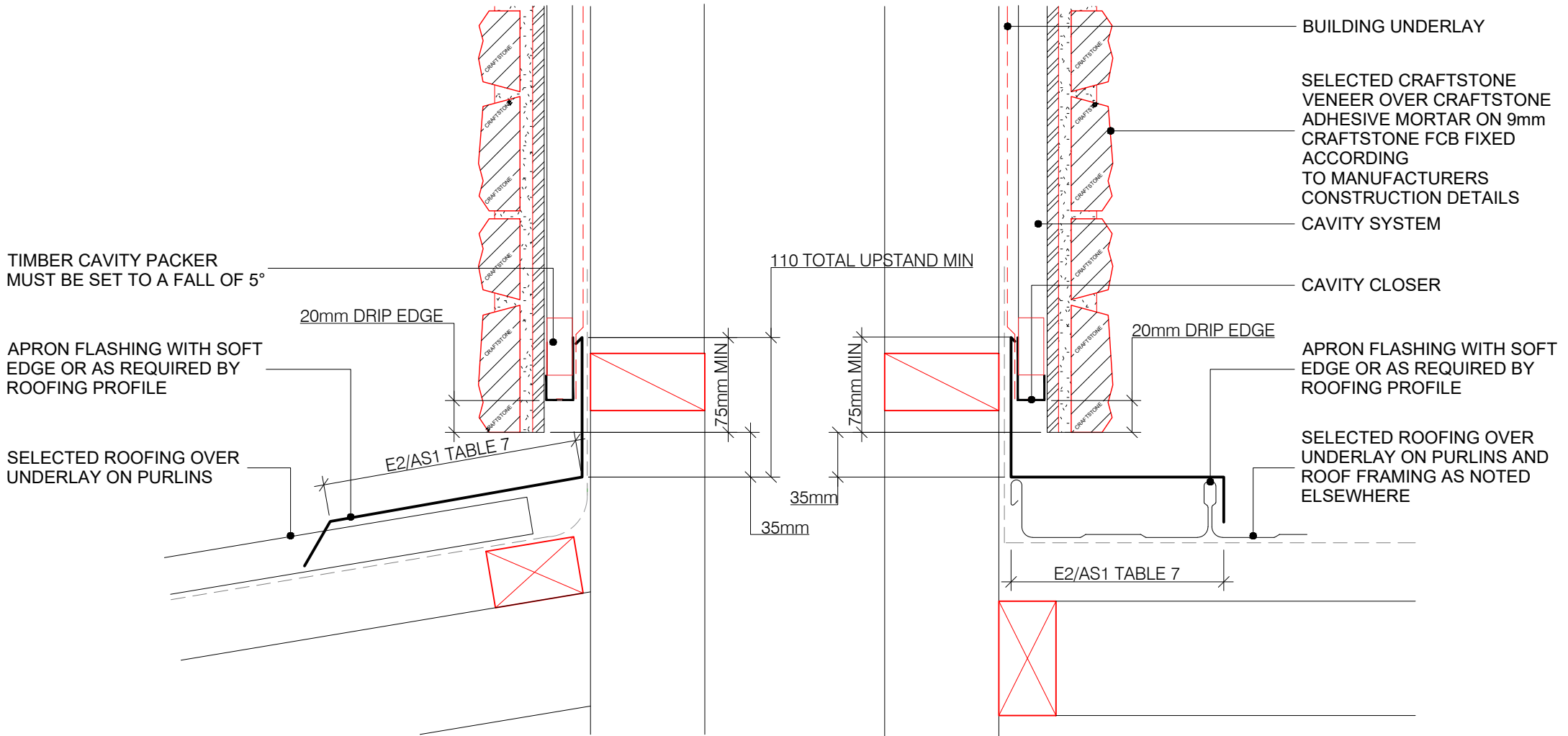
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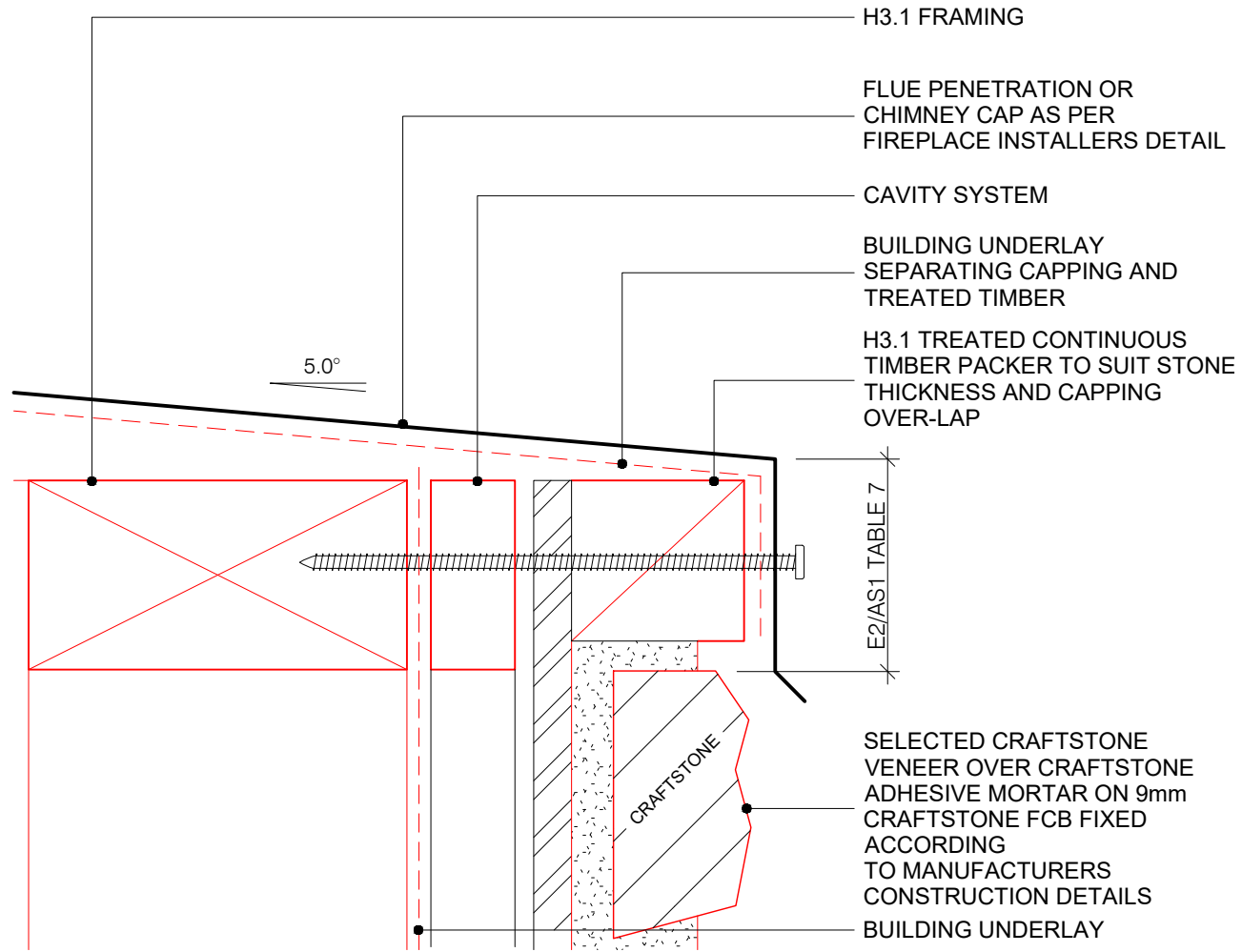
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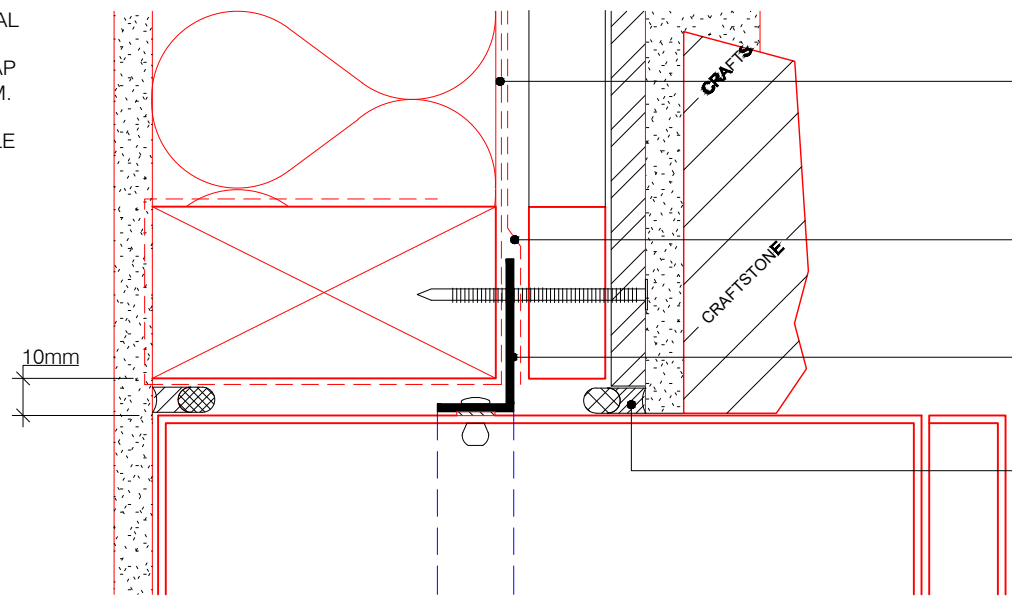




TYPICAL ROOF ABUTMENT DETAIL



NOTE: FIX ANGLE AND SEAL TO ALL SIDES AND BASE, CLADDING SHALL OVERLAP ANGLE BY 10mm MINIMUM. CONTINUOUSLY SEAL CLADDING AGAINST ANGLE

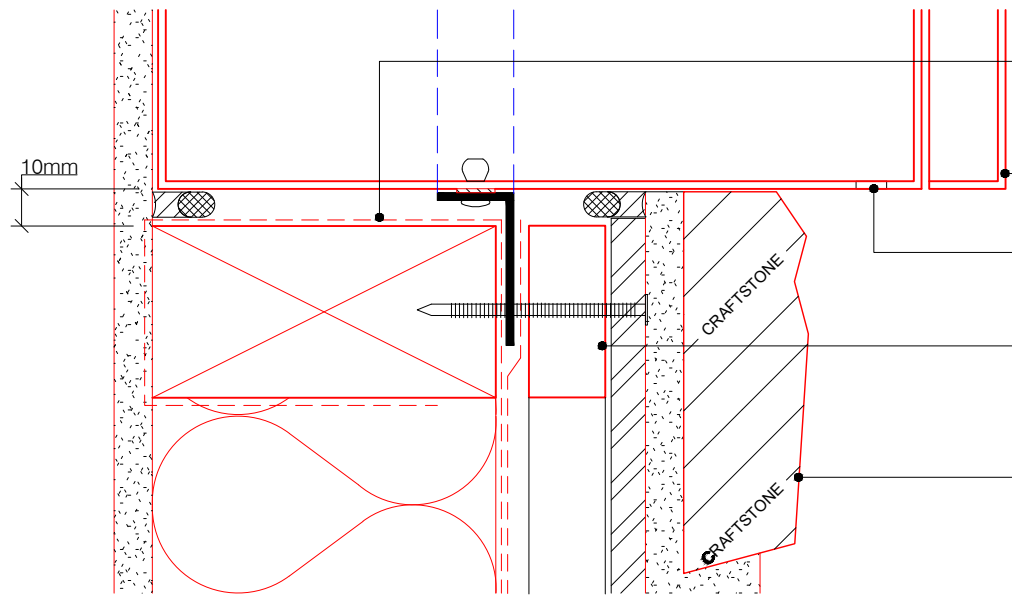


BUILDING UNDERLAY FOLDED INTO OPENING WITH FLEXIBLE FLASHING TAPE CONTINUOUS ALONG SILL, 100mm MIN UP JAMBS AND 50mm ONTO FACE OF UNDERLAY

FLEXIBLE FLASHING TAPE OR ADDITIONAL UNDERLAY JOINING ALUMINIUM ANGLE TO BUILDING UNDERLAY

SEAL AND RIVET 40x20mm ALUMINIUM ANGLE IN BED OF SEALANT ALL ROUND

SEALANT OVER PEF BACKING ROD



LAP BUILDING UNDERLAY INTO OPENING WITH FLEXIBLE FLASHING TAPE ON ALL CORNERS

METER BOX

3x8mm Ø DRAIN HOLE

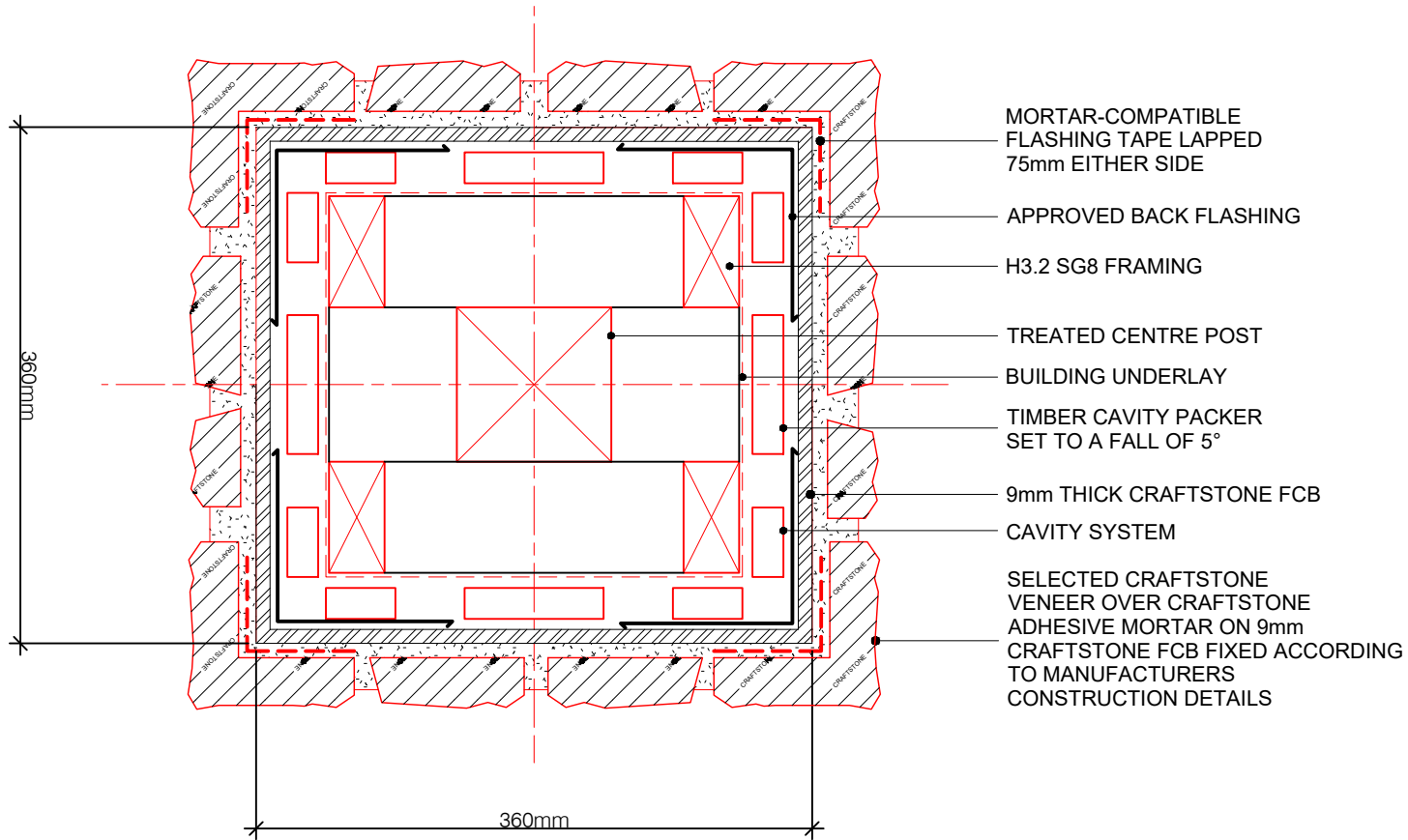
CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

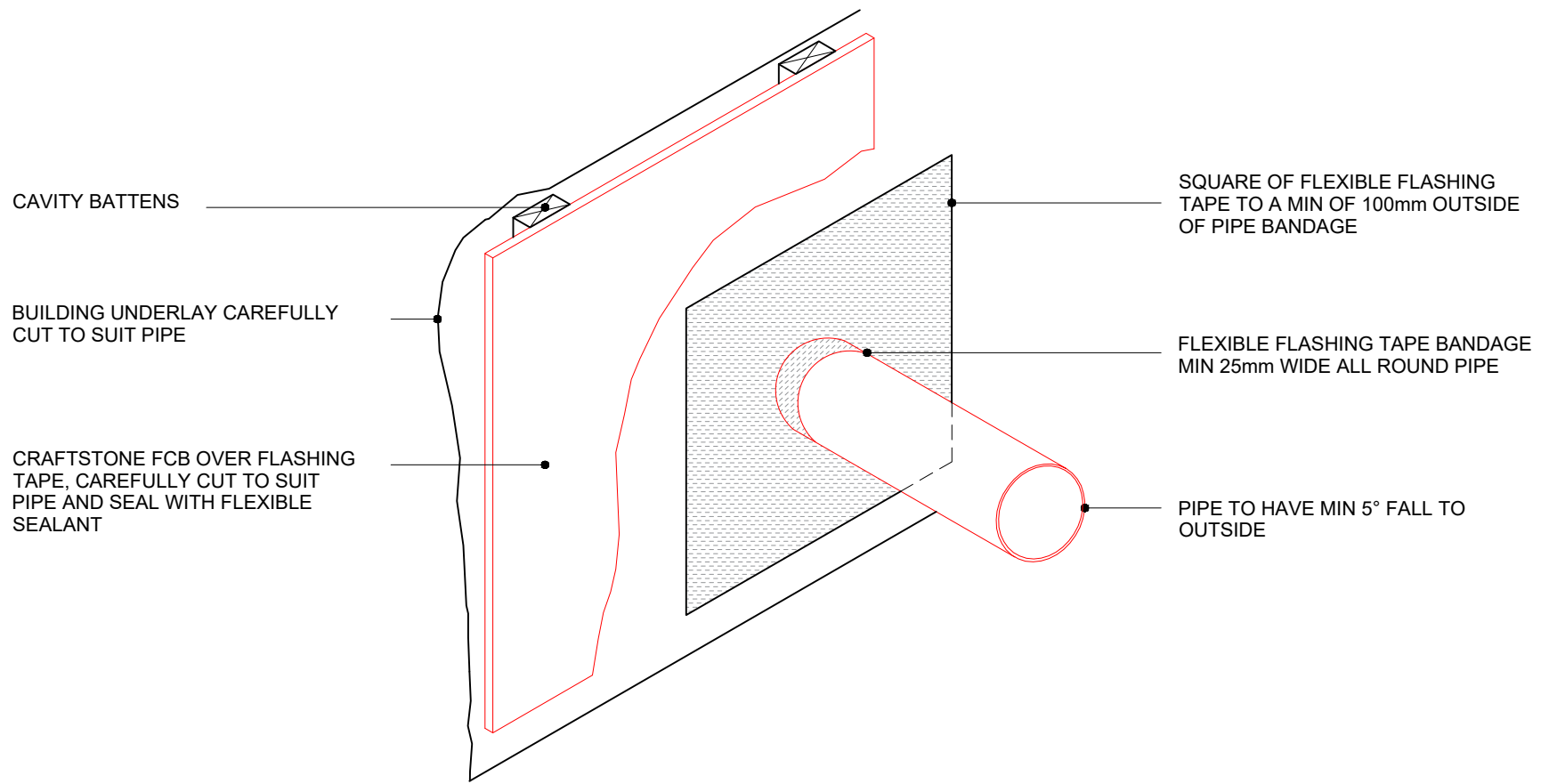
SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOR TO MANUFACTURERS CONSTRUCTION DETAILS



NOTE:

- 1) DRAINAGE CAVITY NOT REQUIRED FOR NON-STRUCTURAL STEEL, MASONRY, OR H5 TREATED CENTRE-POST.
- 2) DEPENDING ON DIMENSIONS OF CENTRE-POST, BLOCKING OR PACKERS SELECTED TO SUIT.





CAVITY BATTENS

BUILDING UNDERLAY CAREFULLY CUT TO SUIT PIPE

CRAFTSTONE FCB OVER FLASHING TAPE, CAREFULLY CUT TO SUIT PIPE AND SEAL WITH FLEXIBLE SEALANT

SQUARE OF FLEXIBLE FLASHING TAPE TO A MIN OF 100mm OUTSIDE OF PIPE BANDAGE

FLEXIBLE FLASHING TAPE BANDAGE MIN 25mm WIDE ALL ROUND PIPE

PIPE TO HAVE MIN 5° FALL TO OUTSIDE



NOTE:

- 1) DRAINAGE CAVITY NOT REQUIRED FOR NON-STRUCTURAL STEEL, MASONRY, OR H5 TREATED CENTRE-POST.
- 2) DEPENDING ON DIMENSIONS OF CENTRE-POST, BLOCKING OR PACKERS SELECTED TO SUIT.

